

**FOREWORD**

**INTRODUCTION**

**3-Chloropropyltrimethoxysilane**

CAS N°: 2530-87-2

## SIDS Initial Assessment Report

For

### SIAM 22

Paris, France, April 18 – 21 2006

1. **Chemical Name:** 3-chloropropyltrimethoxysilane
2. **CAS Number:** 2530-87-2
3. **Sponsor Country:** United States  
Oscar Hernandez  
Director, Risk Assessment Division  
(7403M)  
U.S. Environmental Protection Agency  
1200 Pennsylvania Ave, N.W.  
Washington, DC 20460  
Phone: 202-564-7641
4. **Shared Partnership with:** **Silicones Environmental Health and Safety Council (SEHSC):**  
Clariant LSM (Florida), Inc.  
Degussa Corporation  
Dow Corning Corporation  
GE Silicones  
Rhodia Inc.  
Shin-Etsu Silicones of America  
Wacker Silicones, A Division of Wacker Chemical Corporation
5. **Roles/Responsibilities of the Partners:**
  - Name of industry sponsor /consortium: Silicones Environmental Health and Safety Council  
Contact point: Tracy Hill  
SEHSC  
(703) 788-6562
  - Process used: The SEHSC produced the documents; EPA reviewed the documents and provided additional information where there were data gaps.

**6. Sponsorship History**

- How was the chemical or category brought into the OECD HPV Chemicals Programme?  
Documents were prepared and reviewed by industry prior to submission to sponsor country. Sponsor country conducted reviews of submitted data and offered comments to industry. Industry prepared and resubmitted documents for consideration at SIAM 22.  
no testing      ( X )  
testing          ( )

**7. Review Process Prior to the SIAM:**

The U.S. EPA reviewed this case.

**8. Quality check process:**

Literature searches were conducted by sponsor country to determine if all relevant data have been included in this submission.

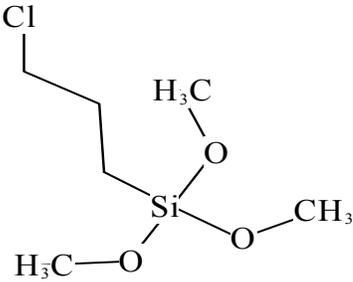
**9. Date of Submission:**

October 2005

**10. Comments:**

Data from the hydrolysis product methanol were presented at SIAM 19. These documents will be available for review when published.

**SIDS INITIAL ASSESSMENT PROFILE**

<b>CAS No.</b>	2530-87-2
<b>Chemical Name</b>	3-Chloropropyltrimethoxysilane (CPTMO)
<b>Structural Formula</b>	

**SUMMARY CONCLUSIONS OF THE SIAR**

The chemical, 3-chloropropyltrimethoxysilane (CPTMO), undergoes rapid hydrolysis, which results in the production of 3 moles of methanol for each mole of silanetriol. Exposures to CPTMO are likely to be transient and observed toxicity is likely due primarily to the hydrolysis product methanol, with some potential exposure to trisilanols, and silanol oligomers. Methanol (CAS No 67-56-1) was assessed at SIAM 19. The SIAP for methanol is available for review. Use levels are generally less than 1 percent based upon the industrial goods formulation and less than 0.2 percent when used in composites, such that exposure to the hydrolysis products, including methanol is expected to be low.

**Human Health**

There were no available data on the toxicokinetic, metabolism or distribution of CPTMO. The oral (gavage) LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional oral LD50 values in rats include 6.17 mL/kg (female) and 9.51 mL/kg to 10 g/kg (male). The dermal LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional dermal LD50 values in rabbits include 2.83 mL/kg (male), 3.36 mL/kg (male) and 3.73 mL/kg (female). CPTMO has been shown to have none to moderate irritation to the skin and eyes. CPTMO is not a skin sensitizer when tested under the conditions of OECD guideline 406.

The no-observed-effect-level (NOEL) for male and female rats in a 90 day repeated dose inhalation toxicity study was reported to be 5 ppm (41 mg/m<sup>3</sup>). Treatment related histopathologic changes in the urinary bladder and kidneys of rats exposed to 100 ppm (814 mg/m<sup>3</sup>) were observed. Based on these results the lowest observed effect level (LOEL) in the rat was established at 100 ppm (814 mg/m<sup>3</sup>). In a 28-day repeated inhalation toxicity study with CPTMO, test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups at concentrations as low as 10 ppm (81 mg/m<sup>3</sup>) (the lowest concentration). In an OECD guideline 422 repeated dose inhalation study in rats, CPTMO exposure up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general toxicity of the test article, including effects in the urinary bladder and kidney. Although the effect on the urinary bladder and kidney was not observed in all repeated inhalation exposure studies, the NOAEL for this effect across all studies is considered to be 5 ppm (41 mg/m<sup>3</sup>). The conclusion has been reached that it is plausible that biological variation is often seen among tests and possibly, between testing laboratories; and, the 90-day study should be considered as carrying the most weight as it is the study with the longest duration and provides the most conservative NOAEL.

CPTMO was not considered to be an inducer of micronuclei *in vivo*, but is mutagenic *in vitro* (positive in



In the Sponsor country, the production volume in 2001 was 10 tonnes. 250 tonnes of CPTMO were imported in the Sponsor country in 2001. Global production volumes are not available.

CPTMO is used as a coupling agent for filled composites and industrial goods (textile goods). Use levels are generally less than 1 percent based upon the industrial good formulation and less than 0.2 percent when used in composites. The substance is reacted during use and loses its chemical identity.

In order to prevent the rapid hydrolysis and subsequent loss of this material in production, it is handled in closed systems. Necessary engineering controls during production include proper ventilation, containment, safety equipment and actual hardware designed to minimize exposure through splashing, or exposure to the air. CPTMO is produced in closed systems. During sampling for analysis (quality control), local ventilation (hoods) is used to prevent worker exposure through inhalation. Dermal exposure is also a possible route of exposure during sampling. Dermal exposures are expected to be minimal as chemical protective gloves and/or clothing would be required during handling. The product is stored on site in standard warehouse conditions, with the product stored under a blanket of nitrogen in sealed containers. CPTMO is transported from the production site as the parent silane or as a blend with other silanes. The parent silane reacts during use by the industrial customer. In composites applications, the substance is added to water. The substance hydrolyzes and its chemical identity no longer exists. In industrial goods applications, the substance is mixed at low levels with polymers, fillers and other ingredients. During the mixing, molding and curing processes, the substance reacts completely and is no longer available for consumer or worker exposure. CPTMO does not volatilize during use. The substance hydrolyzes, releasing methanol.

At the industrial customer level, the material may be used in open or closed systems. Necessary engineering controls during use are likely to include local ventilation (hoods) when the substance is being transferred or used in its application. Exposure due to non-accidental releases are expected to be minimal, and may include dermal and inhalation exposure during transfer and use.

Consumer products are unlikely to contain any free (unreacted) CPTMO in any application, in that the substance has reacted with the filler and polymer in the composite or rubber.

#### **RECOMMENDATION AND RATIONALE FOR THE RECOMMENDATION AND NATURE OF FURTHER WORK RECOMMENDED**

**Human Health:** The chemical possesses properties indicating a hazard for human health (moderate skin and eye irritation, genotoxicity *in vitro* in bacterial and mammalian systems). Due to the rapid hydrolysis to methanol and the corresponding trisilanol and based on exposure data presented by the Sponsor country, (data on the global production volume were not available) and relating to use pattern in one country this chemical is currently of low priority for further work. Countries may desire to investigate any exposure scenarios that were not presented by the Sponsor country.

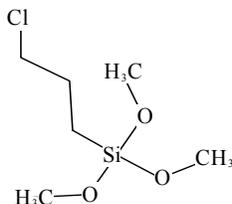
**Environment:** The chemical is currently of low priority for further work due to its low hazard profile.

## SIDS Initial Assessment Report

### 1 IDENTITY

#### 1.1 Identification of the Substance

CAS Number: 2530-87-2  
IUPAC Name: (3-Chloropropyl)Trimethoxysilane  
Molecular Formula: C<sub>6</sub>H<sub>15</sub>ClO<sub>3</sub>Si  
Structural Formula:



Molecular Weight: 199  
Synonyms: (gamma.-Chloropropyl)trimethoxysilane  
3-Chloropropyltrimethoxysilane  
A-143  
Dynasytan CPTMO  
gamma-chloropropyltrimethoxysilane  
3-(trimethoxysilyl)-propyl  
Silane (3-chloropropyl)tris(methoxy)-  
Silane, (3-chloropropyl)trimethoxy-  
Silquest A-143  
Z 6076

#### 1.2 Purity/Impurities/Additives

Purity: 98-100%; Impurities: 0-2% (methanol, CAS number 67-56-1) (SEHSC, 2005).

### 1.3 Physico-Chemical properties

**Table 1 Summary of Physico-Chemical Properties**

Property	Value	Reference
Physical state	Liquid	
Melting point	-50 °C	AiChe, 2005; OSi Specialties, 2000 Additional values: -3.74 °C, DCC, 2005
Boiling point	196 °C at 1013 hPa	AiChe, 2005 Additional values: 100 °C at 53.3 hPa Johnson Matthey Company, 2003. 195 °C at 999.92 hPa Aldrich, 2003-2004. 201.2 °C at 1013 hPa, DCC, 2005
Relative density	1.07 g/cm <sup>3</sup>	Chemexper.com, 2005
Vapour pressure	0.5215 hPa at 25°C	AiChE, 2005 Additional values: 1.33 hPa at 20 °C, OSi Specialties, 2000.
Water solubility	650,000 mg/L at 25 °C (estimated)	Dow Corning Corporation, 2005 <sup>(a)</sup> 65000 mg/l at 25 °C: 3-chloropropylsilanetriol (Dow Corning Corporation, 2005a)
Partition coefficient n-octanol/water (log value)	0.56 at 25 °C (estimated)	Dow Corning Corporation, 2005 <sup>(a)</sup> -1.13 at 25 °C: 3-chloropropylsilanetriol (Dow Corning Corporation, 2005a)
Henry's law constant	Data not available	

(a) Because the material is hydrolytically unstable and rapidly generates methanol when added to water, endpoints such as water solubility cannot be measured. Nonetheless, these endpoints provide valuable information on the behavior of the material and are needed to evaluate the transport and distribution (i.e., fugacity) of CPTMO between environmental matrices.

**Table 2 Summary of Water Solubility and Partition Coefficient For 3-Chloropropylsilanetriol**

Property	Value	Reference
Water solubility	65000 mg/l at 25 °C	Dow Corning Corporation, 2005a
Partition coefficient n-octanol/water (log value)	-1.13 at 25 °C	Dow Corning Corporation, 2005a

## 2 GENERAL INFORMATION ON EXPOSURE

In production, this material is handled in closed systems. Necessary engineering controls during production include proper ventilation, containment, safety equipment and actual hardware designed to minimize exposure, through splashing, or exposure to the air. Transfer of this material is in closed pipes, drums, or tanks rather than in open systems to minimize loss of this material (hydrolysis). CPTMO is a coupling agent used for filled composites and industrial goods (textile goods). Use levels are generally less than 1 percent based upon the industrial good formulation and less than 0.2 percent when used in composites. The substance is reacted during use and loses its chemical identity.

CPTMO undergoes rapid hydrolysis. The alkyl silanols condense to siloxane oligomers; this condensation of silanols is affected by both concentration and pH, and since both change over time it is not feasible to isolate specific silanols for analysis (the structures continue to evolve until they either reach equilibrium or precipitate out of solution). Data from the hydrolysis product methanol were presented at SIAM 19. The SIAP is available for review. Use levels are generally less than 1 percent based upon the industrial good formulation and less than 0.2 percent when used in composites, such that exposure to the hydrolysis products, including methanol is expected to be low.

## 2.1 Production Volumes and Use Pattern

In the Sponsor Country, production volume in 2001 was 10 tonnes. 250 tonnes of CPTMO were imported in the Sponsor Country in 2001. CPTMO is produced in North America, Europe and Asia. No additional global production volume data were available.

In order to prevent the rapid hydrolysis and subsequent loss of this material in production, it is handled in closed systems. The synthesis, which must take place under inert conditions, involves the hydrosilation of allyl chloride with trichlorosilane. The resultant product is reacted with methanol to replace the chlorines on the silicon atom with methoxy groups. Necessary engineering controls during production include proper ventilation, containment, safety equipment and actual hardware designed to minimize exposure through splashing, or exposure to the air. CPTMO is transported from the production site as the parent silane or as a blend with other silanes. The parent silane reacts during use by the industrial customer. In composites applications, the substance is added to water. The substance hydrolyzes and its chemical identity no longer exists. In industrial goods applications (textile goods), the substance is mixed at low levels with polymers, fillers and other ingredients. During the mixing, molding and curing processes, the substance reacts completely and is no longer available for consumer or worker exposure. CPTMO does not volatilize during use. The substance hydrolyzes, releasing methanol. Therefore, the consumer is not exposed to CPTMO from its use in consumer products.

CPTMO is a coupling agent used for filled composites and industrial goods. CPTMO is generally present in preparations for these uses at levels less than 1 percent based upon the industrial good formulation and less than 0.2 percent when used in composites. The substance is reacted during use, loses its chemical identity, and is no longer available for exposure to the environment. When CPTMO is used in filled elastomers, such as rubber shoe soles or industrial goods, it is a component in a blend with other silanes. The silane blend is added to the formulation at  $\leq 1\text{w/w}\%$ , such that CPTMO is present at  $<0.1\text{w/w}\%$ . During mixing and curing, the CPTMO reacts with inorganic fillers. The bound water on the filler hydrolyzes the silane to generate methanol, which will be evaporated from the rubber formulation. The industrial end-user uses local ventilation (hood) to remove the methanol from the workplace. Some very small percentage of methanol may continue to be slowly generated from the filled elastomer after the article is molded. When CPTMO is used as a finish for textile goods (fiberglass), it is added to a water system at low levels, generally less than  $0.3\text{ w/w}\%$ , and hydrolyzed. The silane and water mixture is coated onto glass fibers. The water and methanol is evaporated during a drying process and are removed from the workplace using local ventilation (hood). Any excess silane and water mixture is disposed of in a waste water treatment system.

## 2.2 Environmental Exposure and Fate

### 2.2.1 Sources of Environmental Exposure

The reactive nature of this material destroys the parent material in any moisture-containing environment, thus limiting environmental exposure to the silane. CPTMO hydrolyzes rapidly; at a pH of 7 and ambient temperature, the half-life is 53.3 minutes (Gorman and Powell, 1995). Hydrolysis of the parent substance results in the production of 3 moles of methanol for each mole of silanetriol. Hydrolysis of CPTMO results in the formation of silanetriols which can then condense to form highly cross-linked, high molecular weight polymers, further reducing the potential for exposure. In the environment, at lower concentrations of the parent compound (and thus lower concentrations of the hydrolysis products), exposure to unpolymerized silanetriols may occur.

### 2.2.2 Photodegradation

CPTMO in air is not expected to undergo direct photolysis, but may undergo indirect photolysis through hydroxyl radical oxidation. The hydroxyl radical reaction was calculated using AOPWIN® ver. 1.91 (Dow Corning Corporation, 2005). The overall OH rate constant is  $4.6026\text{E-}12 \text{ cm}^3/\text{molecule-sec}$  with an estimated half-life of 3.5 days with a hydroxyl radical concentration of  $5.0 \times 10^5 \text{ molecule/cm}^3$ . Photodegradation as a mode of removal is unlikely as CPTMO is hydrolytically unstable. CPTMO is reactive and hydrolytically unstable, such that methanol and silanetriols are rapidly generated upon contact with water or water vapor. Consequently, reaction with water vapor is likely the predominant degradation process for CPTMO in air and the overall reaction half-life in air should include both the oxidation half-life and the hydrolytic half-life. The overall reaction half-life in air is estimated to be 8 hours because of rapid hydrolysis of the material with moisture in the atmosphere. The products resulting from CPTMO hydrolysis in the atmosphere are expected to further react with hydroxyl radicals. The atmospheric oxidation was determined for the hydrolysis product, 3-chloropropylsilanetriol (Dow Corning, 2005a). The overall OH rate constant is  $12.4\text{E-}12 \text{ cm}^3/\text{molecule-sec}$  with an estimated half-life of 1.3 days.

### 2.2.3 Stability in Water

CPTMO is hydrolytically unstable over a range of environmentally relevant pH and temperature conditions (Gorman and Powell, 1995):

**Table 3 Summary of Stability in Water**

	Half life (minutes)
<b>pH</b>	At 25 °C
5.0	14.6
7.0	53.3
9.0	22.4

Rapid hydrolysis of this material produces methanol and silanetriols. The Si-C bond will not undergo further hydrolysis. The Si-C bond is hydrolytically stable. Only the methoxy groups will be hydrolyzed.

### 2.2.4 Transport between Environmental Compartments

The EQC Level III Fugacity model (USEPA, 2003) was used to evaluate the fate, transport and distribution of CPTMO between environmental matrices. Level III Fugacity modeling, using loading rates for Air, Soil, and Water of 1000 kg/h for each media, shows the following percent distribution: Air = 42.1%; Soil = 52.5%; Water = 5.4%; Sediment = 0% (Dow Corning Corporation, 2005). However, CPTMO is unlikely to be found in the environment, as this material is hydrolytically unstable. Level III Fugacity modeling, using loading rates for Air, Soil, and Water of 1000 kg/h for each media, shows the following percent distribution for the hydrolysis product, 3-chloropropylsilanetriol: Air = 0.0%, Soil = 53.5%, Water = 46.4 %, and Sediment = 0.1 % (Dow Corning Corporation, 2005a).

### 2.2.5 Biodegradation

CPTMO achieved a breakdown rate of 84% in 28 days, indicating that it is readily biodegradable but does not meet the 10-day window (Degussa-Huls, 1993a). Based on the rapid hydrolysis of this material, the observed biodegradation is likely to be of the hydrolysis products. CPTMO has a hydrolytic half-life of 53.3 minutes at 25 °C and pH 7.0. Consequently, the only biodegradable materials in the test system will be methanol, silanetriol, and condensed silanetriol materials. Total percent degradation is equal to the combined percent degradation of each material and the overall rate of degradation determined by the material that degrades most rapidly. The observation that 84% percent of the material is degraded after 28 days suggests that most of the degradation was associated with methanol. Methanol is degraded 76 percent in 5 days and 95 percent in 20 days; it is readily biodegradable.

### 2.2.6 Bioaccumulation

Bioaccumulation is not anticipated since this material is hydrolytically unstable. Rapid hydrolysis of this material produces methanol and trisilanols. The Si-C bond will not undergo further hydrolysis. That bond is hydrolytically stable. Only the methoxy groups will be hydrolyzed. The transient silanol groups will condense with other silanols at concentrations greater than 500 ppm to yield silanol-functional resins.

If the silane is slowly released such that the concentration of the resulting silanetriol is not high enough to result in polymerization, the trisilanol will exist largely as a monomer (Merrifield, J., 2003). The monomer is known to be water soluble by virtue of the three hydroxy groups on the silicon. It is expected that this silanetriol will have a low Kow because of these hydroxy groups and so is not expected to bioaccumulate. The water solubility of the silanetriol cannot be measured because of the tendency to condense at concentrations greater than 500 ppm. It is known however that the silanetriol and small condensation products will only precipitate out of water due to formation of larger, water insoluble polymeric resins. Methanol has a low bioaccumulation potential.

## 2.3 Human Exposure

### 2.3.1 Occupational Exposure

In order to prevent the rapid hydrolysis and subsequent loss of this material, in production, it is handled in closed systems. Necessary engineering controls during production include proper ventilation, containment, safety equipment and actual hardware designed to minimize exposure, through splashing, or exposure to the air. Transfer of this material is in closed pipes or containers

rather than in open systems to minimize loss of this material (hydrolysis) although some customers may transfer the material using open systems. Transport is a source of potential exposure through accidental releases. The material is shipped via air, road, and marine in 1 and 5 gallon pails and 55 gallon drums.

CPTMO is produced in closed systems. During sampling for analysis (quality control), local ventilation (hoods) is used to prevent worker exposure through inhalation. Dermal exposure is also a possible route of exposure during sampling. Dermal exposures are expected to be minimal as chemical protective gloves and/or clothing would be required during handling. The product is stored on site in standard warehouse conditions, with the product stored under a blanket of nitrogen in sealed containers.

At the industrial customer level, the material may be used in open or closed systems. Necessary engineering controls during use are likely to include local ventilation (hoods) when the substance is being transferred or used in its application. Exposure due to non-accidental releases are expected to be minimal, and may include dermal and inhalation exposure during transfer and use.

### **2.3.2 Consumer Exposure**

Consumer products are unlikely to contain any free (unreacted) CPTMO in any application, in that the substance has reacted with the filler and polymer in the composite or rubber.

## **3 HUMAN HEALTH HAZARDS**

### **3.1 Effects on Human Health**

#### **3.1.1 Toxicokinetics, Metabolism and Distribution**

No data available.

#### **3.1.2 Acute Toxicity**

This material has been tested for acute toxicity by the oral and dermal routes of exposure.

#### Studies in Animals

##### *Dermal*

Undiluted CPTMO was applied to the clipped trunk skin of groups of 5 male and 5 female rats at a dose of 2000 mg/kg (Degussa-Huls, 1993b). This study was performed according to OECD TG 402. There was no evidence of systemic toxicity noted during the study period, all animals showed normal gains in body weight over the study period, and there were no abnormalities noted at necropsy. The combined LD50 in male and female rats of CPTMO is greater than 2000 mg/kg bw. Undiluted CPTMO was applied under an occlusive dressing to groups of 5 male and 5 female rabbits (BRRC, 1990). Dosages for each group were 8.0, 4.0, and 2.0 ml/kg (the density of CPTMO is 1.07 g/cm<sup>3</sup>). The LD50 values for undiluted CPTMO were 3.36 and 3.73 ml/kg, for male and female animals, respectively. Signs of toxicity, seen principally at dosages of 4.0 and 8.0 ml/kg, included spastic movements, prostration, salivation, and red staining perioral, perinasal, and perianal fur. Survivors of the 2.0 and 4.0 ml/kg male group and 2.0 ml/kg female group gained weight over the observation period; males of the 4.0 ml/kg group lost weight during the first post-application week, but regained weight during the second week. Gross pathological features in animals that died included red lungs, dark red kidneys and bladders filled with red fluid, and one

with enlarged thymus. Urine was positive for blood on qualitative testing. For survivors, necropsy revealed mottled dark red lungs, one with liver nodule, and trace amounts of blood in urine on qualitative testing. The dermal LD50 of CPTMO in male rabbits was determined to be 2.83 ml/kg (Carnegie-Mellon, 1974). There were no signs of toxicity or skin irritation at 1 or 2 ml/kg. At 4 and 16 ml/kg there were signs of skin irritation. Signs of toxicity included fur wet, prostration (16 ml/kg only) and cold to the touch before death and nose bleeding (4 ml/kg only).

### Oral

The combined LD50 in male and female rats of CPTMO is greater than 2000 mg/kg bw (Degussa-Huls, 1993c). This study was performed according to OECD TG 401. Up to six hours after administration clinical signs of toxicity were noted including abnormal gait, squatting, staggering, unkempt fur, salivation and lacrimation, hypothermia, and uncontrolled movements. No abnormalities were noted at necropsy. All animals appeared normal beginning at the 24 hour observation point. Male rats were dosed with CPTMO at 16, 8, 4, and 1 ml/kg (the density of CPTMO is 1.07 g/cm<sup>3</sup>; Carnegie-Mellon, 1974). The oral LD50 was determined to be 9.51 ml/kg. Signs and/or symptoms of toxicity shortly after exposure to the highest dose included sluggish, unsteady gait and pilo-erection, prostrate, gasping, convulsions and death. At the two mid-doses, signs and/or symptoms included rubbing mouth on bottom of cage, sluggish and deep breathing, prostrate with, sporadic convulsions, unsteady gait and salivation. There were no signs of toxicity at the lowest dose level. Gross pathology in animals that died included livers mottled; kidneys pale, speckled and slightly congested; stomachs and intestines distended, gas and liquid filled; and bladders full. In survivors, gross pathology observations included livers mottled and surface of spleens rough. The LD50 of CPTMO in male rats was 9.51 ml/kg and in female rats was 6.17 ml/kg (BRRC, 1990). Signs of toxicity, seen at doses of 2 ml/kg and above included sluggishness, unsteady gait, prostration, and red perinasal and periorcular encrustation. Survivors recovered from these effects within 1 to 7 days. Also, survivors gained weight over the first and second post-dosing weeks. Necropsy revealed the urine to be positive for blood in animals that died. Signs of gross pathology in these animals included bright red or dark red mottled lungs, dark red livers, and discolored stomachs, red and/or yellow colored intestines, and purple kidneys. Necropsy of survivors revealed mottled pink to dark red lungs and purple kidneys. CPTMO was practically non-toxic when ingested on an acute basis by rats (LD50= 10.0 g/kg; Dow Corning Corporation, 1982). Lethargy and lose of muscular coordination observed in animals at 30 minutes post dosing in the 5.0 and 10 g/kg dose groups. All animals in 0.63-2.52 g/kg dose groups appeared normal at 1 hour post-dosing. One animal in the 10.0 g/kg dose group died on day 1. Surviving animals in the 5.0 and 10.0 g/kg dose groups continued to appear weak and lethargic. All other animals appeared normal. All surviving animals appeared normal and exhibited normally anticipated body weight gains from day 8 forward.

**Table 4 Summary of the Acute Toxicity of CPTMO**

Species, Route	Value (LD50)	Reference
at (Wistar), oral	>2000 mg/kg bw	Degussa-Huls, 1993c
Rat (Wistar), oral	9.51 ml/kg bw (male)	Carnegie-Mellon, 1974
Rat, oral	9.51 ml/kg bw (male) 6.17 ml/kg bw (female)	BRRC, 1990
Species, Route	Value (LD50)	Reference
Rat, oral	10 g/kg bw	Dow Corning Corporation, 1982
Rat (Wistar), dermal	>2000 mg/kg bw	Degussa-Huls, 1993b
Species, Route	Value (LD50)	Reference
Rabbit, dermal	3.36 ml/kg bw (male) 3.73 ml/kg bw (female)	BRRC, 1990
Rabbit (albino), dermal	2.83 ml/kg bw (male)	Carnegie-Mellon, 1974

The density of CPTMO is 1.07 g/cm<sup>3</sup>

### Studies in Humans

No data available.

#### **3.1.3 Irritation**

CPTMO has been tested for both skin and eye irritation.

### Skin Irritation

#### *Studies in Animals*

A single, four-hour, semi-occluded application (performed according to OECD TG 404) of undiluted CPTMO resulted in erythema and edema in all six rabbits at 24 and 48 hours after application (Degussa-Huls, 1993d). At 72 hours, of the 6 animals 3 were observed to exhibit erythema. The remaining three animals exhibited edema, and dryness of the skin. Symptoms subsided by day 17. The Primary Dermal Irritation Index (PDII) was determined to be 3.23. Undiluted (0.5 ml) CPTMO was applied to the shaven dorsal trunk of each of 6 rabbits (BRRC, 1990). The material was held in contact with the skin for 4-hr by means of an occlusive dressing. There were no local signs of injury and/or inflammation and none developed over the 7-day observation period. Undiluted CPTMO was applied to the skin of 6 rabbits under semi-occlusive cover for four hours (Dow Corning Corporation, 1981). No evidence of irritation was observed in any of the six animals.

#### *Studies in Humans*

No data available.

### Eye Irritation

#### *Studies in Animals*

A single instillation of undiluted CPTMO (0.1 mL) was made to the non-irrigated eye of three rabbits (performed according to OECD TG 405), and an assessment of damage/irritation was made 24, 48, and 72 hours following treatment (Degussa-Huls, 1993e). The treatment resulted in minimal conjunctival irritation in one of three animals. Undiluted CPTMO (0.1 mL) was placed in the inferior conjunctival sac of one eye of each of 6 rabbits (BRRC, 1990). The animals were subsequently and periodically examined for signs of ocular and periocular injury and inflammation over a 7-day period. Minimal conjunctivitis, seen as slight excess redness and swelling with discharge, was seen within an hour of exposure, but resolved within 24 hours. A minor iritis, of less than 4-hour duration, was seen in the eyes of two rabbits. Corneal injury was not seen. Two drops of test material were instilled into the left eye of one rabbit (Dow Corning Corporation, 1982). The eye was washed with water for 2 minutes within 30 seconds after the instillation. The right eye was treated similarly but left unwashed. Both eyes were observed at 1, 24, 48 hours and 6 to 8 days after treatment. In the undiluted form, CPTMO produced moderate to severe pain, slight conjunctival redness and very slight corneal opacity persisting one to two days.

#### *Studies in Humans*

No data available.

### Respiratory Tract Irritation

No data available.

#### **3.1.4 Sensitization**

CPTMO has been tested in a standard Buehler assay (OECD TG 406) for skin sensitization.

#### Studies in Animals

##### *Skin*

A group of 20 guinea pigs was induced with 100% CPTMO on days 0, 7 and 14 and subsequently challenged with 100% CPTMO on day 28 (Degussa-Huls, 1993f). A control group of 10 animals was induced and challenged with corn oil. There was no erythema or edema observed during Induction Phases I, II or III; no skin irritation was observed in the control animals. There was no skin irritation observed in either test or control animals in the Challenge Phase. Under the conditions of this test, CPTMO is not a skin sensitizer.

#### Studies in Humans

No data available.

#### Conclusion

The oral (gavage) LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional oral LD50 values in rats include 6.17 ml/kg (female), 9.51 mL/kg (male) to 10 g/kg. The dermal LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional dermal LD50 values in rabbits include 2.83 ml/kg (male), 3.36 ml/kg (male) and 3.73 ml/kg (female). CPTMO has been shown to have none to moderate irritation to the skin and eyes. CPTMO is not a skin sensitizer.

#### **3.1.5 Repeated Dose Toxicity**

CPTMO has been tested for repeated dose toxicity by the inhalation route of exposure.

#### Studies in Animals

##### *Inhalation*

Groups of male and female rats were exposed to target concentrations of 0, 0.5, 5, 100 and 200 ppm (0, 4, 41, 814 and 1627 mg/m<sup>3</sup>, respectively) of CPTMO vapors for 6 hours a day, 5 days a week for 90 days (Dow Corning Corporation, 1993a). After 13 weeks of exposure, rats were sacrificed and examined for changes in blood, serum chemistry, urine, organ weights and gross and histopathology. The actual overall mean exposure concentration for the test groups was 0.5, 5, 99 and 189 ppm (4, 41, 806 and 1537 mg/m<sup>3</sup>). No mortality or apparent treatment-related signs of toxicity were observed in any of the test animals. No statistically significant differences were observed in mean body weights or food consumption between the test and control groups. There were no statistically significant differences in the haematology values of male or female rats. Sporadic increases in sodium, potassium and chloride were observed only in male rats. There were no statistically significant differences in male or female organ weights among the groups. Treatment-related histopathologic effects were seen in 100 ppm (814 mg/m<sup>3</sup>) group animals. Increased incidence of hyperplasia of the urinary bladder epithelium was noted in both sexes of this group. In addition, an increased incidence and severity of alpha 2u-globulin inclusions (hyaline droplet nephropathy) in the kidney was observed in males. This condition is unique to male rats and

has no known implication for human risk. There were no test article-related microscopic changes in any organs or tissues of the respiratory tract. The results of this study demonstrate test article-related histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm (814 mg/m<sup>3</sup>). The NOEL for male and female rats was determined to be 5 ppm (41 mg/m<sup>3</sup>).

Groups of male and female rats were exposed by inhalation to CPTMO at concentrations of 10, 50, 100 and 200 ppm (81, 407, 814 and 1628 mg/m<sup>3</sup>, respectively) (Dow Corning Corporation, 1992). Exposures were 6 hours/day, five days per week for 28 days. The actual overall mean exposure concentrations of the test material for the various test groups were 10, 50, 98 and 192 ppm (81, 407, 798, and 1563 mg/m<sup>3</sup>, respectively). No mortality or apparent treatment-related clinical signs were observed in any of the test groups. No statistically significant differences were noted in either mean body weights or food consumption. No treatment-related effects were seen in the clinical pathology parameters. Statistically significant increases were noted in the absolute and relative weights of adrenal glands of male rats from the 50, 100 and 200 ppm (407, 814 and 1628 mg/m<sup>3</sup>, respectively) exposure groups and females at 100 and 200 ppm (814 and 1628 mg/m<sup>3</sup>, respectively). Statistically significant increases were also observed in liver and kidney weights of males at 200 ppm (1628 mg/m<sup>3</sup>). The organ weight changes were supported by the findings of microscopic lesions in these organs. Test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups. Histopathologic changes included adrenal cortical hypertrophy in males at 100 ppm (814 mg/m<sup>3</sup>) and in both sexes at 200 ppm (1628 mg/m<sup>3</sup>); hyaline droplet nephropathy in males at 50, 100 and 200 ppm (407, 814 and 1628 mg/m<sup>3</sup>, respectively); hepatocellular hypertrophy in males at 200 ppm (1628 mg/m<sup>3</sup>) and hyperplasia of urinary bladder epithelium in females at 10 ppm (81 mg/m<sup>3</sup>) and both sexes at 50, 100 and 200 ppm (407, 814 and 1628 mg/m<sup>3</sup>, respectively). Statistically significant increases in micronucleated cells were observed in female rats of the 200 ppm group (1628 mg/m<sup>3</sup>). There were no test article-related microscopic changes in any of the respiratory tract organs or other tissues examined. In conclusion, test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups. The no-observed-adverse-effect-level (NOAEL) was not established in this study.

In a two week study inhalation study with rats, there were eleven exposures of 6 hours per day (3 exposures during first week, 5 second week and 3 during third week) to target concentrations of 0, 50, 100 and 150 ppm (0, 407, 814 and 1221 mg/m<sup>3</sup>, respectively) CPTMO (Dow Corning Corporation, 1990a). Gross necropsies were performed on all rats. Body weights and food consumption were measured weekly. The terminal body weights were determined on the animals at the terminal sacrifice. No mortality occurred and no treatment related toxic effects were observed in any of the test group animals. There were no statistically significant differences in group body weights or food consumption. No treatment-related effects were observed at gross necropsy.

CPTMO was administered for 6 hours daily by whole-body vapor inhalation to male rats for 28 days and to female rats throughout the 14-day pre-pairing, pairing and gestation period until the individual day 19 post coitum (RCC Ltd, 2005). The animals were exposed to the following mean test article concentrations: Group 1: 0 ppm (air control), Group 2: 5 ppm (41 mg/m<sup>3</sup>), Group 3: 25 ppm (203 mg/m<sup>3</sup>), and Group 4: 100 ppm (814 mg/m<sup>3</sup>). Control animals were exposed to air only under the same conditions as animals exposed to the test article. No test article-related mortalities or clinical signs that were attributable to exposure to the test item were noted throughout the study. Neither food consumption nor body weight development was affected by exposure to the test item at any concentration. None of the parameters under investigation during the functional observational battery was considered to be affected by exposure to the test article. During necropsy of F0 parent animals, no test item-related findings were noted. Mean absolute organ weights as well as organ/body weight ratios and organ/brain weight ratios were not affected by exposure to the

test article. There were no findings which distinguished test article-treated animals from controls. Exposure to CPTMO up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general toxicity of the test article. Based on these results the NOEL was established at 100 ppm (814 mg/m<sup>3</sup>) in the rat.

Exposure to CPTMO in the rat following a 90-day inhalation exposure resulted in histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm (814 mg/m<sup>3</sup>). The NOEL for male and female rats for this effect in the 90-day study was determined to be 5 ppm (41 mg/m<sup>3</sup>). In a 28-day repeated inhalation toxicity study with CPTMO, test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups at concentrations as low as 10 ppm (81 mg/m<sup>3</sup>) (the lowest concentration). In an OECD 422, CPTMO exposure up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general toxicity of the test article, including effects in the urinary bladder and kidney. Although the effect on the urinary bladder and kidney was not observed in all repeated inhalation exposure studies, the NOAEL for this effect across all studies is considered to be 5 ppm (41 mg/m<sup>3</sup>). The conclusion has been reached that it is plausible that biological variation is often seen among tests and possibly, between testing laboratories; and, the 90-day study should be considered as carrying the most weight as it is the study with the longest duration and provides the most conservative NOAEL.

#### Studies in Humans

No data available.

#### Conclusion

The NOEL for male and female rats in a 90 day repeated dose inhalation toxicity study was reported to be 5 ppm (41 mg/m<sup>3</sup>) (test article-related histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm (814 mg/m<sup>3</sup>)).

### **3.1.6 Mutagenicity**

*In vivo* mammalian and *in vitro* bacterial and mammalian genotoxicity studies have been conducted with CPTMO.

#### *In vivo* Studies

CPTMO was given to both male and female mice as a single dose by intraperitoneal injection in a standard micronucleus study (BRRC, 1993). There were no signs of toxicity in male or female mice in the 500 mg/kg group, except that 1 female exhibited ataxia during the first hour post-treatment. All of the males and females in the 1000 mg/kg group exhibited ataxia and 2 of the males also had tremors during the first hour after treatment. In males and females treated at 1625 mg/kg CPTMO, ataxia, tremors, and prostration were observed during the first hour after treatment. Other clinical signs in the high dose females included myoclonic jerks and vocalization. There were no significant clinical observations in male or female mice from the afternoon of Day 1 through the end of the study. There was a significant decrease in the polychromatophilic erythrocyte (PCE) to normochromatophilic erythrocyte (NCE) ratios at the 72 hr sampling time among male mice (50.6% of control) treated with 1625 mg/kg CPTMO. However, there was no evidence that CPTMO was excessively toxic to the bone marrow at the concentrations chosen for the study. No significant increases in the incidences of micronucleated PCE were observed at 500, 1000, or 1625 mg/kg CPTMO at the 30, 48 or 72 hr sampling times in mice of either sex. Groups of male and female rats were exposed to target concentrations of 0, 0.5, 5 and 100 ppm (0, 4, 41 and

814 mg/m<sup>3</sup>, respectively) of CPTMO vapors for 6 hours a day, 5 days a week for 90 days (Dow Corning Corporation, 1990c). At 24 and 48 hours post-exposure, bone marrow was collected from the femur of 5 animals in all groups for micronucleus assay. In addition, one group of ten male and ten female rats were also exposed concurrently to a target concentration of 200 ppm (1628 mg/m<sup>3</sup>). A micronucleus assay was performed on this group at 24 and 48 hours post-exposure. Statistically significant increases in micronucleated cells were observed in females of the 100 ppm (814 mg/m<sup>3</sup>) group at 48 hours post-exposure. This finding was not considered treatment-related because the increase found 24 h following exposure to 100 ppm was not observed at 48h or at either time after exposure to 200 ppm.

### In vitro Studies

#### Gene Mutations

CPTMO induced cytotoxicity and mutagenicity in several bacterial mutagenicity tests. Slight toxicity was noted for strains TA-1535 and TA-100 with activation at 2500 and 5000 ug/plate and to strain TA-1537 with activation at 5000 ug/plate (Dow Corning Corporation, 1990b). Slight toxicity was also seen to strain TA-98 at 625-5000 ug/plate (Dow Corning Corporation, 1990c). Mutagenic activity was seen in several studies as illustrated in Table 4. Appropriate concurrent negative and positive controls were included, and the expected responses were observed. CPTMO was a bacterial mutagen under the conditions of this assay.

**Table 5 Summary of the Positive Responses in the Bacterial Mutagenicity Test with CPTMO**

Bacterial strain/Activation	Reference
TA-1535/without metabolic activation TA-1535/ with metabolic activation	Degussa-Huls, 1993g
TA-100 and TA-1535/with metabolic activation TA-98, TA-100 and TA-1535/without metabolic activation	Dow Corning Corporation, 1993b
TA-1535, TA-1537 and TA-100/with metabolic activation TA-1535, TA-1537 and TA-100/without metabolic activation	Dow Corning Corporation. 1990d
TA-1535, TA-1537 and TA-100/ with and without activation TA-98/with activation.	Dow Corning Corporation, 1990b
TA-98/with activation.	Dow Corning Corporation, 1990c

CPTMO was tested in the L5178Y/TK+/- mouse lymphoma mutagenesis assay in the absence and presence of metabolic activation (Dow Corning Corporation, 1995). In the mutagenesis assay, no non-activated test article-treated cultures and eight S9-activated test article-treated cultures exhibited mutant frequencies that were at least twice that of the solvent control. A dose-response trend was noted in the S9-activated cultures. Toxicity in the cloned cultures, i.e., total growth of less than or equal to 50% on the solvent control, was observed at a dose of 2000 ug/ml without activation and at doses of greater than or equal to 60 ug/ml with S9 activation. The trifluorothymidine-resistant colonies for the cloned S9-activated positive control, solvent control and test article-treated cultures were sized according to diameter over a range from 0.2 to 1.1 mm. The data on colony size distributions showed an increase in the frequency of medium to large colonies when the treated cultures were compared to the solvent control cultures. Under the

conditions of this study, the test article was considered to be negative without S9 activation and positive with S9 activation in the L5178Y/TK +/- Mouse Lymphoma Mutagenesis Assay.

### Conclusion

CPTMO was not considered to be an inducer of micronuclei *in vivo*, but is mutagenic *in vitro* (positive in bacterial mutation assays and in the presence of metabolic activation, and in an *in vitro* mouse lymphoma mutagenesis assay). In the *in vivo* micronucleus assays, clinical signs included decreases in micronucleated polychromatophilic erythrocyte (NCE) ratios at the 72 hour sampling time among male mice at 1625 mg/kg. Additional clinical observations at both 1000 and 1625 mg/kg doses are ataxia, tremors, prostration, myoclonic jerks and vocalization.

### **3.1.7 Carcinogenicity**

There was no available carcinogenicity study on CPTMO.

### **3.1.8 Toxicity for Reproduction**

CPTMO has been assessed for toxicity to reproduction following inhalation exposure.

#### Effects on Fertility

CPTMO was administered for 6 hours daily by whole-body vapor inhalation to male rats for 28 days and to female rats throughout the 14-day pre-pairing, pairing and gestation period until the individual day 19 post coitum (RCC Ltd, 2005). The animals were exposed to the following mean test item concentrations: Group 1: 0 ppm (air control), Group 2: 5 ppm (41 mg/m<sup>3</sup>), Group 3: 25 ppm (204 mg/m<sup>3</sup>), and Group 4: 100 ppm (814 mg/m<sup>3</sup>). Control animals were exposed to air only under the same conditions as animals exposed to the test article. P generation males were sacrificed after they had been treated for 28 days, P generation females and pups were sacrificed on day 4 post partum. The fertility rate was high resulting in at least 9 litters per group for evaluation of reproduction data. At all concentrations, there were no treatment-related effects on precoital time, fertility indices, mean duration of gestation, number of implantations, post-implantation loss, pup survival or litter size from birth through to scheduled sacrifice on day 4 post partum. No abnormal findings were noted for pups at first litter check or during the first 4 days post partum. Sex ratios at first litter check and on day 4 post partum were unaffected by treatment with the test article. Mean pup weights on day 0 and day 1 post partum were unaffected by treatment with the test article. Mean pup weight development during the first 4 days post partum lactation was unaffected by treatment with the test article. The mean number of corpora lutea per dam (determined at necropsy) was similar in all groups and gave no indication of a test item-related effect. There were no findings, which distinguished test item-treated animals from controls. In particular, no treatment-related histopathological findings were observed in the reproductive organs of either sex from the parental generation. The assessment of the integrity of the spermatogenetic cycle did not provide any evidence of impaired spermatogenesis. Exposure to CPTMO up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general or reproductive toxicity of the test article. Based on these results the NOEL for general or reproductive toxicity was established at 100 ppm (814 mg/m<sup>3</sup>) in the rat.

#### Developmental Toxicity

CPTMO was administered as described previously (RCC Ltd, 2005). P generation males were sacrificed after they had been treated for 28 days, P generation females and pups were sacrificed on day 4 post partum. No abnormal findings were noted for pups at first litter check or during the first 4 days post partum. Sex ratios at first litter check and on day 4 post partum were unaffected by

treatment with the test article. Mean pup weights on day 0 and day 1 post partum were unaffected by treatment with the test article. Mean pup weight development during the first 4 days post partum lactation was unaffected by treatment with the test item. No test item-related findings were noted at macroscopic examination of F1 pups. Based on these results the NOEL for general, maternal, and reproductive/developmental toxicity was established at 100 ppm (814 mg/m<sup>3</sup>) in the rat.

### Conclusion

Exposure to CPTMO up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general, reproductive or developmental toxicity of the test item in rats in a one generation study (OECD TG 422). Based on these results the NOEL was established at 100 ppm (814 mg/m<sup>3</sup>).

### **3.2 Initial Assessment for Human Health**

There were no available data on the toxicokinetic, metabolism or distribution of CPTMO. The oral (gavage) LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional oral LD50 values in rats include 6.17 mL/kg (female) and 9.51 mL/kg to 10 g/kg (male). The dermal LD50 in rats of CPTMO is greater than 2000 mg/kg bw. Additional dermal LD50 values in rabbits include 2.83 mL/kg (male), 3.36 mL/kg (male) and 3.73 mL/kg (female). CPTMO was given to both male and female mice as a single dose by ip injection at levels of 500, 1000 or 1625 mg/kg. There were no deaths. Clinical signs of toxicity were noted at doses of 500 mg/kg and higher. CPTMO has been shown to have none to moderate irritation to the skin and eyes. CPTMO is not a skin sensitizer when tested under the conditions of OECD guideline 406.

The NOEL for male and female rats in a 90 day repeated dose inhalation toxicity study was reported to be 5 ppm (41 mg/m<sup>3</sup>). Treatment related histopathologic changes in the urinary bladder and kidneys of rats exposed to 100 ppm (814 mg/m<sup>3</sup>) were observed. Based on these results the lowest observed effect level (LOEL) in the rat was established at 100 ppm (814 mg/m<sup>3</sup>). In a 28-day repeated inhalation toxicity study with CPTMO, test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups at concentrations as low as 10 ppm (81 mg/m<sup>3</sup>) (the lowest concentration tested). In an OECD guideline 422 repeated dose inhalation study, CPTMO exposure up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of general toxicity of the test article, including effects in the urinary bladder and kidney. Although the effect on the urinary bladder and kidney was not observed in all repeated inhalation exposure studies, the NOAEL for this effect across all studies is considered to be 5 ppm (41 mg/m<sup>3</sup>). The conclusion has been reached in that it is plausible that biological variation is often seen among tests and possibly, between testing laboratories; and, the 90-day study should be considered as carrying the most weight as it is the study with the longest duration and provides the most conservative NOAEL.

CPTMO was not considered to be an inducer of micronuclei *in vivo*, but is mutagenic *in vitro* (positive in bacterial mutation assays and in the presence of metabolic activation, and in an *in vitro* mouse lymphoma mutagenesis assay). In the *in vivo* micronucleus assays clinical signs included decreases in micronucleated polychromatophilic erythrocyte (NCE) ratios at the 72 hour sampling time among male mice at 1625 mg/kg. Additional clinical observations at both 1000 and 1625 mg/kg doses are ataxia, tremors, prostration, myoclonic jerks and vocalization. There was no available carcinogenicity study for CPTMO. In an OECD guideline 422 repeated dose inhalation study in rats, exposure to CPTMO up to and including the high concentration of 100 ppm (814 mg/m<sup>3</sup>) did not result in any signs of reproductive or developmental toxicity. Based on these results the NOEL for general or reproductive toxicity was established at 100 ppm (814 mg/m<sup>3</sup>).

## 4 HAZARDS TO THE ENVIRONMENT

### 4.1 Aquatic Effects

Aquatic toxicity data are available for CPTMO.

#### General

CPTMO undergoes rapid hydrolysis, which occurs during testing; exposures to CPTMO are likely to be transient and observed toxicity is likely due primarily to the hydrolysis product methanol, with some potential exposure to trisilanols, and silanol oligomers. The Si-C bond will not undergo further hydrolysis. That bond is hydrolytically stable. Only the methoxy groups will be hydrolyzed. The transient silanol groups will condense with other silanols at concentrations greater than 500 ppm to yield silanol-functional resins.

If the silane is slowly released such that the concentration of the resulting silanetriol is not high enough to result in polymerization, the trisilanol will exist largely as a monomer. The monomer is known to be water soluble by virtue of the three hydroxy groups on the silicon. It is expected that this silanetriol will have a low  $K_{ow}$  because of these hydroxy groups and so is not expected to bioaccumulate. The water solubility of the silanetriol cannot be measured because of the tendency to condense at concentrations greater than 500 ppm (Merrifield, 2003). Upon hydrolysis, CPTMO generates methanol and (3-chloropropyl)silanetriol. As concentrations approach 500 ppm, the silanetriol will condense to form highly cross-linked polymeric gels and resins that are water insoluble and will precipitate from solution.

#### Acute Toxicity Test Results

CPTMO undergoes rapid hydrolysis in aquatic media, and thus the exposures to CPTMO are likely to be transient. For the daphnia and algae studies, the test article was dissolved in water and stirred for an 18 hour period. Thus, for the duration of the tests, the organisms were exposed to the hydrolysis products, which include methanol and trisilanols.

#### *Fish*

Groups of ten fish were exposed for 96 hours to CPTMO concentrations of 100 mg/L (limit test). The CPTMO was dissolved in water and used without further treatment. Based on rapid hydrolysis rates, the fish were exposed to both the parent material and the hydrolysis products during the test. The measured concentration of CPTMO after 0, 24, 48, and 72 hours was 119, 103/110, 115, and 102 mg/L, respectively. The 96-hour LC<sub>50</sub> and LC<sub>0</sub> of CPTMO in freshwater fish (*Brachydanio rerio*) is >100 mg/L (Degussa-Huls AG, 1994). Studies have been performed with a silanol monomer, trimethylsilanol (CAS No. 1066-40-6). Although this silanol is not expected to be produced following hydrolysis of CPTMO, it has been predicted (using EpiWin) to be one of the most toxic to aquatic organisms of all the silanols identified to date. A semi-static 96h study with trimethylsilanol and rainbow trout (*Oncorhynchus mykiss*) resulted in a No Observed Effect Concentration (NOEC) of 128 mg/L and an LC<sub>50</sub> of 271 mg/L (Wildlife International, Ltd., 2004a).

#### *Aquatic invertebrates*

The 48 hour EC<sub>50</sub> of CPTMO is 869 mg/L for the water flea (*Daphnia magna*) under static conditions (Degussa-Huls AG, 1993h). The 48 hour EC<sub>50</sub> of trimethylsilanol is 124 mg/L for the water flea (*Daphnia magna*) under semi-static conditions (Wildlife International, Ltd., 2004b).

### *Algae*

In an algae study with CPTMO, on the basis of biomass, the median effective concentration was 72 h E<sub>b</sub>C<sub>50</sub> > 883 mg/L and 72 h E<sub>b</sub>C<sub>10</sub> = 241 mg/L. On the basis of growth rate, a median effective concentration was achieved at (0-72 hr) E<sub>r</sub>C<sub>50</sub> > 883 mg/L; (0-72 hr) E<sub>r</sub>C<sub>10</sub> = 514 mg/L. The NOEC was 167 mg/L (Degussa-Huls AG, 1993i). The most sensitive endpoints for *Selenastrum capricornutum* exposed to trimethylsilanol were cell density and area under the growth curve (biomass) (Wildlife International, Ltd., 2004c). The 72-hour EC<sub>50</sub> value was 555 mg/L with 95% confidence limits of 141 and 612 mg/L. The 72-hour NOEC, based on cell density, area under the growth curve (biomass) and growth rate was 70 mg/L. The 96-hour E<sub>b</sub>C<sub>50</sub> value was 625 mg/L with 95% confidence limits of 555 and 702 mg/L. The 96-hour NOEC, based on area under the growth curve (biomass), was 70 mg/L.

### Chronic Toxicity Test Results

No data available.

### Toxicity to Microorganisms

The toxicity of CPTMO to bacteria was determined by oxygen content where the effective concentration (EC<sub>10</sub>) is measured after 5 hours of incubation with a bacterial suspension (Degussa-Huls AG, 1993j). Bacteria were exposed to CPTMO at concentrations of 0, 500, 1000, 1500 and 2000 µl/L, sealed without air, and incubated for 5 to 6 hours. The differential between the oxygen content of the solutions stored in the individual containers at the initial time and after the incubation period reveals the bacterial oxygen consumption. Comparison of the amounts of oxygen consumed in the reference and test preparations provides information regarding the concentration-related influence on oxygen consumption by the test substance. The EC<sub>10</sub> = 1.1 ml/L (density of the test substance = 1.07; EC<sub>10</sub> = 1188 mg/L).

### **4.2 Terrestrial Effects**

No data available.

### **4.3 Other Environmental Effects**

No data available.

### **4.4 Initial Assessment for the Environment**

The melting point of CPTMO is -50°C and the boiling point is 196 °C at 1013 hPa. The vapor pressure is 0.5215 hPa at 25°C. The estimated water solubility of CPTMO is 650,000 mg/L; the estimated log K<sub>ow</sub> is 0.56. The water solubility and log K<sub>ow</sub> values may not be applicable because the chemical is hydrolytically unstable. The estimated water solubility of 3-chloropropylsilanetriol is 65000 mg/L; the estimated log K<sub>ow</sub> is -1.13. The overall OH rate constant is 4.6026E-12 cm<sup>3</sup>/molecule-sec with an estimated half-life of 3.5 days with a hydroxyl radical concentration of 5.0×10<sup>5</sup> molecule/cm<sup>3</sup>. Photodegradation as a mode of removal is unlikely as CPTMO is hydrolytically unstable. CPTMO is reactive and hydrolytically unstable, such that methanol and silanetriols are rapidly generated upon contact with water or water vapor. Consequently, reaction with water vapor is likely the predominant degradation process for CPTMO in air and the overall reaction half-life in air should include both the oxidation half-life and the hydrolytic half-life. The overall reaction half-life in air is estimated to be 8 hours because of rapid hydrolysis of the material with moisture in the atmosphere. The products resulting from CPTMO hydrolysis in the atmosphere

are expected to further react with hydroxyl radicals. The atmospheric oxidation was determined for the hydrolysis product, 3-chloropropylsilanetriol. The overall OH rate constant is  $12.4 \times 10^{-12} \text{ cm}^3/\text{molecule}\cdot\text{sec}$  with an estimated half-life of 1.3 days.

CPTMO is hydrolytically unstable over a range of environmentally relevant pH and temperature conditions. At pH 7 and 25 C, the half-life is 53.3 minutes. Level III Fugacity modeling, using loading rates for Air, Soil, and Water of 1000 kg/h for each medium, shows the following percent distribution: Air = 42.1%; Soil = 52.5%; Water = 5.4%; Sediment = 0%. However, CPTMO is unlikely to be found in the environment, as this material is hydrolytically unstable. Level III Fugacity modeling, using loading rates for Air, Soil, and Water of 1000 kg/h for each media, shows the following percent distribution for the hydrolysis product, 3-chloropropylsilanetriol: Air = 0.0%, Soil = 53.5%, Water = 46.4 %, and Sediment = 0.1 %. CPTMO is readily biodegradable but does not meet the 10 day window. However, this material rapidly hydrolyzes. Thus, the biodegradation observed is likely reflective of the hydrolysis product, methanol, which is degraded 76 percent in 5 days and 95 percent in 20 days; it is readily biodegradable. The rapid hydrolysis of CPTMO means that it is unlikely to be present in the environment. Bioaccumulation of the parent substance is not anticipated since this material is hydrolytically unstable.

The 96-hour LC<sub>50</sub> and LC<sub>0</sub> of CPTMO in freshwater fish (*Brachydanio rerio*) is >100 mg/L. Studies have been performed with a silanol monomer, trimethylsilanol. Although this silanol is not expected to be produced following hydrolysis of CPTMO, it has been predicted (using EpiWin) to be one of the most toxic to aquatic organisms of all the silanols identified to date. A semi-static 96h study with trimethylsilanol and rainbow trout (*Oncorhynchus mykiss*) resulted in a No Observed Effect Concentration (NOEC) of 128 mg/L and an LC<sub>50</sub> of 271 mg/L. The 48 hour EC<sub>50</sub> of CPTMO is 869 mg/L for the water flea (*Daphnia magna*) under static conditions. The 48 hour EC<sub>50</sub> of trimethylsilanol is 124 mg/L for the water flea (*Daphnia magna*) under semi-static conditions. In an algae study with CPTMO, on the basis of biomass, the median effective concentration was 72 h EbC<sub>50</sub> > 883 mg/L and 72 h EbC<sub>10</sub> = 241 mg/L. On the basis of growth rate, a median effective concentration was achieved at (0-72 hr) E<sub>r</sub>C<sub>50</sub> >883 mg/L; (0-72 hr) E<sub>r</sub>C<sub>10</sub> = 514 mg/L. The NOEC was 167 mg/L. The most sensitive endpoints for *Selenastrum capricornutum* exposed to trimethylsilanol were cell density and area under the growth curve (biomass). The 72-hour EC<sub>50</sub> value was 555 mg/L with 95% confidence limits of 141 and 612 mg/L. The 72-hour NOEC, based on cell density, area under the growth curve (biomass) and growth rate was 70 mg/L. The 96-hour E<sub>b</sub>C<sub>50</sub> value was 625 mg/L with 95% confidence limits of 555 and 702 mg/L. The 96-hour NOEC, based on area under the growth curve (biomass), was 70 mg/L.

## 5 RECOMMENDATIONS

### Human Health:

The chemical is currently of low priority for further work. The chemical possesses properties indicating a hazard for human health (moderate skin and eye irritation, genotoxicity *in vitro* in bacterial and mammalian systems). Due to the rapid hydrolysis to methanol and the corresponding trisilanol and based on exposure data presented by the Sponsor country, (data on the global production volume are not available) and relating to use pattern in one country this chemical is currently of low priority for further work. These properties should nevertheless be noted by chemical safety professionals and users. Countries may desire to investigate any exposure scenarios that were not presented by the Sponsor country.

### Environment:

The chemical is currently of low priority for further work due to its low hazard profile.

## 6 REFERENCES

Aldrich (2003-2004) Handbook of Fine Chemicals, page 470.

American Institute of Chemical Engineers DIPPR (2005) Design Institute for Physical Property Data (DIPPR).

BRRRC (1990) Organofunctional Silane A-1430: Acute toxicity and primary irritancy studies, Bushy Run Research Center, BRRRC project report 53-51, 1990.

BRRRC (1993) Chloropropyltrimethoxysilane: In Vivo Peripheral Blood Micronucleus Test with Swiss-Webster Mice, Bushy Run Research Center, Laboratory Project ID 91U0049, February 12, 1993

Carnegie-Mellon (1974) Silicone A-143: Special Report on Range Finding Toxicity Studies, Carnegie-Mellon Institute of Research, Report 37-111, December 6, 1974.

Chemexper.com (2005)

<http://www.chemexper.com/index.shtml?main=http://www.chemexper.com/search/cas/2530-87-2.html>

Chilworth Technology (2005) Vapor Pressure, Melting Point and Boiling Point Determinations for Various Silanes. Report No : R/5248/0405/DYK Date : April 20, 2005

Degussa-Huls (1993a) Determination of the biological degradation of DYNASYLAN CPTMO in the Modified OECD-Sturm-Test (following Guideline 84/449/EEC C5 and Draft OECD Guideline 301 B CO2 Evolution Test). Final Report ST-69/93. Degussa-Huels AG No: 93-0223-DGO. 08/19/93.

Degussa-Huls (1993b) Acute dermal toxicity test with DYNASYLAN CPTMO in the rat. Final Report Nr. AD-93/0102. Degussa-Huls AG-Nr.: 93-0307-DGT. 08/10/93.

Degussa-Huls (1993c) Acute oral toxicity with DYNASYLAN CPTMO in the rat. Final Report Nr. AO-93/0102. Degussa AG-Nr.:93-0305-DGT. 8/11/1993.

Degussa-Huls (1993d) Acute dermal irritation test with DYNASYLAN CPTMO in the rabbit. Final Report Nr. AH-93/0102. Degussa-Huls AG-Nr.: 93-0309-DGT. 08/10/93.

Degussa-Huls (1993e) Acute eye irritation test with DYNASYLAN CPTMO in the rabbit. Final Report Nr. AA-93/0102. Degussa-Huls AG-Nr.: 93-0311-DGT. 08/10/93.

Degussa-Huls (1993f) Test on the skin sensitization of DYNASYLAN CPTMO on the Guinea Pig (Method of Buhler). Final Report Nr. HS-93/0102. Degussa-Huls AG-Nr.: 93-0313-DGT.08/17/93.

Degussa-Huls (1993g) Determination of mutations caused by DYNASYLAN CPTMO In Salmonella/microsome Ames test based on Ames mutation test under Guideline 92/69/EEC B. 14. Report Number AM-93/31. Degussa AG-US-IT-NR.: 94-0213-DGM.

Degussa-Huls (1993h) Determination of the acute effects of DYNASYLAN CPTMO on the swimming behavior of *Daphnia magna* (in accordance with EEC Guideline 84/449 C.2, Nov. 1989). Final Report DK 564. Degussa-Huels AG No: 93-0217-DGO. 08/02/93.

Degussa-Huls (1993i) Determination of the acute effects of DYNASYLAN CPTMO On the growth of *Scenedesmus subspicatus* 86.81.SAG (algae growth test per Guideline 88/302/EEC). Final Report AW-321. Degussa-Huls AG Nr: 93-0215-DGO. 08/27/93.

Degussa-Huls (1993j) Determination of bacterium toxicity of DYNASYLAN VTMOEO In Oxygen Consumption Test (Huls method). Final Report SK-93/20. Degussa AG-US-IT-NR. 93-0221 DGO. 12/14/93.

Degussa-Huls (1994) Determination of the acute effects of DYNASYLAN CPTMO on fish (in accordance with EEC 92/69 C 1). Final Report FK 1251. Degussa-Huels AG No: 93-0219-DGO. 01/07/94.

Dow Corning Corporation (1981) Department of Transportation Skin Corrosiveness Test with chloropropyltrimethoxysilane. Report number 1981-I0005-931

Dow Corning Corporation (1990a) A Two-Week Range-finding Vapor Inhalation Toxicity Study with chloropropyltrimethoxysilane in the rat. Report number 1990-I0000-35076.

Dow Corning Corporation (1990b) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1990-I0000-35715

Dow Corning Corporation (1990c) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report 1990-I0000-35684

Dow Corning Corporation (1990d) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1990-I0000-35772

Dow Corning Corporation (1992) A 28-Day Inhalation Toxicity Study of chlorosilane in the rat. Report Number 1992-I0000-37310

Dow Corning Corporation (1993a) A 90-Day Subchronic Vapor Inhalation Study of chloropropyltrimethoxysilane in the rat. Report number 1993-I0000-38450

Dow Corning Corporation (1993b) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1993-I0000-38483

Dow Corning Corporation (1993c) Report No. 1993-I0000-38450

Dow Corning Corporation (1995) L5178Y/TK Mouse Lymphoma Mutagenesis Assay. Report number 1995-I0000-41180

Dow Corning Corporation (2005) Fate and Distribution of (3-Chloropropyl)-trimethoxysilane (CAS 2530-87-2) in the Environment as Evaluated by Fugacity Modeling. Sponsor Project Number: 05-004.

Dow Corning Corporation (2005a) Fate and Distribution of (3-Chloropropyl)silanetriol in the Environment as Evaluated by Fugacity Modeling.

Gorman, M. and D.E. Powell (1995) Hydrolysis of DC-5772 as a function of pH. Dow Corning Technical Report 1995-I0000-40961

Johnson Matthey Company (2003) Material Safety Data Sheet, Alfa Aesar, Johnson Matthey Company, 4/29/2003

Merrifield, J. (2003) Personal Communication.

OSi Specialties (2000) Silquest A-143 silane Material Safety Data Sheet number 1524 (revision 1.2), OSi Specialties, a Crompton business, 11/30/00.

RCC Ltd (2005) (3-Chloropropyl)trimethoxysilane: Combined Repeated Dose Inhalation Toxicity Study with the Reproduction/Developmental Toxicity Screening Test in the Rat. RCC Study Number 851635.

SEHSC (2005) Personal Communication.

USEPA (2003) Estimations Programs Interface (EPI) Suite®.

Wildlife International, Ltd. (2004a) Trimethylsilanol: A 96-Hour Static-Renewal Acute Toxicity Test with the Rainbow Trout (*Oncorhynchus mykiss*). April 29, 2004.

Wildlife International, Ltd. (2004b) Trimethylsilanol: A 48-Hour Static-Renewal Acute Toxicity Test with the Cladoceran (*Daphnia magna*). June 2, 2004.

Wildlife International, Ltd. (2004c) Trimethylsilanol: A 96-Hour Toxicity Test with the Freshwater Alga (*Selenastrum capricornutum*). April 22, 2004.

# I U C L I D

## Data Set

<b>Existing Chemical</b>	: ID: 2530-87-2
<b>CAS No.</b>	: 2530-87-2
<b>EINECS Name</b>	: 3-chloropropyltrimethoxysilane
<b>EC No.</b>	: 219-787-9
<b>Molecular Formula</b>	: C6H15ClO3Si
<b>Producer related part</b>	
<b>Company</b>	: Epona Associates, LLC
<b>Creation date</b>	: 09.05.2003
<b>Substance related part</b>	
<b>Company</b>	: Epona Associates, LLC
<b>Creation date</b>	: 09.05.2003
<b>Status</b>	:
<b>Memo</b>	: SEHSC
<b>Printing date</b>	: 12.06.2006
<b>Revision date</b>	:
<b>Date of last update</b>	: 01.06.2006
<b>Number of pages</b>	: 99
<b>Chapter (profile)</b>	: Chapter: 1, 2, 3, 4, 5, 6, 7, 8, 10
<b>Reliability (profile)</b>	: Reliability: without reliability, 1, 2, 3, 4
<b>Flags (profile)</b>	: Flags: without flag, confidential, non confidential, WGK (DE), TA-Luft (DE), Material Safety Dataset, Risk Assessment, Directive 67/548/EEC, SIDS

**1.0.1 APPLICANT AND COMPANY INFORMATION****1.0.2 LOCATION OF PRODUCTION SITE, IMPORTER OR FORMULATOR****1.0.3 IDENTITY OF RECIPIENTS****1.0.4 DETAILS ON CATEGORY/TEMPLATE****1.1.0 SUBSTANCE IDENTIFICATION**

**IUPAC Name** : 3-(Chloropropyl) Trimethoxysilane  
**Smiles Code** : CO[Si](CCCCl)(OC)OC  
**Molecular formula** : C6H15ClO3Si  
**Molecular weight** : 199  
**Petrol class** :

01.06.2006

(39)

**1.1.1 GENERAL SUBSTANCE INFORMATION**

**Purity type** : typical for marketed substance  
**Substance type** : organic  
**Physical status** : liquid  
**Purity** : 98 - 100 % w/w  
**Colour** :  
**Odour** :

01.06.2006

(39)

**1.1.2 SPECTRA****1.2 SYNONYMS AND TRADENAMES**

**(.gamma.-Chloropropyl)trimethoxysilane**

25.08.2005

**(3-Chloropropyl)trimethoxysilane**

25.08.2005

**3-Chloropropyltrimethoxysilane**

25.08.2005

**A 143**

25.08.2005

**CPTMO**

17.10.2005

**Dynasytan CPTMO**

25.08.2005

**gamma-chloropropyltrimethoxysilane  
3-(trimethoxysilyl)-propyl**

07.11.1996

**Silane (3-chloropropyl)tris(methoxy)-**

25.08.2005

**Silane, (3-chloropropyl)trimethoxy-**

25.08.2005

**Silquest A-143**

25.08.2005

**Z 6076**

25.08.2005

**1.3 IMPURITIES**

<b>Purity</b>	:	typical for marketed substance
<b>CAS-No</b>	:	67-56-1
<b>EC-No</b>	:	200-659-6
<b>EINECS-Name</b>	:	methanol
<b>Molecular formula</b>	:	CH <sub>4</sub> O
<b>Value</b>	:	0 - 2 % w/w

01.06.2006

(39)

**1.4 ADDITIVES****1.5 TOTAL QUANTITY**

<b>Quantity</b>	:	9.6 - tonnes produced in 2001
-----------------	---	-------------------------------

<b>Remark</b>	:	In the sponsor country
---------------	---	------------------------

27.10.2005

<b>Quantity</b>	:	250 - tonnes imported in 2001
-----------------	---	-------------------------------

## I. GENERAL INFORMATION

ID: 2530-87-2

DATE: 12.06.2006

**Remark** : In the Sponsor Country  
01.06.2006 (39)

**1.6.1 LABELLING****1.6.2 CLASSIFICATION****1.6.3 PACKAGING****1.7 USE PATTERN**

**Type of use** : industrial  
**Category** :

**Result** : Main Category: 24% - closed system  
76% - use is non-dispersive - not sold into the consumer market directly

Industrial Categories: 24% chemical industry  
76% used in synthesis

01.06.2006 Use Categories: 100% intermediate (39)

**1.7.1 DETAILED USE PATTERN****1.7.2 METHODS OF MANUFACTURE****1.8 REGULATORY MEASURES****1.8.1 OCCUPATIONAL EXPOSURE LIMIT VALUES****1.8.2 ACCEPTABLE RESIDUES LEVELS****1.8.3 WATER POLLUTION****1.8.4 MAJOR ACCIDENT HAZARDS****1.8.5 AIR POLLUTION**

**1.8.6 LISTINGS E.G. CHEMICAL INVENTORIES****1.9.1 DEGRADATION/TRANSFORMATION PRODUCTS****1.9.2 COMPONENTS****1.10 SOURCE OF EXPOSURE**

**Source of exposure** : other: Environment  
**Exposure to the** : Substance

**Remark** : The reactive nature of this material destroys the parent material in any moisture-containing environment, thus limiting environmental exposure to the silane. CPTMO hydrolyzes rapidly; at a pH of 7 and ambient temperature, the half life is 53.3 minutes (Gorman, and Powell, 1995). Hydrolysis of CPTMO results in the formation of silanetriols which can then condense to form highly cross-linked, high molecular weight polymers, further reducing the potential for exposure. In the environment, at lower concentrations of the parent compound (and thus lower concentrations of the hydrolysis products), exposure to unpolymerized silanetriols may occur.

18.10.2005

**Source of exposure** : Human: exposure by production  
**Exposure to the** : Substance

**Remark** : CPTMO is produced in closed systems. During sampling for analysis (quality control), local ventilation (hoods) is used to prevent worker exposure through inhalation. Dermal exposure is also a possible route of exposure during sampling. Dermal exposures are expected to be minimal as chemical protective gloves and/or clothing would be required during handling. The product is stored on site in standard warehouse conditions, with the product stored under a blanket of nitrogen in sealed containers

In order to prevent the rapid hydrolysis and subsequent loss of this material, in production, it is handled in closed systems. Necessary engineering controls during production include proper ventilation, containment, safety equipment and actual hardware designed to minimize exposure, through splashing, or exposure to the air. Transfer of this material is in closed pipes or containers rather than in open systems to minimize loss of this material (hydrolysis) although some customers may transfer the material using open systems. Transport is a source of potential exposure through accidental releases. The material is shipped via air, road, and marine in 1 and 5 gallon pails and 55 gallon drums.

18.10.2005

**Source of exposure** : other: Human: Exposure to the industrial customer  
**Exposure to the** : Substance

**Remark** : At the industrial customer level, the material may be used in open or closed systems. Necessary engineering controls during use are likely to include local ventilation (hoods) when the substance is being transferred or used in its application. Exposure due to non-accidental releases are expected to be minimal, and may include dermal and inhalation exposure during

transfer and use.

CPTMO is a coupling agent used for filled composites and industrial goods. Use levels are generally less than 1 percent based upon the industrial good formulation and less than 0.2 percent when used in composites. The substance is reacted during use, loses its chemical identity, and is no longer available for exposure to the environment. When CPTMO is used in filled elastomers, such as rubber shoe soles or industrial goods, it is a component in a blend with other silanes. The silane blend is added to the formulation at  $\leq 1\text{w/w}\%$ , such that CPTMO is present at  $< 0.1\text{w/w}\%$ . During mixing and curing, the CPTMO reacts with inorganic fillers. The bound water on the filler hydrolyzes the silane to generate methanol, which will be evaporated from the rubber formulation. The industrial end-user uses local ventilation (hood) to remove the methanol from the workplace. Some very small percentage of methanol may continue to be slowly generated from the filled elastomer after the article is molded. When CPTMO is used as a finish for textile goods (fiberglass), it is added to a water system at low levels, generally less than  $0.3\text{ w/w}\%$ , and hydrolyzed. The silane and water mixture is coated onto glass fibers. The water and methanol is evaporated during a drying process and are removed from the workplace using local ventilation (hood). Any excess silane and water mixture is disposed of in a waste water treatment system.

01.06.2006

**Source of exposure** : Human: exposure of the consumer/bystander  
**Exposure to the** : Substance

**Remark** : Consumer products are unlikely to contain any free (unreacted) CPTMO in any application, in that the substance has reacted with the filler and polymer in the composite or rubber.

01.06.2006

#### 1.11 ADDITIONAL REMARKS

#### 1.12 LAST LITERATURE SEARCH

#### 1.13 REVIEWS

**2.1 MELTING POINT**

**Value** : -50 °C  
**Sublimation** :  
**Method** : other  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Reliability** : (2) valid with restrictions  
 The 801 dataset identifies the uncertainty associated with this value as <10%. A reliability code of 2 (valid with restriction) will be assigned to this melting value because the physical property data for CPTMO remain under review by AIChE DIPPR for targeted release to the public version of the database in 2007.

**Flag** : Critical study for SIDS endpoint  
 01.06.2006 (2) (37)

**Value** : -3.7 °C  
**Sublimation** :  
**Method** : other: estimated  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Epiwin  
**Reliability** : (2) valid with restrictions  
 Modeled data  
 01.06.2006 (20)

**2.2 BOILING POINT**

**Value** : = 196 °C at 1013 hPa  
**Decomposition** :  
**Method** : other  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Reliability** : (2) valid with restrictions  
 The 801 dataset identifies the uncertainty associated with this value as <1%. A reliability code of 2 (valid with restriction) will be assigned to this boiling point value because the physical property data for CPTMO remain under review by AIChE DIPPR for targeted release to the public version of the database in 2007.

**Flag** : Critical study for SIDS endpoint  
 01.06.2006 (2)

**Value** : 201.2 °C at 1013 hPa  
**Decomposition** :  
**Method** : other: estimated  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

## 2. PHYSICO-CHEMICAL DATA

ID: 2530-87-2

DATE: 12.06.2006

<b>Method</b>	:	Epiwin	
<b>Reliability</b>	:	(2) valid with restrictions Modeled data	
01.06.2006			(20)
<b>Value</b>	:	100 °C at 53.3 hPa	
<b>Decomposition</b>	:		
<b>Method</b>	:		
<b>Year</b>	:	2003	
<b>GLP</b>	:	no data	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Source</b>	:	US EPA	
<b>Reliability</b>	:	(4) not assignable Reliability of 4 assigned because data are taken from a secondary literature source (i.e. MSDS).	
01.06.2006			(35)
<b>Value</b>	:	195 °C at 999.92 hPa	
<b>Decomposition</b>	:		
<b>Method</b>	:		
<b>Year</b>	:	2003	
<b>GLP</b>	:	no data	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Source</b>	:	US EPA	
<b>Reliability</b>	:	(4) not assignable Reliability of 4 assigned because data are taken from a secondary literature source.	
01.06.2006			(1)
<b>Value</b>	:	91 °C at	
<b>Decomposition</b>	:		
<b>Method</b>	:		
<b>Year</b>	:		
<b>GLP</b>	:	no data	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Remark</b>	:	A value of 91 C appears to have been measured at a reduced pressure, but data is not available to confirm this.	
<b>Reliability</b>	:	(4) not assignable	
01.06.2006			(7)

## 2.3 DENSITY

<b>Type</b>	:	density	
<b>Value</b>	:	1.077 g/cm <sup>3</sup> at °C	
<b>Method</b>	:	other	
<b>Year</b>	:	2005	
<b>GLP</b>	:	no	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Reliability</b>	:	(2) valid with restrictions The DIPPR 801 dataset identifies the error associated with this value as <10%. A reliability code of 2 (valid with restriction) will be assigned to this density value because the physical property data for CPTMO remain under review by AIChE DIPPR for targeted release to the public version of the database in 2007	

## 2. PHYSICO-CHEMICAL DATA

ID: 2530-87-2

DATE: 12.06.2006

01.06.2006

(2) (7)

**2.3.1 GRANULOMETRY****2.4 VAPOUR PRESSURE**

**Value** : .5215 hPa at 25 °C  
**Decomposition** :  
**Method** : other (calculated)  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Remark** : The value of 0.5215 hPa at 25°C, which was interpolated from a temperature-vapor pressure regression fitted to data measured over a temperature range of -50.0 to 370 °C. The vapor pressure value at 25 °C was obtained from a regression fitted to data by the American Institute of Chemical Engineers (AIChE), Design Institute for Physical Property Data (DIPPR). The DIPPR 801 dataset identifies the error associated with this value as <25%.

**Reliability** : (2) valid with restrictions  
 A reliability code of 2 (valid with restriction) will be assigned to this vapor pressure value because the physical property data for (3-chloropropyl)trimethoxy-silane remain under review by AIChE DIPPR for targeted release to the public version of the database in 2007.

**Flag** : Critical study for SIDS endpoint

01.06.2006

(2)

**Value** : = 1.33 hPa at 20 °C  
**Decomposition** :  
**Method** :  
**Year** : 2000  
**GLP** : no data  
**Test substance** : as prescribed by 1.1 - 1.4

**Result** : Vapor pressure approximately 1.33 hPa (1.00 mmHg) at 20 deg C.

**Test substance** : Silquest A-143 silane; > 95% 3-chloropropyltrimethoxysilane

**Reliability** : (4) not assignable  
 Reliability of 4 assigned because data are taken from a secondary literature source (i.e. MSDS).

01.06.2006

(37)

**Value** : 24 hPa at 20 °C  
**Decomposition** :  
**Method** : other (measured)  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : The isoteniscope is based on the principle of the static method. The method involves placing a sample in a bulb maintained at constant temperature and connected to a manometer and a vacuum pump. The isoteniscope was developed to measure the vapour pressure of certain liquid hydrocarbons, but it is appropriate for the investigation of

solids as well. The method is usually not suitable for multicomponent systems. Results are subject to errors for sample containing non-volatile impurities. The recommended range is 102 to 105 Pa.

Procedure : Add to the isoteniscope a quantity of sample sufficient to fill the sample bulb and the short leg of the manometer section. Attach the isoteniscope to the vacuum system and evacuate both the system and the filled isoteniscope to a pressure of 13.3 Pa (0.1 torr). Break the vacuum with nitrogen. Repeat the evacuation and purge of the system twice to remove residual oxygen.

Place the filled isoteniscope in a horizontal position so that the sample spreads out into a thin layer in the sample bulb and manometer section. Reduce the system pressure to 133 Pa (1 torr). Remove dissolved fixed gases by gently warming the sample with an alcohol lamp until it just boils. Continue for 1 minute.

After the sample has been degassed, close the vacuum line valve and turn the isoteniscope to return the sample to the bulb and short leg of the manometer so that both are entirely filled with the liquid. Create a vapour-filled, nitrogen free space between the bulb and the manometer by heating the tip of the bulb so that the sample just starts to emit vapour. Place the filled isoteniscope in a vertical position in the constant temperature bath. As the isoteniscope approaches temperature equilibrium in the bath, add nitrogen to the gas-sampling system until its pressure equals that of the sample. Periodically adjust the pressure of the nitrogen in the gas-handling system to equal that of the sample.

When the isoteniscope reaches temperature equilibrium, make a final adjustment of the nitrogen pressure to equal the vapour indicated by the manometer section of the isoteniscope.

When the liquid levels in the manometer arms are equal in height, balance is indicated. Read and record the nitrogen pressure in the system at the balance point.

Increase the temperature of the constant-temperature bath by an appropriate amount. As the temperature rises, maintain pressure balance in the system. When temperature equilibrium is reached, make a final adjustment of pressure to establish balance. Read and record the system pressure. Repeat at regular intervals until an adequate range of pressures has been obtained.

In the case of liquids, the substance itself serves as the fluid in the differential manometer and for solids, depending on the pressure and temperature ranges, manometer liquids such as silicon fluids or phthalates are used.

**Result** : Result : 30 mbar at 25°C (mean of runs 1 to 2)

24 mbar at 20°C (mean of runs 1 to 2)

Table of Full test results

Temperature (°C)	Pressure (mbar)
Run one	
20*	25
25*	30

## 2. PHYSICO-CHEMICAL DATA

ID: 2530-87-2

DATE: 12.06.2006

	48.5	67
	61.8	104
	70.1	133
	80.1	178
	90.0	229
	100.0	286
	110.0	357
	Run two	
	20*	24
	25*	29
	50.0	68
	59.3	87
	68.8	117
	80.0	158
	90.0	202
<b>Reliability</b>	:	(3) invalid
		Review of the report indicates that the data is not reliable and suggests that the sample was not completely degassed in the isoteniscope.
01.06.2006		(6)

## 2.5 PARTITION COEFFICIENT

<b>Partition coefficient</b>	:	octanol-water
<b>Log pow</b>	:	.56 at 25 °C
<b>pH value</b>	:	
<b>Method</b>	:	other (calculated)
<b>Year</b>	:	2005
<b>GLP</b>	:	no
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4
<b>Remark</b>	:	Because the material is hydrolytically unstable and rapidly generates methanol when added to water, endpoints such as octanol/water partition coefficient cannot be measured. Nonetheless, these endpoints provide valuable information on the behavior of the material and are needed to evaluate the transport and distribution (i.e., fugacity) of CPTMO between environmental matrices. Therefore, octanol/water partition coefficient was estimated using KOWWIN® (version 1.67).
<b>Reliability</b>	:	(2) valid with restrictions
<b>Flag</b>	:	Critical study for SIDS endpoint
27.12.2005		(20)
<b>Partition coefficient</b>	:	octanol-water
<b>Log pow</b>	:	-1.13 at 25 °C
<b>pH value</b>	:	
<b>Method</b>	:	other (calculated)
<b>Year</b>	:	2005
<b>GLP</b>	:	no
<b>Test substance</b>	:	other TS: hydrolysis product
<b>Method</b>	:	KOWWIN (v1.67); USEPA 2003
<b>Remark</b>	:	All simulations were conducted at a data temperature of 25°C using default values of the model for compartment dimensions and properties. Chemical-specific data required for the simulations were estimated using structure activity relationships (SAR) developed by the United States Environmental Protection Agency (USEPA) Office of Pollution Prevention and Toxics (OPPT) and Syracuse Research Corporation. The SAR models

## 2. PHYSICO-CHEMICAL DATA

ID: 2530-87-2

DATE: 12.06.2006

were used as provided in the Estimations Programs Interface (EPI) Suite®, which was obtained from the USEPA (2003). SAR estimations were based on the SMILES (Simplified Molecular Input Line Entry System) notation for the chemical structure(s) of interest.

Upon contact with water or water vapor chloropropyltrimethoxysilane will rapidly hydrolyze, generating methanol (CAS 67-56-1) and chloropropylsilanetriol (CAS 64426-41-1).

**Test substance** : 3-Chloropropylsilanetriol; CAS Number 64426-41-1; hydrolysis product

**Reliability** : (2) valid with restrictions

Results were obtained using the EQC Model, as recommended by the U.S. Environmental Protection Agency. Estimated data was used for chemical-specific data required by the model.

**Flag** : Critical study for SIDS endpoint

01.06.2006 (19)

## 2.6.1 SOLUBILITY IN DIFFERENT MEDIA

**Solubility in** : Water

**Value** : 6.76 mg/l at 25 °C

**pH value** :

**concentration** : at °C

**Temperature effects** :

**Examine different pol.** :

**pKa** : at 25 °C

**Description** :

**Stable** :

**Deg. product** :

**Method** : other: calculated

**Year** : 2005

**GLP** : no

**Test substance** : as prescribed by 1.1 - 1.4

**Remark** : Because the material is hydrolytically unstable and rapidly generates methanol when added to water, endpoints such as water solubility cannot be measured. Nonetheless, these endpoints provide valuable information on the behavior of the material and are needed to evaluate the transport and distribution (i.e., fugacity) of CPTMO between environmental matrices. Therefore, water solubility was estimated using WSKOW (version 1.41).

**Reliability** : (2) valid with restrictions

**Flag** : Critical study for SIDS endpoint

27.12.2005 (20)

**Solubility in** : Water

**Value** : 650000 mg/l at 25 °C

**pH value** :

**concentration** : at °C

**Temperature effects** :

**Examine different pol.** :

**pKa** : at 25 °C

**Description** :

**Stable** :

**Deg. product** :

**Method** : other: (calculated)

**Year** : 2005

## 2. PHYSICO-CHEMICAL DATA

ID: 2530-87-2

DATE: 12.06.2006

**GLP** : no  
**Test substance** : other TS: hydrolysis product  
  
**Method** : WSKOW (v1.41; Log Kow = -1.13); USEPA 2003  
**Result** : 6.50x10<sup>5</sup> g/m<sup>3</sup>  
**Test substance** : 3-Chloropropylsilanetriol; CAS Number 64426-41-1; hydrolysis product  
**Reliability** : (2) valid with restrictions  
**Flag** : Critical study for SIDS endpoint  
 01.06.2006 (19)

## 2.6.2 SURFACE TENSION

## 2.7 FLASH POINT

**Value** : = 45 °C  
**Type** : closed cup  
**Method** : other: Tag Closed Cup  
**Year** : 2000  
**GLP** : no data  
**Test substance** : as prescribed by 1.1 - 1.4  
  
**Test substance** : Silquest A-143 silane; > 95% 3-chloropropyltrimethoxysilane  
**Reliability** : (4) not assignable  
 Reliability of 4 assigned because data are taken from a secondary literature source (i.e. MSDS).  
 01.06.2006 (37)

**Value** : 84 °C  
**Type** :  
**Method** :  
**Year** : 2003  
**GLP** : no data  
**Test substance** : as prescribed by 1.1 - 1.4  
  
**Source** : US EPA  
**Reliability** : (4) not assignable  
 Reliability of 4 assigned because data are taken from a secondary literature source (i.e. MSDS).  
 01.06.2006 (35)

**Value** : 57 °C  
**Type** :  
**Method** :  
**Year** : 2003  
**GLP** : no data  
**Test substance** : as prescribed by 1.1 - 1.4  
  
**Source** : US EPA  
**Reliability** : (2) valid with restrictions  
 Handbook  
 14.02.2005 (1)

## 2.8 AUTO FLAMMABILITY

**2.9 FLAMMABILITY****2.10 EXPLOSIVE PROPERTIES****2.11 OXIDIZING PROPERTIES****2.12 DISSOCIATION CONSTANT****2.13 VISCOSITY****2.14 ADDITIONAL REMARKS**

**Memo** : Refractive Index

**Result** : 1.4183 at 20C

**Reliability** : (2) valid with restrictions

The DIPPR 801 dataset identifies the error associated with this value as <1%. A reliability code of 2 (valid with restriction) will be assigned to this refractive index value because the physical property data for CPTMO remain under review by AIChE DIPPR for targeted release to the public version of the database in 2007.

01.06.2006

(2) (7)

**Memo** : Refractive Index

**Result** : 1.4190 at 20 deg C

**Source** : US EPA

**Reliability** : (4) not assignable

Reliability of 4 assigned because data are taken from a secondary literature source.

01.06.2006

(1)

**3.1.1 PHOTODEGRADATION**

**Type** : other  
**Light source** :  
**Light spectrum** : nm  
**Relative intensity** : based on intensity of sunlight

**INDIRECT PHOTOLYSIS**

**Sensitizer** : OH  
**Conc. of sensitizer** : 500000 molecule/cm<sup>3</sup>  
**Rate constant** : .000000000046026 cm<sup>3</sup>/(molecule\*sec)  
**Degradation** : 50 % after 3.5 day(s)  
**Deg. product** :  
**Method** : other (calculated)  
**Year** : 2005  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Atkinson, R. 1988. Estimation of gas phase hydroxyl radical rate constants for organic chemicals. *Environmental Toxicology and Chemistry* 7:435 442.

Prinn, R., Cunnold, P., Simmonds, R., Alyea, R., Boldi, A., Crawford, P., Fraser, D., Gutzler, D., Hartley, R., Rosen, R., and Rasmussen R. 1992. Global average concentration and trend for hydroxyl radicals deduced from ALE/GAGE trichloroethane (methyl chloroform) data for 1978 1990. *Journal of Geophysical Research* 97:2445 2461.

Meylan, W.M. and P.H. Howard. 1993. Computer estimation of the atmospheric gas phase reaction rate of organic compounds with hydroxyl radicals and ozone. *Chemosphere* 26:2293 2299.

EUTGD. 2001. Technical guidance document for new and existing chemicals. Commission of the European Communities, European Chemicals Bureau, Ispra, Italy. Draft, August 2001.

USEPA. 2003. Estimations Programs Interface (EPI) Suite®. The EPI Suite® and the individual models included within the software are owned by the U.S. Environmental Protection Agency and are protected by copyright throughout the world.

Gorman, M. and D.E. Powell. 1995. Hydrolysis of DC-5772 as a function of pH. Dow Corning Technical Report 1995-I0000-40961.

**Atmospheric Oxidation (25 deg C) [AOPWIN® ver. 1.91]**

The dominant degradation process for most chemicals in the troposphere is the daylight reaction with OH radicals (Atkinson 1988). The reaction half life was calculated directly from the reaction rate constant for the hydroxyl radical and the average atmospheric concentrations of hydroxyl radical based on a 24 hour day (Prinn et al. 1992). The hydroxyl radical reaction rate constant was calculated based on SAR methods and reaction values for structural fragments (Meylan and Howard 1993) using the model AOPWIN® (ver. 1.91), as received with EPI Suite® (USEPA 2003). The estimated OH degradation rate constant was converted to an overall atmospheric oxidation half life using a 24 hour average atmospheric OH radical concentration of 5.0 10<sup>5</sup> molecules/cm<sup>3</sup> (EUTGD 2001).

- Remark** : Level-II fugacity modeling indicates that about 7.5% of the steady-state mass of 3-Chloropropyl-trimethoxysilane in the environment will exist in the air compartment and may undergo photolytic degradation. The parent silane contains no chromophors that would absorb visible or UV radiation so direct photolysis is not likely to be significant. Indirect photolysis resulting from gas-phase reaction with photochemically produced hydroxyl radicals is expected to occur. Because the material is highly reactive and hydrolytically unstable, photolysis itself is not expected to be the primary degradation process. Reaction with water vapor is likely to be a predominant degradation process and the overall reaction half life in air should include both the oxidation half life and the hydrolytic half life.
- Because of the decreased activity of water, the rate of hydrolysis in air was assumed to be one tenth (1/10) of the rate in water or 10 times (10x) the measured half life in water.
- Result** : Atmospheric Oxidation (25 deg C) [AOPWIN® ver. 1.91]:  
 " Hydroxyl Radical Reaction:  
 o Reaction Rate Constant = 4.6026E-12 cm<sup>3</sup>/(mol\*sec)  
 o OH radical conc (24 h ave) = 5.0E+05 mol/cm<sup>3</sup> (EUTGD 2001)  
 o Half-Life = 3.5 Days  
 o Half-Life = 84 Hrs  
 " Overall Reaction Rate:  
 o Hydrolysis half-life = 0.89 Hrs (Gorman and Powell 1995)  
 o OH degradation half-life = 84 Hrs  
 o Overall reaction half-life = 8.0 Hrs
- Reliability** : (2) valid with restrictions  
 Results based on QSAR modeling rather than measured data.
- Flag** : Critical study for SIDS endpoint (20)  
 27.12.2005
- Type** : other  
**Light source** :  
**Light spectrum** : nm  
**Relative intensity** : based on intensity of sunlight
- INDIRECT PHOTOLYSIS**  
**Sensitizer** : OH  
**Conc. of sensitizer** : 500000 molecule/cm<sup>3</sup>  
**Rate constant** : .000000000124 cm<sup>3</sup>/(molecule\*sec)  
**Degradation** : 50 % after 1.3 day(s)  
**Deg. product** :  
**Method** : other (calculated)  
**Year** : 2005  
**GLP** : no  
**Test substance** : other TS
- Method** : Atkinson, R. 1988. Estimation of gas phase hydroxyl radical rate constants for organic chemicals. Environmental Toxicology and Chemistry 7:435 442.
- Prinn, R., Cunnold, P., Simmonds, R., Alyea, R., Boldi, A., Crawford, P., Fraser, D., Gutzler, D., Hartley, R., Rosen, R., and Rasmussen R. 1992. Global average concentration and trend for hydroxyl radicals deduced from ALE/GAGE trichloroethane (methyl chloroform) data for 1978 1990. Journal of Geophysical Research 97:2445 2461.
- Meylan, W.M. and P.H. Howard. 1993. Computer estimation of the atmospheric gas phase reaction rate of organic compounds with hydroxyl radicals and ozone. Chemosphere 26:2293 2299.
- EUTGD. 2001. Technical guidance document for new and existing

chemicals. Commission of the European Communities, European Chemicals Bureau, Ispra, Italy. Draft, August 2001.

USEPA. 2003. Estimations Programs Interface (EPI) Suite®. The EPI Suite® and the individual models included within the software are owned by the U.S. Environmental Protection Agency and are protected by copyright throughout the world.

#### Atmospheric Oxidation (25 deg C) [AOPWIN® ver. 1.91]

The dominant degradation process for most chemicals in the troposphere is the daylight reaction with OH radicals (Atkinson 1988). The reaction half life was calculated directly from the reaction rate constant for the hydroxyl radical and the average atmospheric concentrations of hydroxyl radical based on a 24 hour day (Prinn et al. 1992). The hydroxyl radical reaction rate constant was calculated based on SAR methods and reaction values for structural fragments (Meylan and Howard 1993) using the model AOPWIN® (ver. 1.91), as received with EPI Suite® (USEPA 2003). The estimated OH degradation rate constant was converted to an overall atmospheric oxidation half life using a 24 hour average atmospheric OH radical concentration of  $5.0 \times 10^5$  molecules/cm<sup>3</sup> (EUTGD 2001).

<b>Remark</b>	:	Level-III fugacity modeling indicates that <0.1% of the steady-state mass of 3-Chloropropylsilanetriol in the environment will exist in the air compartment, even if released directly into air. 3-Chloropropylsilanetriol in air is expected to undergo indirect photolysis resulting from gas-phase reaction with photochemically produced hydroxyl radicals.
<b>Result</b>	:	Upon contact with water or water vapor chloropropyltrimethoxysilane will rapidly hydrolyze, generating methanol (CAS 67-56-1) and chloropropylsilanetriol (CAS 64426-41-1)
<b>Test substance</b>	:	Atmospheric Oxidation (25 deg C) [AOPWIN® ver. 1.91]:
<b>Reliability</b>	:	" Hydroxyl Radical Reaction:
		o Reaction Rate Constant = $12.4 \times 10^{-12}$ cm <sup>3</sup> /(mol*sec)
		o OH radical conc (24 h ave) = $5.0 \times 10^5$ mol/cm <sup>3</sup> (EUTGD 2001)
		o Half-Life = 1.3 Days
		o Half-Life = 31 Hrs
<b>Flag</b>	:	3-Chloropropylsilanetriol; CAS Number 64426-41-1
		(2) valid with restrictions
		Results based on QSAR modeling rather than measured data.
		Critical study for SIDS endpoint
		27.12.2005

(19)

### 3.1.2 STABILITY IN WATER

<b>Type</b>	:	abiotic
<b>t1/2 pH4</b>	:	= at 25 °C
<b>t1/2 pH7</b>	:	= 53.3 minute(s) at 25 °C
<b>t1/2 pH9</b>	:	= 22.4 minute(s) at 25 °C
<b>t1/2 pH 5</b>	:	= 14.6 minute(s) at °C
<b>Deg. product</b>	:	yes
<b>Method</b>	:	other: US EPA Guideline 40 CFR 158.130, Subdivision N, Series 161-1, Hydrolysis
<b>Year</b>	:	1995
<b>GLP</b>	:	yes
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4
<b>Method</b>	:	1H-NMR and 29Si-NMR

US EPA Guideline 40 CFR 158.130, Subdivision N, Series 161-1, Hydrolysis.

The hydrolysis rate was determined by monitoring disappearance of the three methoxy groups bonded to silicon by <sup>1</sup>H-NMR. Phosphate salts were used to prepare buffered aqueous test solutions having pH's of 5, 7, and 9. Characterization of the hydrolysis products was conducted by <sup>29</sup>Si-NMR.

- Remark** : The hydrolysis rate constants and half-lives were determined for chloropropyltrimethoxysilane (CAS 2530-87-2) at pH 5, 7, and 9 at 25 +/- 1 oC and the hydrolysis degradation products characterized. The hydrolysis data for chloropropyltrimethoxysilane was generated on the neat material. Moreover, at elevated concentrations chloropropylsilanetriol will condense to form insoluble siloxane resins that precipitate from solution.
- Result** : Nominal initial concentration = 1.5x10<sup>-2</sup> M (~3000 mg/L) Concentration not directly measured.

Table I. Kinetic Constants for Hydrolysis Reactions of Chloropropyltrimethoxysilane at 25 +/- 1 deg C.

Constant	
kH <sup>+</sup> (M <sup>-1</sup> sec <sup>-1</sup> )	78.3
kOH <sup>-</sup> (M <sup>-1</sup> sec <sup>-1</sup> )	51.7

Degradation Products: Upon contact with water or water vapor chloropropyltrimethoxysilane will rapidly hydrolyze, generating methanol (CAS 67-56-1) and chloropropylsilanetriol (CAS 64426-41-1). At elevated concentrations chloropropylsilanetriol will condense to form high molecular weight insoluble siloxane resins. Analysis indicated the hydrolysis products consisted of <1% free chloropropylsilanetriol hydrolyzed material [(HO)<sub>3</sub>Si(CH<sub>2</sub>)<sub>3</sub>Cl] and 5.5, 40, and 54%, respectively, of singly condensed [(HO)<sub>2</sub>SiO<sup>1/2</sup>(CH<sub>2</sub>)<sub>3</sub>Cl], doubly condensed [HOSiO<sup>2/2</sup>(CH<sub>2</sub>)<sub>3</sub>Cl], and triply condensed [SiO<sup>3/2</sup>(CH<sub>2</sub>)<sub>3</sub>Cl] forms of chloropropylsilanetriol.

- Test substance** : Chloropropyltrimethoxysilane (CAS Number 2530-87-2) with a stated purity of 100%.
- Conclusion** : According to the definition put forth in the test guidelines, the test material was found to be hydrolytically unstable (t<sub>1/2</sub><1 year) over a range of environmentally relevant pH conditions at 25 +/- 1 deg C.
- Reliability Flag** : (1) valid without restriction  
: Critical study for SIDS endpoint
- 17.02.2005

(34)

### 3.1.3 STABILITY IN SOIL

### 3.2.1 MONITORING DATA

**3.2.2 FIELD STUDIES****3.3.1 TRANSPORT BETWEEN ENVIRONMENTAL COMPARTMENTS**

<b>Type</b>	:	fugacity model level III	
<b>Media</b>	:		
<b>Air</b>	:	% (Fugacity Model Level I)	
<b>Water</b>	:	% (Fugacity Model Level I)	
<b>Soil</b>	:	% (Fugacity Model Level I)	
<b>Biota</b>	:	% (Fugacity Model Level II/III)	
<b>Soil</b>	:	% (Fugacity Model Level II/III)	
<b>Method</b>	:	other: modeling	
<b>Year</b>	:	2005	
<b>Method</b>	:	USEPA. 2003. Estimations Programs Interface (EPI) Suite®. The EPI Suite® and the individual models included within the software are owned by the U.S. Environmental Protection Agency and are protected by copyright throughout the world.	
<b>Result</b>	:	Emission Rates (kg/h): Air = 1000; Soil = 1000; Water = 1000	
		Air	Water
		Soil	Sediment
		Total	
		"Distribution(%)	42.1
		5.4	52.5
		0.0	0.0
		"Reaction losses(%)	29.6
		33.8	33.2
		0.0	0.0
		"Advective losses(%)	3.4
		0.0	3.4
		"Overall persistence (h)8.11	
		-reaction persistence (h)8.40	
		-advective persistence (h)234	
<b>Reliability</b>	:	(2) valid with restrictions	
<b>Flag</b>	:	Critical study for SIDS endpoint	
27.12.2005			(33)
<b>Type</b>	:	fugacity model level III	
<b>Media</b>	:		
<b>Air</b>	:	% (Fugacity Model Level I)	
<b>Water</b>	:	% (Fugacity Model Level I)	
<b>Soil</b>	:	% (Fugacity Model Level I)	
<b>Biota</b>	:	% (Fugacity Model Level II/III)	
<b>Soil</b>	:	% (Fugacity Model Level II/III)	
<b>Method</b>	:	other	
<b>Year</b>	:	2005	
<b>Method</b>	:	Equilibrium Criterion (EQC) multimedia fugacity model (Mackay et. al. 1996). Mackay, D., A. Di Guardo, S. Paterson, C.E. Cowan. 1996. Evaluating the environmental fate of a variety of types of chemicals using the EQC model. Environmental Toxicology and Chemistry 15:1627-1637.	
		USEPA. 2003. Estimations Programs Interface (EPI) Suite®. The EPI Suite® and the individual models included within the software are owned and copyright protected by the U.S. Environmental Protection Agency.	
		Atkinson, R. 1988. Estimation of gas phase hydroxyl radical rate constants for organic chemicals. Environmental Toxicology and Chemistry 7:435 442.	
		Prinn, R., Cunnold, P., Simmonds, R., Alyea, R., Boldi, A., Crawford, P., Fraser, D., Gutzler, D., Hartley, R., Rosen, R., and Rasmussen R. 1992.	

Global average concentration and trend for hydroxyl radicals deduced from ALE/GAGE trichloroethane (methyl chloroform) data for 1978 1990. Journal of Geophysical Research 97:2445 2461.

Meylan, W.M. and P.H. Howard. 1993. Computer estimation of the atmospheric gas phase reaction rate of organic compounds with hydroxyl radicals and ozone. Chemosphere 26:2293 2299.

EUTGD. 2001. Technical guidance document for new and existing chemicals. Commission of the European Communities, European Chemicals Bureau, Ispra, Italy. Draft, August 2001.

Boethling, R.S., Howard, P.H., Meylan, W.M., Stiteler, W., Beauman, J., and Tirado, N. 1994. Group contribution method for predicting probability and rate of aerobic biodegradation. Environmental Science and Technology 28:459 465.

SMILES notation: C1CCC[Si](O)(O)O  
 Molecular weight (g/mol): 157  
 Data temperature (°C): 25.0  
 Water solubility (mg/L): 6.50 105 WSKOW (v1.41); USEPA 2003  
 Vapor pressure (Pa): 3.99 10<sup>-4</sup> MPBPWIN (v1.41); USEPA 2003  
 Melting point (°C): 72.6 MPBPWIN (v1.41); USEPA 2003  
 Boiling point (°C) 322 MPBPWIN (v1.41); USEPA 2003  
 Log Kow (no units): -1.13 KOWWIN (v1.67); USEPA 2003  
 Biodegradation half-life (h) 900 BIOWIN (v4.02); USEPA 2003  
 OH degradation (cm<sup>3</sup> mol<sup>-1</sup> sec<sup>-1</sup>) 12.4 10<sup>-12</sup> AOPWIN (v1.91); USEPA 2003  
 Overall half-life (h):  
 " Air: 31.0 Calculated (see note 1)  
 " Water: 900 Calculated (see note 2)  
 " Soil: 1800 Calculated (see note 2)  
 " Sediment: 8100 Calculated (see note 2)

Note 1: The overall reaction half life in air was calculated from the OH degradation rate constant and the 24 hour average atmospheric OH radical concentration of 5.0 10<sup>5</sup> molecules/cm<sup>3</sup> (EUTGD 2001).

Note 2: The half life in water was estimated from BIOWIN using conversion factors derived by the USEPA (Boethling et al. 1994). The rate of degradation in sediment was calculated as one ninth (1/9) of that in the water column, or nine times (9x) the estimated half life in water. Similarly, the rate of degradation in soil was calculated as one half (1/2) that in water, or twice (2x) the estimated half life in water.

- Remark** : All simulations were conducted at a data temperature of 25°C using default values of the model for compartment dimensions and properties. Chemical-specific data required for the simulations were estimated using structure activity relationships (SAR) developed by the United States Environmental Protection Agency (USEPA) Office of Pollution Prevention and Toxics (OPPT) and Syracuse Research Corporation. The SAR models were used as provided in the Estimations Programs Interface (EPI) Suite®, which was obtained from the USEPA (2003). SAR estimations were based on the SMILES (Simplified Molecular Input Line Entry System) notation for the chemical structure(s) of interest. Upon contact with water or water vapor chloropropyltrimethoxysilane will rapidly hydrolyze, generating methanol (CAS 67-56-1) and chloropropylsilanetriol (CAS 64426-41-).
- Result** : Level III Fugacity modeling, using loading rates for Air, Soil, and Water of

	1000 kg/h for each media, shows the following percent distribution:
	" Air = 0.0%
	" Soil = 53.5%
	" Water = 46.4 %
	" Sediment = 0.1 %
<b>Test substance</b>	: 3-Chloropropylsilanetriol; CAS Number 64426-41-1
<b>Reliability</b>	: (2) valid with restrictions Results were obtained using the EQC Model, as recommended by the U.S. Environmental Protection Agency. Estimated data was used for chemical-specific data required by the model.
<b>Flag</b> 27.12.2005	: Critical study for SIDS endpoint

(19)

**3.3.2 DISTRIBUTION****3.4 MODE OF DEGRADATION IN ACTUAL USE****3.5 BIODEGRADATION**

<b>Type</b>	: aerobic
<b>Inoculum</b>	: activated sludge, domestic
<b>Concentration</b>	: 20 mg/l related to Test substance related to
<b>Contact time</b>	: 28 day(s)
<b>Degradation</b>	: = 84 (±) % after 28 day(s)
<b>Result</b>	: readily biodegradable
<b>Kinetic of testsubst.</b>	: 6 day(s) = 40 % 11 day(s) = 49 % 17 day(s) = 70 % 20 day(s) = 70 % 26 day(s) = 90 %
<b>Control substance</b>	: Benzoic acid, sodium salt
<b>Kinetic</b>	: 0 day(s) = 1 % 28 day(s) = 74 %
<b>Deg. product</b>	:
<b>Method</b>	: Directive 84/449/EEC, C.5 "Biotic degradation - modified Sturm test"
<b>Year</b>	: 1993
<b>GLP</b>	: yes
<b>Test substance</b>	: as prescribed by 1.1 - 1.4
<b>Method</b>	: The biodegradation of the test substance (10 and 20 mg/l) and a control substance (sodium benzoate; 20 mg/l) was determined in a modified Sturm Test in duplicate samples. Mineral medium and inoculum were placed into the test containers and the test substance or positive control was introduced. The test containers were sealed and incubated at 21.2 - 24.21 deg C and shaken at approximately 180 RPM. An hour before analysis sodium hydroxide is added, respectively, to each bottle. The sodium hydroxide is sufficient to absorb the CO <sub>2</sub> that is evolved when the test substance is completely degraded. The degree of biodegradation was recorded on day 0, 3, 6, 11, 17, 20, 26, and 28.
<b>Remark</b>	: The report does not provide an explanation of the rise and fall of the % biodegradation on days 26 and 28. It is likely this is simply the variation on

## 3. ENVIRONMENTAL FATE AND PATHWAYS

ID: 2530-87-2

DATE: 12.06.2006

<b>Result</b>	: the analytical results, and is not expected to invalidate the study. : DYNASYLAN CPTMO achieved a breakdown rate of 84% in 28 days, indicating that it is readily biodegradable, but does not meet the 10-day window. The control substance achieved a breakdown rate of 74% confirming the sludge specimen used possessed sufficient biological activity.	
<b>Test substance</b>	: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane	
<b>Reliability</b>	: (1) valid without restriction Guideline study	
<b>Flag</b> 01.06.2006	: Critical study for SIDS endpoint	(16)

**3.6 BOD5, COD OR BOD5/COD RATIO****3.7 BIOACCUMULATION**

<b>Remark</b>	: Bioaccumulation is not anticipated since this material is hydrolytically unstable. Rapid hydrolysis of this material produces methanol and trisilanols. The Si-C bond will not undergo further hydrolysis. That bond is hydrolytically stable. Only the methoxy groups will be hydrolyzed. The transient silanol groups will condense with other silanols to yield silanol-functional resins.  If the silane is slowly released such that the concentration of the resulting silanetriol is not high enough to result in polymerization, the trisilanol will exist largely as a monomer (Merrifield, J., 2003). The monomer is known to be water soluble by virtue of the three hydroxy groups on the silicon. It is expected that this silanetriol will have a low Kow because of these hydroxy groups and so is not expected to bioaccumulate. The water solubility of the silanetriol cannot be measured because of the tendency to condense at concentrations greater than 500 ppm. It is known however that the silanetriol and small condensation products will only precipitate out of water due to formation of larger, water insoluble polymeric resins.	
<b>Reliability</b> 18.10.2005	: (2) valid with restrictions	(36)

**3.8 ADDITIONAL REMARKS**

**4.1 ACUTE/PROLONGED TOXICITY TO FISH**

**Type** : semistatic  
**Species** : Brachydanio rerio (Fish, fresh water)  
**Exposure period** : 96 hour(s)  
**Unit** : mg/l  
**LC0** : > 100  
**LC50** : > 100  
**Limit test** : yes  
**Analytical monitoring** : yes  
**Method** : Directive 92/69/EEC, C.1  
**Year** : 1994  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Analytical evaluation of the test substance concentration was performed by TOC determination.

Groups of ten fish per 20 l aquarium were exposed for 96 hours to test substance target concentrations of 0 or 100 mg/l.

The test substance was dissolved in water (10.11 grams/liter water) and used without further treatment.

**Remark** : All reported values were nominal, following analytical confirmation of the stock solutions

The test substance was dissolved in water and used without further treatment. Based on the rapid rate of hydrolysis, the fish were exposed to both parent material and hydrolysis products during the test. When the results are interpreted, the hydrolysis of the test substance during the preparation of the initial solution or during the test should be considered.

**Result** : The measured concentration of the test substance after 0, 24, 48, and 72 hours was determined to be 119, 103/110 (indicating stability within 24 hours), 105, and 102 mg/l, respectively.

The deviation of the analytical results were within 20%, such that the concentrations were reported as nominal.

Concentration (mg/l)				
0 hr	24 hr	48 hr	72 hr	
119	103*/110	105	102	

\*= 24 hour stability control

Water characteristics:

Hardness = 10.7 deg dH

Temperature = 20 +/- 1 deg C

pH

	0 hr	24 hr	48 hr	72 hr	96 hr
Control	7.8	7.8	7.8	7.8	8.4
100 mg/l	7.8	7.7	7.8	7.8	8.3

Oxygen content (mg/l)

	0 hr	24 hr	48 hr	72 hr	96 hr
Control	8.0	7.9	8.4	7.4	8.9

	100 mg/l 8.1 7.7 8.2 7.5 8.7	
	10 fish per 20 l aquarium.	
<b>Test substance</b>	: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane	
<b>Reliability</b>	: (1) valid without restriction	
	Guideline study	
<b>Flag</b>	: Critical study for SIDS endpoint	
03.01.2006		(18)
<b>Type</b>	: semistatic	
<b>Species</b>	: <i>Oncorhynchus mykiss</i> (Fish, fresh water)	
<b>Exposure period</b>	: 96 hour(s)	
<b>Unit</b>	: mg/l	
<b>NOEC</b>	: 128	
<b>LC0</b>	: 128	
<b>LC50</b>	: 271	
<b>Limit test</b>	: no	
<b>Analytical monitoring</b>	: yes	
<b>Method</b>	: OECD Guide-line 203 "Fish, Acute Toxicity Test"	
<b>Year</b>	: 2004	
<b>GLP</b>	: yes	
<b>Test substance</b>	: other TS	
<b>Method</b>	: OECD. 1993. OECD Guidelines for Testing of Chemicals. Guideline 203: Fish, Acute Toxicity Test. Updated Guideline adopted on 17 July 1992.	
	USEPA. 1996. Fish Acute Toxicity Test, Freshwater and Marine. Series 850 - Ecological Effects Test Guidelines (draft), OPPTS Number 850.1075.	
	Statistical methods: Binomial Probability, Probit Met	
	96-Hour Static-Renewal Acute (Daily Renewals)	
	Test fish: Age 77 Days/Mean Total Length 5.9 cm (Range 5.5 to 6.3 cm)/Wet Weight 1.7 g (Range 1.4 to 2.3 g), Loading 0.58 g/L, Fish were acclimated to laboratory conditions for a minimum of 2 weeks prior to the test.	
	Test Conditions:	
	oSemi-Static	
	oDilution water source: Well Water	
	oDilution water chemistry: Hardness 122 mg/L as CaCO <sub>3</sub> , Alkalinity 180 mg/L as CaCO <sub>3</sub> , Conductivity 270 mhos/cm, pH 8.6	
	oStock and test solution and how they were prepared:	
	Direct addition of test article to dilution water	
	oConcentrations dosing rate: Negative Control, 63, 125, 250, 500 and 1000 mg/L in dilution water	
	oVehicle/solvent and concentrations: No organic solvent	
	oStability of the test chemical solutions: Not Stable	
	oExposure vessel type: 38-L or 54-L stainless steel aquaria containing 30-L of test solution	
	oNumber of replicates, fish per replicate: Two replicates per treatment, 10 Fish per replicate	
	oWater chemistry in test: DO, pH and temperature measured in each test chamber daily (old and new solutions as appropriate)	
	Test Temperature Range: 11.3 - 12.2 C	
	Method of Calculating Mean Arithmetic mean.	
	Measured Concentrations: Negative Control, 63, 125, 250, 500 and 1000 mg/l.	
	Measurement of test concentrations in each test chamber at	

<b>Remark</b>	: test initiation, on Day 1 (old solutions) and at test termination by GC/FID.																																																
<b>Result</b>	: CPTMO rapidly hydrolyzes to form silanols and methanol. The toxicity of trimethylsilanol was determined in this study, as a means to further characterize the toxicity of the parent material, CPTMO. : Measured concentrations (as mg/L): <LOQ, 65, 128, 250, 481 and 949																																																
	Statistical results (95% confidence interval), as appropriate: 24-Hour LC50: >949 mg/L (not calculable) 48-Hour LC50: 523 mg/L (250 - 949) 72-Hour LC50: 476 mg/L (402 - 565) 96-Hour LC50: 271 mg/L (128 - 481 mg/L) No Mortality Concentration - 128 mg/L NOEC - 128 mg/L																																																
	Biological observations: After 96 hours of exposure, all surviving fish appeared normal. Table showing cumulative mortality: Mean Measured																																																
	<table border="1"> <thead> <tr> <th>Concentration (mg/L)</th> <th colspan="5">Number Dead/Number Exposed (hours)</th> </tr> <tr> <th></th> <th>0</th> <th>24</th> <th>48</th> <th>72</th> <th>96</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>1/20</td> </tr> <tr> <td>65</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> </tr> <tr> <td>128</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> </tr> <tr> <td>250</td> <td>0/20</td> <td>0/20</td> <td>0/20</td> <td>1/20</td> <td>8/20</td> </tr> <tr> <td>481</td> <td>0/20</td> <td>0/20</td> <td>8/20</td> <td>9/20</td> <td>20/20</td> </tr> <tr> <td>949</td> <td>0/20</td> <td>6/20</td> <td>20/20</td> <td>20/20</td> <td>20/20</td> </tr> </tbody> </table>	Concentration (mg/L)	Number Dead/Number Exposed (hours)						0	24	48	72	96	0	0/20	0/20	0/20	0/20	1/20	65	0/20	0/20	0/20	0/20	0/20	128	0/20	0/20	0/20	0/20	0/20	250	0/20	0/20	0/20	1/20	8/20	481	0/20	0/20	8/20	9/20	20/20	949	0/20	6/20	20/20	20/20	20/20
Concentration (mg/L)	Number Dead/Number Exposed (hours)																																																
	0	24	48	72	96																																												
0	0/20	0/20	0/20	0/20	1/20																																												
65	0/20	0/20	0/20	0/20	0/20																																												
128	0/20	0/20	0/20	0/20	0/20																																												
250	0/20	0/20	0/20	1/20	8/20																																												
481	0/20	0/20	8/20	9/20	20/20																																												
949	0/20	6/20	20/20	20/20	20/20																																												
	Lowest test substance concentration causing 100% mortality: 481 mg/L "Mortality of controls: 5% "Abnormal responses: Surfacing, loss of equilibrium, erratic swimming and lying on bottom "Any observations, such as precipitation that might cause a difference between measured and nominal values: All test solutions appeared clear and colorless.																																																
<b>Test substance Conclusion</b>	: Trimethylsilanol (CAS Number 1066-40-6) : The 96-hour LC50 for rainbow trout ( <i>Oncorhynchus mykiss</i> ) exposed to trimethylsilanol under static-renewal test conditions was 271 mg/L with 95% confidence limits of 128 and 481 mg/L. The no mortality concentration and NOEC were 128 mg/L.																																																
<b>Reliability</b>	: (1) valid without restriction This was a GLP compliant study with measured test concentrations. The study is scientifically defensible because a concentration-effect relationship was demonstrated																																																
<b>Flag</b> 17.10.2005	: Critical study for SIDS endpoint																																																

#### 4.2 ACUTE TOXICITY TO AQUATIC INVERTEBRATES

<b>Type</b>	: static
<b>Species</b>	: <i>Daphnia magna</i> (Crustacea)
<b>Exposure period</b>	: 48 hour(s)
<b>Unit</b>	: mg/l

**NOEC** : = 669  
**EC50** : = 869  
**EC100** : > 941  
**24 hr EC50** : > 941  
**Analytical monitoring** : yes  
**Method** : OECD Guide-line 202  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : The test substance was dissolved at 1 g/l in VE water and stirred for 18 h. The solution was filtered and served as the initial solution for testing. The test included seven test substance concentrations (target values of 115, 167, 230, 335, 471, 669 and 941 mg/l) and a control. Daphnia (20 organisms in 4 groups of five each for each test concentration and control) were observed for immobilization at 24 and 48 hours.

Analytical method: DOC determination

Potassium dichromate was used as a reference substance in order to determine the test specimen's sensitivity.

The synthetic water used for the study had the following components:

CaCl<sub>2</sub> x 2 H<sub>2</sub>O = 294 mg/l  
 MgSO<sub>4</sub> x 7 H<sub>2</sub>O = 123 mg/l  
 NaHCO<sub>3</sub> = 63 mg/l  
 KCl = 5.5 mg/l

**Remark** : When the results are interpreted, the hydrolysis of the test substance during the preparation of the initial solution or during the test should be considered.

**Result** : The reported values were nominal, following analytical confirmation of the stock solutions. The DOC content was determined to be 378.5 mg/l, that corresponds to a test material concentration of 1046 mg/l (stock solution).

Immobile organisms were observed only at the test substance concentration of 941 mg/l:

24 hr			48 hr		
mobile	immobile	%	mobile	immobile	%
19	1	5	7	13	65

For the positive control (calcium dichromate) the following results were obtained:

Conc (mg/l)	% Immobile
0.9	30
1.9	100

Oxygen content and pH at the end of the test:

conc (mg/l)	O <sub>2</sub> (mg/L)	pH
Control (0)	8.2	7.5
115	7.3	7.5
167	7.2	7.4
230	7.1	7.4
335	6.9	7.4
471	7.2	7.4
669	7.4	7.4
941	6.9	7.4

<b>Test substance</b>	: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane. The test substance is susceptible to hydrolysis. As the test substance has low water solubility, it was dissolved at 1 g/l in VE water and stirred for 18 h. The solution was filtered and served as the initial solution for testing.	
<b>Reliability</b>	: (1) valid without restriction Guideline study	
<b>Flag</b> 17.10.2005	: Critical study for SIDS endpoint	(15)
<b>Type</b>	: semistatic	
<b>Species</b>	: Daphnia magna (Crustacea)	
<b>Exposure period</b>	: 48 hour(s)	
<b>Unit</b>	: mg/l	
<b>NOEC</b>	: < 60	
<b>EC50</b>	: = 124	
<b>Limit Test</b>	: no	
<b>Analytical monitoring</b>	: yes	
<b>Method</b>	: OECD Guide-line 202	
<b>Year</b>	: 2004	
<b>GLP</b>	: yes	
<b>Test substance</b>	: other TS	
<b>Method</b>	: OECD. 1984. OECD Guidelines for Testing of Chemicals. Guideline 202: Daphnia sp. Acute Immobilization Test and Reproduction Test. Updated Guideline adopted on 4 April 1984.  USEPA. 1996. Acute Invertebrate Acute Toxicity Test, Freshwater Daphnids. Series 850 - Ecological Effects Test Guidelines (draft), OPPTS Number 850.1010.  Statistical methods: Probit Analysis Test Details: 48-hour Semi-Static (Test solutions were renewed at 24 hours) Nominal concentrations: Negative Control, 63, 125, 250, 500 and 1000 mg/l  Test organisms: - Source: Wildlife International, Ltd. cultures - Age at study initiation: <24 hours old - Control group: Negative control  Test conditions: - Stock solutions preparation (vehicle, solvent, concentrations) and stability: Direct addition of test article to dilution water. The test article was not stable. - Test temperature range: 19.2 to 20.5 C - Exposure vessel type: 250-mL glass beakers containing 200 mL of test solution. - Dilution water source: Well water - Dilution water chemistry (hardness, alkalinity, pH, TOC, TSS, salinity, Ca/Mg ration, Na/K ratio): Hardness 126 mg/L as CaCO <sub>3</sub> , Alkalinity 179 mg/L as CaCO <sub>3</sub> , pH 8.6, Conductivity 290 mhos/cm and TOC <1 mg/L - Lighting (quality, intensity, and periodicity): Wavelength similar to natural sunlight, 131 lux, 16 hours light: 8 hours dark - Water chemistry in test: DO, pH and temperature measured in each test chamber daily (old and new solutions, where	



<b>Reliability</b>	: 124 mg/L with 95% confidence limits of 51 and 203 mg/L. The NOEC was <60 mg/L, the lowest concentration tested.
	: (1) valid without restriction
	This was a GLP compliant study with measured test concentrations. The study is scientifically defensible because a concentration-effect relationship was demonstrated
<b>Flag</b>	: Critical study for SIDS endpoint
17.10.2005	

#### 4.3 TOXICITY TO AQUATIC PLANTS E.G. ALGAE

<b>Species</b>	: Scenedesmus subspicatus (Algae)
<b>Endpoint</b>	: biomass
<b>Exposure period</b>	: 72 hour(s)
<b>Unit</b>	: mg/l
<b>NOEC</b>	: = 167
<b>EC10</b>	: = 241
<b>EC50</b>	: > 833
<b>Limit test</b>	:
<b>Analytical monitoring</b>	: yes
<b>Method</b>	: other: Directive 88/69/EEC, C.3
<b>Year</b>	: 1993
<b>GLP</b>	: yes
<b>Test substance</b>	: as prescribed by 1.1 - 1.4

**Method** : The test substance was dissolved at 1 g/l in VE water and stirred for 18 h. The solution was filtered and served as the initial solution for testing. Test concentrations were calculated from the relationship of the master solution and corresponding test substance concentration.

Analytical method: DOC determination

Algae cell counts were made photometrically at 0, 24, 48 and 72 hrs.

Target test substance concentrations were 0, 59, 98, 167, 294, 491, and 883 mg/l.

**Remark** : Temperature = 24 +/- 2 deg C  
: When the results are interpreted, the hydrolysis of the test substance during the preparation of the initial solution or during the test should be considered.

**Result** : The reported values were nominal, following analytical confirmation of the stock solutions. The DOC determination showed a concentration of 356 mg/l, which corresponds to a test substance concentration of 981 mg/l.

On the basis of biomass, the 72 h EbC90 was determined to be > 883 mg/l.

On the basis of growth rate, a median effective concentration was determined to be (0-72 hr) ErC50 > 883 mg/l; (0-72 hr) ErC10 = 514 mg/l; (0-72 hr) ErC90 > 883 mg/l.

**Test substance** : pH (begining of the test) = 7.6 - 7.8  
(end of the test) = 7.6 - 8.5  
: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane

	The test substance is susceptible to hydrolysis. As the test substance has low water solubility, it was dissolved at 1 g/l in VE water and stirred for 18 h. The solution was filtered and served as the initial solution for testing.	
<b>Reliability</b>	:	(1) valid without restriction
		Guideline study
<b>Flag</b>	:	Critical study for SIDS endpoint
17.02.2005		(14)
<b>Species</b>	:	Selenastrum capricornutum (Algae)
<b>Endpoint</b>	:	other: cell density and biomass
<b>Exposure period</b>	:	72 hour(s)
<b>Unit</b>	:	mg/l
<b>NOEC</b>	:	70
<b>EC50</b>	:	555
<b>96 ECb50</b>	:	625
<b>Limit test</b>	:	no
<b>Analytical monitoring</b>	:	yes
<b>Method</b>	:	OECD Guide-line 201 "Algae, Growth Inhibition Test"
<b>Year</b>	:	2004
<b>GLP</b>	:	yes
<b>Test substance</b>	:	other TS
<b>Method</b>	:	OECD. 1984. OECD Guidelines for Testing of Chemicals. Guideline 201: Alga, Growth Inhibition Test. Adopted 7 June 1984.
		Official Journal of the European Communities. 1992. No. L383. Method C.3.: Algal Inhibition Test.
		USEPA. 1996. Algal Toxicity, Tiers I and II. Series 850 - Ecological Effects Test Guidelines (draft), OPPTS number 850.5400.
		Statistical methods: Non-linear regression, linear interpolation and Dunnett's test
		Test type (static/other): Static
		Nominal concentrations in mg/L: Negative Control, 31, 63, 125, 250, 500 and 1000
		Test Organisms: Initial Density 10,000 cells/mL Element basis (i.e. number of cells/ml, area under the curve, growth rate, etc.): Cell Density, Area Under the Growth Curve (Biomass) and Growth Rate
		Test Conditions: - Test temperature range: 23.6 to 24.6 C - Growth/test medium chemistry: Freshwater Algal Medium (OECD 201), pH 7.9 - Dilution water source: NANOpure water - Exposure vessel type: 250-mL Erlenmeyer flasks plugged with cotton stoppers containing 100 mL of test solution. - Water chemistry in test: Temperature was measured in the environmental chamber twice daily. Measurements of pH were made in each treatment group at test initiation and test termination. - Stock solutions preparation: Direct addition of test article to freshwater algal medium

	- Light levels and quality during exposure: 3900 to 4700 lux, continuous cool-white fluorescent lighting
	Test Design: Six replicates for the control and three replicates for each treatment group. Six test concentrations and a negative control.
	Method of calculating mean measured concentrations (i.e. arithmetic mean, geometric mean, etc.): Test concentrations declined to less than 70% of nominal at test termination. Consequently, the results of the study were based on Day 0 measured concentrations.
	Analytical monitoring: Test Concentrations were measured in each treatment at test initiation and at test termination by GC/FID.
<b>Remark</b>	: CPTMO rapidly hydrolyzes to form silanols and methanol. The toxicity of trimethylsilanol was determined in this study, as a means to further characterize the toxicity of the parent material, CPTMO.
<b>Result</b>	: Measured concentrations in mg/L: <LOQ, 33, 70, 135, 257, 522, 1053 (Day 0); <LOQ, 12, 28, 35, 95, 220 and 444 (Day 4)
	Element value (e.g. ErC50, ErL50, EbC50, EbL50, EC10-CD, EL10-CD, EC50-CD, EL50-CD, EL90-CD, EC90-CD, EC0, or EL0 at 24, 48, 72 or 96 hours)
	Note whether cells removed prior to measurement: EC50 values for cell density, area under the growth curve and growth rate based on Day 0 measured concentrations. Cells were removed prior to measurement.
	NOEC, LOEC, or NOEL, LOEL: NOEC
	Was control response satisfactory: Yes
	Statistical results (95% confidence limits), as appropriate
	Cell Density
	72-Hour EC50: 555 mg/L (141 - 612 mg/L)
	72-Hour NOEC: 70 mg/L
	96-Hour EC50: 683 mg/L (641 - 727 mg/L)
	96-Hour NOEC: 135 mg/L
	Area Under the Growth Curve (Biomass)
	72-Hour EbC50: 566 mg/L (409 - 618 mg/L)
	72-Hour NOEC: 70 mg/L
	96-Hour EbC50: 625 mg/L (555 - 702 mg/L)
	96-Hour NOEC: 70 mg/L
	Growth Rate
	72-Hour ErC50: >1053 mg/L (not calculable)
	72-Hour NOEC: 70 mg/L
	96-Hour ErC50: >1053 mg/L (not calculable)
	96-Hour NOEC: 522 mg/L
	Biological observations:
	- Cell density at each flask at each measuring point: Yes
	- Growth curves: Yes

- Percent biomass/growth rate inhibition per concentration:

	Day 0 Measured Concentration					
(mg/L)	33	70	135	257	522	1053
72-Hour Cell Density	4.6	5.8	39	51	44	90
96-Hour Cell Density	0.74	-0.70	-1.8	18	25	88
72-Hour Biomass	3.4	8.0	32	45	46	90
96-Hour Biomass	2.3	3.1	16	32	35	89
72-Hour Growth Rate	0.94	1.2	9.5	14	11	45
96-Hour Growth Rate	0.12	-0.11	-0.30	3.3	4.6	34

- Observations: There were no noticeable changes in cell morphology in any of the tested concentrations in comparison to the control.

**Test substance** : Trimethylsilanol (CAS Number 1066-40-6)  
**Conclusion** : The most sensitive endpoints for *Selenastrum capricornutum* exposed to trimethylsilanol were cell density and area under the growth curve (biomass). The 72-hour EC50 value was 555 mg/L with 95% confidence limits of 141 and 612 mg/L. The 72-hour NOEC, based on cell density, area under the growth curve (biomass) and growth rate was 70 mg/L. The 96-hour EbC50 value was 625 mg/L with 95% confidence limits of 555 and 702 mg/L. The 96-hour NOEC, based on area under the growth curve (biomass), was 70 mg/L.

**Reliability** : (1) valid without restriction  
 This was a GLP compliant study with measured test concentrations. The study is scientifically defensible because a concentration-effect relationship was demonstrated

17.10.2005

#### 4.4 TOXICITY TO MICROORGANISMS E.G. BACTERIA

**Type** : other  
**Species** : *Pseudomonas putida* (Bacteria)  
**Exposure period** : 5 hour(s)  
**Unit** :  
**Analytical monitoring** : no  
**Method** : other: Oxygen consumption test (Huels method)  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Four 100-ml von Loh bottles with ground glass stoppers were filled with the culture solution, the bacterial suspension, and the test substance in staged concentrations (0, 500, 1000, 1500 and 2000 µl/l), and were sealed without air, and were incubated for 5 to 6 hours at approximately 25 deg C (24.2 - 26.2 deg C). Two were treated with HgCl<sub>2</sub> solution to kill the bacteria, and serve to determine auto-oxidation grades of the test substance. Nine control bottles without the test substance were used as reference; four of these contained HgCl<sub>2</sub> to determine the final oxygen content. At the end of testing HCl was added to stop biochemical processes.

The differential between the oxygen content of the solutions stored in the individual containers at the initial time (0) and after the incubation period reveals the bacterial oxygen

consumption. Comparison of the amounts of oxygen consumed in the reference and test preparations provides information regarding the concentration-related influence on oxygen consumption by the test substance.

**Result** : EC10 = 1.1 ml/L (density of the test substance = 1.08; EC10 = 1188 mg/L)  
**Test substance** : DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane  
**Reliability** : (1) valid without restriction  
Study according to standard method

25.08.2005

(12)

**4.5.1 CHRONIC TOXICITY TO FISH****4.5.2 CHRONIC TOXICITY TO AQUATIC INVERTEBRATES****4.6.1 TOXICITY TO SEDIMENT DWELLING ORGANISMS****4.6.2 TOXICITY TO TERRESTRIAL PLANTS****4.6.3 TOXICITY TO SOIL DWELLING ORGANISMS****4.6.4 TOX. TO OTHER NON MAMM. TERR. SPECIES****4.7 BIOLOGICAL EFFECTS MONITORING****4.8 BIOTRANSFORMATION AND KINETICS****4.9 ADDITIONAL REMARKS**

**5.0 TOXICOKINETICS, METABOLISM AND DISTRIBUTION****5.1.1 ACUTE ORAL TOXICITY**

**Type** : LD50  
**Value** : > 2000 mg/kg bw  
**Species** : rat  
**Strain** : other: BOR:WISW (SPF Cpb)  
**Sex** : male/female  
**Number of animals** : 10  
**Vehicle** : other: none  
**Doses** : 2000 mg/kg bw  
**Method** : OECD Guide-line 401 "Acute Oral Toxicity"  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : A group of ten (5 male and 5 female) rats was given a single oral dose of undiluted test substance at a dose level of 2000 mg/kg bw. Animals were observed 1 and 4 hours after dosing and then once a day for 14 days. Bodyweights were recorded on the day of treatment and on days 7 and 14. All animals were subject to gross necropsy examination for any macroscopic abnormalities.

**Result** : Up to six hours after administration clinical signs of toxicity were noted including abnormal gait, squatting, staggering, unkempt fur, salivation and lacrimation, hypothermia, and uncontrolled movements. No abnormalities were noted at necropsy. All animals appeared normal beginning at the 24 hour observation point.

**Test substance** : DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane

**Reliability** : (1) valid without restriction  
 Guideline study

**Flag** : Critical study for SIDS endpoint  
 11.02.2005

(11)

**Type** : LD50  
**Value** : = 9.51 ml/kg bw  
**Species** : rat  
**Strain** : Wistar  
**Sex** : male  
**Number of animals** : 17  
**Vehicle** : other: none  
**Doses** : 1, 4, 8, and 16 ml/kg  
**Method** : other: comparable to OECD 401  
**Year** : 1974  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Male Wistar, non-fasted rats, 3 to 4 weeks of age and 90-120 grams in weight were dosed at levels differing by a factor of 2 in a geometric series (16, 8, 4, and 1 ml/kg). Each rat received a single undiluted dose by stomach intubation. Animals were observed for 14 days following dosing. The LD50 was calculated by the moving average method based on the 14-day mortality data.

<b>Result</b>	<p>: Dosage: 16.0 ml/kg Dead/Dosed: 5/5 Days to Death: 0,0,0,1,1 Signs and/or Symptoms: Sluggish, unsteady gait and pilo-erection 5 min., prostrate 8 min., gasping 23 min., convulsions 25 min., death of three 1 to 3.5 hr.</p> <p>Dosage: 8.0 ml/kg Dead/Dosed: 1/5 Days to Death: 1 Weight Change: 58 to 126 Signs and/or Symptoms: Rubbing mouth on bottom of cage 1 min., sluggish and deep breathing 2 min., prostrate with sporadic convulsions 7 min.</p> <p>Dosage: 4.0 ml/kg Dead/Dosed: 1/5 Days to Death: 2 Weight Change: 88 to 104 Signs and/or Symptoms: Sluggish and deep breathing 7 min., unsteady gait 18 min., salivation within 40 min.</p> <p>Dosage: 1.0 ml/kg Dead/Dosed: 0/2 Weight Change: 108 and 110 Signs and/or Symptoms: -</p> <p>Gross Pathology: In animals that died, livers mottled; kidneys pale, speckled and slightly congested; stomachs distended, gas and liquid filled; intestines distended, liquid filled and yellow; bladders full. In survivors, livers mottled and surface of spleens rough.</p>
<b>Test substance</b>	: Silicone A-143; 3-chloropropyltrimethoxysilane. Purity not stated.
<b>Conclusion</b>	: The oral LD50 was determined to be 9.51 (6.30 to 14.4) ml/kg, undiluted.
<b>Reliability</b>	: (2) valid with restrictions Reliability of 2 assigned because basic data are given and study is comparable to guidelines.
01.06.2006	(5)
<b>Type</b>	: LD50
<b>Value</b>	: 6.17 - 9.51 ml/kg bw
<b>Species</b>	: rat
<b>Strain</b>	:
<b>Sex</b>	: male/female
<b>Number of animals</b>	: 35
<b>Vehicle</b>	: other: none
<b>Doses</b>	: 2, 4, 8, or 16 ml/kg
<b>Method</b>	: other: in general conformance with OECD 401
<b>Year</b>	: 1990
<b>GLP</b>	: no data
<b>Test substance</b>	: as prescribed by 1.1 - 1.4
<b>Method</b>	: Undiluted A-1430 was given by gavage to groups of 5 male and 5 female rats at dosages of 16.0 (males only), 8.0, 4.0, and 2.0 ml/kg. Animals were subsequently, and periodically, examined for signs of toxic and/or pharmacologic effects over a 14-day postdosing period. Animals were weighed before dosing, and at 7 and 14 days postdosing. Animals that died, and survivors sacrificed at the end of the

- observation period, were subjected to necropsy examination. Kidneys and urinary bladders from 2 males and 2 females of each dosage group were processed for examination by light microscopy.
- Remark** : Although the GLP page was not available, studies of this type conducted at Bushy Run Research Corporation were generally conducted under GLP.
- Result** : Mortalities over the 14-day postdosing observation period were as follows:

Dosage (ml/kg)	Mortality		Time to death
	Male	Female	
16.0	5/5	not dosed	3 hr - 1 day
8.0	1/5	4/5	1-2 days
4.0	1/5	0/5	2 days
2.0	0/5	0/5	---

The above dosage-mortality data allowed the calculation of the following acute peroral LD50 values (with 95% confidence limits) for undiluted A-1430:

Male rat = 9.51 (6.30-14.40) ml/kg  
Female rat = 6.17 (4.57-8.33) ml/kg

Signs of toxicity, seen at doses of 2 ml/kg and above, included sluggishness, unsteady gait, prostration, and red perinasal and periocular encrustation. Survivors recovered from these effects within 1 to 7 days. Also, survivors gained weight over the first and second postdosing weeks.

Necropsy revealed the urine to be positive for blood (on qualitative reagent strip testing) in animals that died. Signs of gross pathology in these animals included bright red or dark red mottled lungs, dark red livers, discolored stomachs, red and/or yellow colored intestines, and purple kidneys. Necropsy of survivors revealed mottled pink to dark red lungs and purple kidneys.

Major histological findings were as follows for the kidneys (2 males and 2 females per dosage level):

16 ml/kg (males only):  
Both had tubular proteinosis and one had tubular epithelial cell degeneration.

8 ml/kg:  
Males - No significant findings.  
Females - One with congestion, and tubular proteinosis and epithelial cell degeneration.

4 ml/kg:  
Males - One with tubular proteinosis, dilation and basophilia.  
Females - One with tubular basophilia and mineralization.

2 ml/kg:  
Males - One with tubular proteinosis.  
Females - No significant findings.

Only one animal (a female of the 8.0 ml/kg group) had any

<b>Test substance</b>	: urinary bladder lesions (cystitis). : Organofunctional silane A-1430; 99.72% 3-chloropropyltrimethoxysilan																		
<b>Reliability</b>	: (2) valid with restrictions Reliability of 2 assigned because basic data are given and study is comparable to guidelines.																		
01.06.2006	(3)																		
<b>Type Value</b>	: other: ALD50 : = 10000 mg/kg bw																		
<b>Species</b>	: rat																		
<b>Strain</b>	: no data																		
<b>Sex</b>	: male																		
<b>Number of animals</b>	:																		
<b>Vehicle</b>	: other: none																		
<b>Doses</b>	: 0.63, 1.26, 2.52, 5.0, 10.0 g/kg																		
<b>Method</b>	: other																		
<b>Year</b>	: 1981																		
<b>GLP</b>	: no																		
<b>Test substance</b>	: as prescribed by 1.1 - 1.4																		
<b>Method</b>	: Animals were fasted overnight prior to dosing. There were two animals per dose level. The material was administered by gavage, undiluted. All animals were weighed and observed at intervals over a two-week post-administration period. Acute oral toxicity testing for Federal Hazardous Substance Act (FHSA) purposes requires albino rats weighing between 200 and 300 g.																		
<b>Remark</b>	: After reviewing the body weight data associated with this study, (Dow Corning Corporation report number 1982-I0005-943, study number 1369-6), there does not appear to be any indication that the body weight of the surviving animals was affected by test article treatment at any body weight collection.																		
<b>Result</b>	: One animal died in the 10 g/kg dose group. The ALD50 = 10 g/kg.																		
	Number of deaths at each dose level: Sex: Males																		
	<table border="0"> <thead> <tr> <th>Dose Level (g/kg)</th> <th>No. Deaths</th> <th>Days to Death</th> </tr> </thead> <tbody> <tr> <td>0.63</td> <td>0</td> <td></td> </tr> <tr> <td>1.26</td> <td>0</td> <td></td> </tr> <tr> <td>2.52</td> <td>0</td> <td></td> </tr> <tr> <td>5.0</td> <td>0</td> <td></td> </tr> <tr> <td>10.0</td> <td>1</td> <td>1</td> </tr> </tbody> </table>	Dose Level (g/kg)	No. Deaths	Days to Death	0.63	0		1.26	0		2.52	0		5.0	0		10.0	1	1
Dose Level (g/kg)	No. Deaths	Days to Death																	
0.63	0																		
1.26	0																		
2.52	0																		
5.0	0																		
10.0	1	1																	
	Time of death (provide individual animal time if less than 24 hours after dosing): one day after dosing.																		
	Description, severity, time of onset and duration of clinical signs at each dose level: Lethargy and lose of muscular coordination observed in animals at 30 minutes post dosing in the 5.0 and 10 g/kg dose groups). All animals in 0.63-2.52 g/kg dose groups appear normal at 1 hour post-dosing. One animal in the 10.0 g/kg dose group died on day 1. Surviving animals in the 5.0 and 10.0 g/kg dose groups continue to appear weak and lethargic. All other animals appear normal. All surviving animals appeared normal and exhibited normally anticipated weight gain from day 8 forward.																		
<b>Test substance</b>	: Purity of the test material was not reported.																		

## 5. TOXICITY

ID: 2530-87-2

DATE: 12.06.2006

**Conclusion** : Chloropropyltrimethoxysilane was practically non-toxic when ingested on an acute basis by laboratory rats (ALD50= 10.0 g/kg body weight).

**Reliability** : (2) valid with restrictions

01.06.2006 (23)

## 5.1.2 ACUTE INHALATION TOXICITY

**Type** :  
**Value** :  
**Species** : rat  
**Strain** :  
**Sex** : male/female  
**Number of animals** : 10  
**Vehicle** : other: none  
**Doses** :  
**Exposure time** : 6 hour(s)  
**Method** : other: substantially saturated vapor  
**Year** : 1990  
**GLP** : no data  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : To determine the potential for adverse effects by acute exposure to vapor generated at ambient temperature from A-1430, 5 male and 5 female rats were exposed for 6 hours to a substantially saturated vapor atmosphere from the material. The atmosphere was generated statically by placing a sample of A-1430 into an exposure chamber and allowing the atmosphere to equilibrate overnight (c. 18 hr). Animals were then placed in the chamber, maintained at an air temperature of 26 deg C. Animals were observed for signs of toxic and/or pharmacologic effects during exposure and over a 14-day postexposure period. Survivors were sacrificed at the end of the observation period for necropsy examination.

**Remark** : Although the GLP page was not available, studies of this type conducted at Bushy Run Research Corporation were generally conducted under GLP.

**Result** : No animals died during exposure or in the postexposure observation period. Hyperactivity was seen during exposure and disappeared the day following exposure. Animals gained weight over the two-week observation period. Necropsy revealed no gross pathological features.

**Test substance** : Organofunctional silane A-1430; 99.72%  
 3-chloropropyltrimethoxysil

**Conclusion** : "The above findings indicate a low potential for toxicity by acute exposure to a vapor saturated atmosphere, presumably in part reflecting the low vapor pressure of the material."

**Reliability** : (3) invalid  
 Reliability of 3 assigned because the study does not meet important criteria of today/s standard methods.

11.02.2005 (3)

**Type** :  
**Value** :  
**Species** : rat  
**Strain** : no data  
**Sex** : no data

## 5. TOXICITY

ID: 2530-87-2

DATE: 12.06.2006

- Number of animals** : 6  
**Vehicle** : other: none  
**Doses** :  
**Exposure time** : 8 hour(s)  
**Method** : other: substantially saturated vapor  
**Year** : 1974  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4
- Method** : Substantially saturated vapor was prepared by spreading 50 grams of chemical over 200 cm(2) area on shallow tray placed near the top of a 120-liter glass chamber which was then sealed for at least 16 hours while an intermittently operated fan agitated the internal chamber atmosphere. Rats were then introduced in a gasketed drawer-type cage designed and operated to minimize vapor loss. The study was conducted at 20 deg. C. The animals were observed for 14 days postexposure for signs of toxicity.
- Result** : Exposure to substantially saturated vapor for 8 hours caused no mortality. Weight change over the 14-day postexposure period ranged from 51 to 71 grams. No signs and/or symptoms were reported.
- Test substance** : Silicone A-143; 3-chloropropyltrimethoxysilane. Purity not stated.
- Conclusion** : Based on the results, no hazard is anticipated from the infrequent inhalation of substantially saturated vapor evolved at room temperature under normal handling conditions.
- Reliability** : (3) invalid  
 Reliability of 3 assigned because the study does not meet important criteria of today/s standard methods (i.e. substantially, saturated vapor procedure was used).

01.06.2006

(5)

## 5.1.3 ACUTE DERMAL TOXICITY

- Type** : LD50  
**Value** : > 2000 mg/kg bw  
**Species** : rat  
**Strain** : other: Bor:WISW (SPF Cpb)  
**Sex** : male/female  
**Number of animals** : 10  
**Vehicle** : other: none  
**Doses** : 2000 mg/kg bw  
**Method** : OECD Guide-line 402 "Acute dermal Toxicity"  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4
- Method** : In order to determine the potential for local and systemic toxicity by single sustained contact with the skin, the undiluted material was applied to the clipped trunk skin of groups of 5 male and 5 female rats at a dose of 2000 mg/kg. Animals were observed ½, 1, 2, 3, 4, 5 and 6 hours after dosing and then once a day for 14 days. Body weights were recorded on the day of treatment and on days 7 and 14. All animals were subject to gross necropsy examination for any macroscopic abnormalities.
- Result** : There was no evidence of systemic toxicity noted during the

study period, all animals showed normal gains in body weight over the study period, and there were no abnormalities noted at necropsy.

**Test substance** : DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane

**Reliability** : (1) valid without restriction  
Guideline study

**Flag** : Critical study for SIDS endpoint

11.02.2005 (9)

**Type** : LD50

**Value** :

**Species** : rabbit

**Strain** :

**Sex** : male/female

**Number of animals** : 30

**Vehicle** : other: none

**Doses** : 2, 4, or 8 ml/kg

**Method** : other: in general conformance with OECD 402

**Year** : 1990

**GLP** : no data

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : In order to determine the potential for local and systemic toxicity of A-1430 by single sustained contact with the skin, the undiluted material was applied to the clipped tunk skin of groups of 5 male and 5 female rabbits. Dosages for each group were 8.0, 4.0, and 2.0 ml/kg. The material was maintained in contact with the skin for 24 hr by means of an occlusive dressing. Animals were inspected for signs of toxic and/or pharmacologic effects during the period of occlusive contact with A-1430, and periodically thereafter for a 2-week period. Animals were weighed before application of the test material, and at one and two weeks after dosing. On removal of the occlusive dressing, and at one and two weeks, the skin was inspected for signs of local injury and inflammation. Animals that died, and survivors sacrificed at the end of the postapplication observation period, were subjected to necropsy examination. Kidneys and bladders were removed from two males and two females of each dosage group and processed for examination by light microscopy.

**Remark** : Although the GLP page was not available, studies of this type conducted at Bushy Run Research Corporation were generally conducted under GLP.

**Result** : Mortalities over the two week postapplication observation period were as follows:

Applied Dosage (ml/kg)	Mortality (# dying/# dosed)		Time to death
	Male	Female	
8.0	5/5	5/5	1-2 days
4.0	3/5	3/5	1 day
2.0	1/5	0/5	2 days

The above dosage-mortality data allowed the calculation of the following acute percutaneous LD50 values (with 95% confidence limits) for undiluted A-1430:

Male rabbit = 3.36 (1.89 - 5.97) ml/kg  
Female rabbit = 3.73 (2.52 - 5.52) ml/kg

On removal of the occlusive dressing there was erythema and

edema. At 7 days there was desquamation, and at 14 days alopecia.

Signs of toxicity, seen principally at dosages of 4.0 and 8.0 ml/kg, included spastic movements, prostration, salivation, and red staining perioral, perinasal, and perianal fur. Survivors of the 2.0 and 4.0 ml/kg male group and 2.0 ml/kg female group gained weight over the observation period; males of the 4.0 ml/kg group lost weight during the first postapplication week, but regained weight during the second week.

Gross pathological features in animals that died included red lungs, dark red kidneys, bladders filled with red fluid, and one with enlarged thymus. Urine was positive for blood on qualitative testing. For survivors, necropsy revealed mottled dark red lungs, one with liver nodule, and trace amounts of blood in urine on qualitative testing.

Results of light microscopy were as follows for kidneys:

8.0 ml/kg:

Males - One with tubular epithelial cell degeneration, tubular proteinosis and transitional cell vacuolation.

Females - Two with tubular proteinosis, and one with tubular epithelial cell degeneration, granulomatous nephritis, pelvic cell necrosis, and pyelonephritis.

4.0 ml/kg:

Males - Two with tubular proteinosis.

Females - One with tubular epithelial cell degeneration, granulomatous nephritis, and pyelonephritis.

2.0 ml/kg:

Males - One with tubular proteinosis and pyelonephritis

Females - No lesions.

The urinary bladder of one male and one female (4.0 ml/kg group) had cystitis and hemorrhage.

**Test substance** : Organofunctional silane A-1430; 99.72%  
3-chloropropyltrimethoxysilane

**Reliability** : (2) valid with restrictions  
Reliability of 2 assigned because basic data are given and study is comparable to guidelines.

11.02.2005

(3)

**Type** : LD50  
**Value** : = 2.83 ml/kg bw  
**Species** : rabbit  
**Strain** : other: albino  
**Sex** : male  
**Number of animals** : 12  
**Vehicle** : other: none  
**Doses** : 1, 2, 4, or 16 ml/kg  
**Method** : other: comparable to OECD 402  
**Year** : 1974  
**GLP** : no  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Male albino rabbits, 3 to 5 months of age, were immobilized during the 24-hour contact period with the compound retained

under impervious sheeting on the clipped intact skin of the trunk. Thereafter, excess fluid was removed to prevent ingestion. The nonfasted animals were maintained on appropriate Rockland diet and water ad lib except during period of manipulation or confinement. Dosage levels differed by a factor of 2 in a geometric series (16, 4, 2, and 1 ml/kg). The LD50 was calculated by the moving average method based on a 14-day observation period.

**Result** :

- Dosage: 16.0 ml/kg
- Dead/Dosed: 2/2
- Days to Death: 1, 1
- Skin Irritation: erythema, ecchymosis
- Signs and/or Symptoms: Fur wet, prostration and cold to the touch before death.

- Dosage: 4.0 ml/kg
- Dead/Dosed: 4/4
- Days to Death: 1, 1, 1, 2
- Skin Irritation: erythema
- Signs and/or Symptoms: Nose bleeding, fur wet and cold to the touch on 1 rabbit before death.

- Dosage: 2.0 ml/kg
- Dead/Dosed: 0/4
- Weight Change: 205, 340, 358, 565
- Skin Irritation: -
- Signs and/or Symptoms: -

- Dosage: 1.0 ml/kg
- Dead/Dosed: 0/2
- Weight Change: 133, 418
- Skin Irritation: -
- Signs and/or Symptoms: -

**Test substance** : Gross Pathology: lungs and kidneys congested.

**Conclusion** : Silicone A-143; 3-chloropropyltrimethoxysilane. Purity not stated.

                  : The dermal LD50 was determined to be 2.83 (1.73 to 4.62) ml/kg, undiluted.

**Reliability** : (2) valid with restrictions

                  : Reliability of 2 assigned because basic data are given and study is comparable to guidelines.

01.06.2006

(5)

#### 5.1.4 ACUTE TOXICITY, OTHER ROUTES

**Type** : other: micronucleus test

**Value** : 2031 mg/kg bw

**Species** : mouse

**Strain** : Swiss Webster

**Sex** : male/female

**Number of animals** :

**Vehicle** : other: corn oil

**Doses** : 0 (corn oil), 500, 1000 or 1625 mg/kg

**Route of admin.** : i.p.

**Exposure time** :

**Method** : other: micronucleus test

**Year** : 1993

**GLP** : yes

<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: Chloropropyltrimethoxysilane (CAS No. 2530-87-2) was given to both male and female Swiss-Webster mice as a single dose by intraperitoneal injection. Based upon mortality data obtained in a range-finding study, the acute intraperitoneal LD50 for the combined sexes was calculated to be 2031 mg/kg chloropropyltrimethoxysilane (95% confidence interval, 1672 to 2456 mg/kg). Exposure time = 30, 48 and 72 hours	
<b>Result</b>	: There were no signs of toxicity in male or female mice in the 500 mg/kg group, except that 1 female exhibited ataxia during the first hour post-treatment. All of the males and females in the 1000 mg/kg group exhibited ataxia and 2 of the males also had tremors during the first hour after treatment. In males and females treated at 1625 mg/kg CPTMO, ataxia, tremors, and prostration were observed during the first hour after treatment. Other clinical signs in the high dose females included myoclonic jerks and vocalization. There were no significant clinical observations in male or female mice from the afternoon of Day 1 through the end of the study.	
<b>Test substance</b>	: Purity not stated.	
<b>Reliability</b>	: (1) valid without restriction	(4)
01.06.2006		

### 5.2.1 SKIN IRRITATION

<b>Species</b>	: rabbit	
<b>Concentration</b>	: undiluted	
<b>Exposure</b>	: Semiocclusive	
<b>Exposure time</b>	: 4 hour(s)	
<b>Number of animals</b>	: 6	
<b>Vehicle</b>	: other: none	
<b>PDII</b>	: 3.23	
<b>Result</b>	: moderately irritating	
<b>Classification</b>	: irritating	
<b>Method</b>	: OECD Guide-line 404 "Acute Dermal Irritation/Corrosion"	
<b>Year</b>	: 1981	
<b>GLP</b>	: yes	
<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: A single, four-hour, semi-occluded application of the test material (.5 cm <sup>3</sup> ) was made to the clipped skin of six rabbits (small white russian). After four hours the patches were removed, and the skin wiped gently with water. The test sites were examined for evidence of irritation one, 24, 48, and 72 hours and 6, 8, 10, 14 and 17 days after patch removal, and scored according to Draize, 1959.	
<b>Result</b>	: Erythema and edema were noted in all six animals at 24 and 48 hours after application. At 72 hours, three animals still exhibited erythema and three animals exhibited edema, and dryness of the skin was observed. Symptoms subsided by day 17.	
<b>Test substance</b>	: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane	
<b>Reliability</b>	: (1) valid without restriction Guideline study	(8)
01.06.2006		

## 5. TOXICITY

ID: 2530-87-2

DATE: 12.06.2006

<b>Species</b>	: rabbit
<b>Concentration</b>	: undiluted
<b>Exposure</b>	: Occlusive
<b>Exposure time</b>	: 4 hour(s)
<b>Number of animals</b>	: 6
<b>Vehicle</b>	: other: none
<b>PDII</b>	:
<b>Result</b>	: not irritating
<b>Classification</b>	: not irritating
<b>Method</b>	: other: in general conformance with OECD 404
<b>Year</b>	: 1990
<b>GLP</b>	: no data
<b>Test substance</b>	: as prescribed by 1.1 - 1.4
<b>Method</b>	: 0.5 ml of the undiluted liquid was applied to the shaven dorsal trunk skin of each of 6 albino rabbits. The material was held in contact with the skin for 4-hr by means of an occlusive dressing. The contact site was examined for signs of local injury and/or inflammation on removal of the occlusive dressing and periodically thereafter for up to 7 days.
<b>Remark</b>	: Although the GLP page was not available, studies of this type conducted at Bushy Run Research Corporation were generally conducted under GLP.
<b>Result</b>	: On removal of the occlusive dressing there were no local signs of injury and/or inflammation and none developed over the 7-day observation period.
<b>Test substance</b>	: Organofunctional silane A-1430; 99.72% 3-chloropropyltrimethoxysil
<b>Reliability</b>	: (2) valid with restrictions Reliability of 2 assigned because basic data are given.
01.06.2006	(3)
<b>Species</b>	: rabbit
<b>Concentration</b>	: undiluted
<b>Exposure</b>	: Semioclusive
<b>Exposure time</b>	: 4 hour(s)
<b>Number of animals</b>	: 6
<b>Vehicle</b>	: other: none
<b>PDII</b>	:
<b>Result</b>	: not irritating
<b>Classification</b>	: not irritating
<b>Method</b>	: other: Department of Transportation Hazardous Materials Regulations, Part 173.240, Appendix A, published in September, 1976
<b>Year</b>	: 1981
<b>GLP</b>	: no
<b>Test substance</b>	: as prescribed by 1.1 - 1.4
<b>Method</b>	: New Zealand White rabbits were used in the study. The test material (0.5 ml) was applied under a gauze pad held in place with adhesive tape. The rabbits were then loosely covered with a heavy gauze plastic. After 4 hours, the gauze patches were removed and the application sites graded for erythema, edema and necrosis. The application sites were then washed with soap and water and held for additional readings at 24 and 48 hours.
<b>Result</b>	: No evidence of irritation was observed in any of the six test animals.
<b>Test substance</b>	: Purity of the test material was not reported.
<b>Conclusion</b>	: This material was not corrosive to the skin of rabbits when

	tested and classified according to the Department of Transportation Hazardous Materials Regulations.	
<b>Reliability</b>	: (2) valid with restrictions	(22)
01.06.2006		
<b>Species</b>	: rabbit	
<b>Concentration</b>	: undiluted	
<b>Exposure</b>	: Semiocclusive	
<b>Exposure time</b>	: 24 hour(s)	
<b>Number of animals</b>	: 1	
<b>Vehicle</b>	:	
<b>PDII</b>	:	
<b>Result</b>	:	
<b>Classification</b>	:	
<b>Method</b>	:	
<b>Year</b>	: 1981	
<b>GLP</b>	: no	
<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: The test material was applied to the ear or to intact or abraded skin under a 1" by 1" cotton pad held in place by a cloth bandage taped to the hair. Ten applications were made over a period of 14 days.	
	* Age: Not reported	
	* Doses per time period: 1/24 hours	
	* Volume administered or concentration: Not reported	
	* Post dose observation period: Not reported	
	* Exposure duration (for inhalation studies): 24 hours	
	* Purity of the test material was not reported.	
<b>Result</b>	: A single 24-hour contact with undiluted test material produced slight redness. Repeated or prolonged exposures skin contact produced moderate redness, slight edema and moderate flaking of the skin.	
<b>Test substance</b>	: Purity not stated.	
<b>Conclusion</b>	: Single and prolonged exposure to the test material produced slight irritation. However, repeated prolonged contacts caused appreciable skin irritation.	
<b>Reliability</b>	: (3) invalid	
	Reliability of 3 assigned because the study does not meet important criteria of today's standard methods	
01.06.2006		(23)
<b>Species</b>	: rabbit	
<b>Concentration</b>	: undiluted	
<b>Exposure</b>	: Open	
<b>Exposure time</b>	:	
<b>Number of animals</b>	: 5	
<b>Vehicle</b>	: other: none	
<b>PDII</b>	:	
<b>Result</b>	: not irritating	
<b>Classification</b>	:	
<b>Method</b>	: other	
<b>Year</b>	: 1974	
<b>GLP</b>	: no data	
<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: Chemical was applied in 0.01 ml amounts to clipped, uncovered intact skin of 5 rabbit bellies undiluted. Ten grades are recognized based on appearance of moderate or	

## 5. TOXICITY

ID: 2530-87-2

DATE: 12.06.2006

marked capillary injection, erythema, edema or necrosis within 24 hours. No injury from undiluted = Grade 1.

**Result** : Moderate capillary injection on 2, no irritation on 3 rabbits. Grade 2.

**Test substance** : Silicone A-143; 3-chloropropyltrimethoxysilane. Purity not stated.

**Reliability** : (3) invalid  
Reliability of 3 assigned because the study does not meet important criteria of today's standard methods (only 0.01 ml applied).

01.06.2006 (5)

## 5.2.2 EYE IRRITATION

**Species** : rabbit

**Concentration** : undiluted

**Dose** : .1 ml

**Exposure time** : 72 hour(s)

**Comment** : not rinsed

**Number of animals** : 3

**Vehicle** : other: none

**Result** : not irritating

**Classification** : not irritating

**Method** : OECD Guide-line 405 "Acute Eye Irritation/Corrosion"

**Year** : 1993

**GLP** : yes

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : A single instillation of the test material was made to the non-irrigated eye of three rabbits, and an assessment of damage/irritation was made 24, 48, and 72 hours following treatment. Scoring of damage/irritation was made according to Draize, 1959.

**Result** : A single installation to the rabbit eye produced minimal conjunctival irritation in one of three animals.

**Test substance** : DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane. Purity not stated.

**Reliability** : (1) valid without restriction  
Guideline study

01.06.2006 (10)

**Species** : rabbit

**Concentration** : undiluted

**Dose** : .1 ml

**Exposure time** :

**Comment** :

**Number of animals** : 6

**Vehicle** : other: none

**Result** : slightly irritating

**Classification** : not irritating

**Method** : other: in general conformance with OECD 405

**Year** : 1990

**GLP** : no data

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : 0.1 ml of the undiluted liquid was placed in the inferior conjunctival sac of one eye of each of 6 rabbits. The animals were subsequently and periodically examined for signs of ocular and periocular injury and inflammation over

<b>Remark</b>	:	a 7-day period. Although the GLP page was not available, studies of this type conducted at Bushy Run Research Corporation were generally conducted under GLP.	
<b>Result</b>	:	Minimal conjunctivitis, seen as slight excess redness and swelling with discharge, was seen within an hour of exposure, but resolved within 24 hours. A minor iritis, of less than 4-hour duration, was seen in the eyes of two rabbits. Corneal injury was not seen.	
<b>Test substance</b>	:	Organofunctional silane A-1430; 99.72% 3-chloropropyltrimethoxysilane	
<b>Reliability</b>	:	(2) valid with restrictions Reliability of 2 assigned because basic data are given and study is comparable to guidelines.	
11.02.2005			(3)
<b>Species</b>	:	rabbit	
<b>Concentration</b>	:	no data	
<b>Dose</b>	:	2 other: drops	
<b>Exposure time</b>	:	.5 minute(s)	
<b>Comment</b>	:		
<b>Number of animals</b>	:	1	
<b>Vehicle</b>	:	other: none	
<b>Result</b>	:	moderately irritating	
<b>Classification</b>	:	irritating	
<b>Method</b>	:	other: none	
<b>Year</b>	:	1981	
<b>GLP</b>	:	no	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Method</b>	:	The test material was instilled into the left eye of one male rabbit (strain not specified). The eye was washed with water for 2 minutes within 30 seconds after the instillation. The right eye was treated similarly but left unwashed. Both eyes were observed for pain and examined at 1, 24, 48 hours and 6 to 8 days after treatment for irritation. * Age: Not reported	
<b>Result</b>	:	In the undiluted form, the material produced moderate to severe pain, slight conjunctival redness and very slight corneal opacity persisting one to two days.	
<b>Test substance</b>	:	Purity of the test material was not reported.	
<b>Conclusion</b>	:	The test material was moderately irritating to the eyes of the rabbit	
<b>Reliability</b>	:	(2) valid with restrictions	
01.06.2006			(23)
<b>Species</b>	:	rabbit	
<b>Concentration</b>	:	undiluted	
<b>Dose</b>	:	.5 ml	
<b>Exposure time</b>	:	24 hour(s)	
<b>Comment</b>	:		
<b>Number of animals</b>	:	5	
<b>Vehicle</b>	:	other: none	
<b>Result</b>	:		
<b>Classification</b>	:		
<b>Method</b>	:	other	
<b>Year</b>	:	1974	
<b>GLP</b>	:	no	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	

**Method** : "Eyes not staining with 5% fluorescein in 20 seconds contact were accepted. Single instillation of 0.5 ml undiluted were made into the conjunctival sac of 5 rabbits. Read immediately unstained and after fluorescein at 24 hours, with ten grades recognized. Trace or no injury from 0.5 ml undiluted = Grade 1."

**Result** : No corneal injury on 5 eyes from an excess, 0.5 ml per eye. Grade 1.

**Test substance** : Silicone A143; 3-chloropropyltrimethoxysilane. Purity not stated.

**Reliability** : (3) invalid  
Reliability of 3 assigned because the study does not meet important criteria of today/s standard methods (only corneal eye injury was assessed).

01.06.2006

(5)

**5.3 SENSITIZATION**

**Type** : Buehler Test

**Species** : guinea pig

**Concentration** : 1<sup>st</sup>: Induction 100 % occlusive epicutaneous  
2<sup>nd</sup>: Challenge 100 % occlusive epicutaneous  
3<sup>rd</sup>:

**Number of animals** : 30

**Vehicle** : other: none

**Result** : not sensitizing

**Classification** : not sensitizing

**Method** : OECD Guide-line 406 "Skin Sensitization"

**Year** : 1993

**GLP** : yes

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : In the definitive test, a test group of 20 animals was induced with 100% test substance on days 0, 7 and 14 and subsequently challenged with 100% test substance on day 28. A control group of 10 animals was induced and challenged with MEH 56 corn oil.

**Result** : There were no substance related effects or influence on body weight in either test or control animals. There was no erythema or edema observed during Induction Phases I, II or III; no skin irritation was observed in the control animals. There was no skin irritation observed in either test or control animals in the Challenge Phase.

**Test substance** : DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane

**Reliability** : (1) valid without restriction  
Guideline study

15.02.2005

(17)

**5.4 REPEATED DOSE TOXICITY**

**Type** : Sub-chronic

**Species** : rat

**Sex** : male/female

**Strain** : Sprague-Dawley

**Route of admin.** : inhalation

**Exposure period** : 90 day(s)

**Frequency of treatm.** : 6 hours/day, 5 days/week

**Post exposure period** : none  
**Doses** : 0.5, 5, 100 and 200 ppm  
**Control group** : yes, concurrent no treatment  
**NOAEL** : = 5 ppm  
**Method** : OECD Guide-line 413 "Subchronic Inhalation Toxicity: 90-day Study"  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Groups of male and female rats were exposed to target concentrations of 0, 0.5, 5, 100 and 200 ppm of chloropropyltrimethoxysilane vapors for 6 hours a day, 5 days a week for 90 days. After 13 weeks of exposure, rats were sacrificed and examined for changes in blood, serum chemistry, urine, organ weights and gross and histopathology. At 24 and 48 hours post-exposure, bone marrow was collected from the femur of 5 animals in all groups for micronucleus assay. The group of ten male and ten female rats also exposed to a target concentration of 200 ppm were used for a micronucleus assay, performed on this group at 24 and 48 hours post-exposure.

#### Test Subjects

- \* Age at study initiation: 7-9 weeks
- \* No. of Animals per sex per dose: 10/group, In addition, 5 animals/ sex were utilized for micronucleus assay following termination of the study.

#### Study Design

- \* Satellite groups and reasons they were added: None
  - \* Clinical observations performed and frequency: All animals were observed daily following exposure for treatment-related signs of toxicity, mortality, general appearance and any evidence of respiratory, dermal, behavioral, nasal or ocular changes. Eyes of all rats were examined prior to initiation of the study and eyes of rats in the control and 100 ppm groups were also examined at the termination of the study. Body weights and food consumption of all rats were measured weekly. Clinical pathology parameters were also assessed for all rats.
  - \* Organs examined at necropsy (macroscopic and microscopic: The lungs, liver, heart, kidneys, brain, spleen, adrenals, testes and ovaries were examined and weighed. A complete set of tissues/organs were collected and retained in 10% neutral buffered formalin. All tissues from the control and 100 ppm groups were processed histologically and examined microscopically. In addition, tissues from the lower exposure groups were examined if treatment related-effects were seen in the 100 ppm group.
- Statistical Methods: Two-sided Welch Trend Test was used to analyze the data. Micronucleus assay data was analyzed by Wilcoxon Rank Sum Test. One-way analysis of Variance (ANOVA), Dunnett's multiple t-test was also used. The 95% (P= 0.05) confidence level was chosen as the criteria of significance.

**Remark** : Target concentrations of 0, 0.5, 5, and 100 ppm and 200 ppm = 0, 4, 41, and 814 and 1627 mg/m<sup>3</sup>, respectively. The actual overall mean exposure concentrations of 0.5, 5, and 99 and 189 ppm = 4, 41, and 806 and 1537 mg/m<sup>3</sup>, respectively.

**Result** : The actual overall mean exposure concentration for the test

groups were 0.5, 5, 99 and 189 ppm. No mortality or apparent treatment-related signs of toxicity were observed in any of the test animals. No statistically significant differences were observed in mean body weights or food consumption between the test and control groups. There were no statistically significant differences in the hematology values of male or female rats. Sporadic increases in sodium, potassium and chloride were observed only in male rats. There were no statistically significant differences in male or female organ weights among the groups. Microscopic histopathological data was collected for both the 0.5 and 5 ppm exposures groups respectively. There were no reported findings for the female animals of either group, N = 10 per exposure concentration. Eight of 10 male animals in the 0.5 ppm exposure group were reported as normal. The two remaining male animals exhibited minimal chronic cystitis of the urinary bladder. Nine of 10 male animals were reported as normal in the 5.0 ppm exposure group. The remaining male animal exhibited minimal chronic cystitis of the urinary bladder. Treatment-related histopathologic effects were seen in 100 ppm group animals. Increased incidence of hyperplasia of the urinary bladder epithelium was noted in both sexes of this group. In addition, an increased incidence and severity of alpha 2u-globulin inclusions (hyaline droplet nephropathy) in the kidney was observed in males. This condition is unique to male rats and has no known implication for human risk. Statistically significant increases in micronucleated cells was observed in females of the 100 ppm group at 48 hours post-exposure. This finding was not considered treatment-related because it lacked a dose-response and there was no increase in micronucleated cells at 24 hours. There were no test article-related microscopic changes in any organs or tissues of the respiratory tract. The results of this study demonstrate test article-related histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm. The no-observed-effect-level (NOEL) for male and female rats was reported to be 5 ppm.

<b>Test substance</b>	:	NOAEL (NOEL): 5 ppm in both male and female rats	
<b>Conclusion</b>	:	Test material of 96% purity was used	
	:	The results of this study indicate test article-related histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm. The NOEL for male and female rats was reported to be 5 ppm.	
<b>Reliability</b>	:	(1) valid without restriction	
<b>Flag</b>	:	Critical study for SIDS endpoint	
01.06.2006			(29)
<b>Type</b>	:	Sub-acute	
<b>Species</b>	:	rat	
<b>Sex</b>	:	male/female	
<b>Strain</b>	:	Sprague-Dawley	
<b>Route of admin.</b>	:	inhalation	
<b>Exposure period</b>	:	28 day(s)	
<b>Frequency of treatm.</b>	:	6 hours/day, 5 days/week	
<b>Post exposure period</b>	:	none	
<b>Doses</b>	:	10, 50, 100 and 200 ppm	
<b>Control group</b>	:	yes, concurrent no treatment	
<b>Method</b>	:	OECD Guide-line 412 "Repeated Dose Inhalation Toxicity: 28-day or 14-day Study"	
<b>Year</b>	:	1992	

<b>GLP</b>	:	yes
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4
<b>Method</b>	:	<p>Test Subjects</p> <p>* Age at study initiation: 8-9 weeks</p> <p>Study Design</p> <p>* Satellite groups and reasons they were added: None</p> <p>* Clinical observations performed and frequency: Animals were observed daily following exposure for treatment-related signs of toxicity, mortality, general appearance and any evidence of respiratory, dermal, behavioral, nasal or ocular changes. Eyes of all rats were examined prior to initiation of the study and eyes of rats in the control and high exposure groups were also examined at the terminal sacrifice. Body weights and food consumption were measured weekly.</p> <p>* Organs examined at necropsy (macroscopic and microscopic: The liver, brain, heart, kidneys, adrenals, testes, ovaries, lungs and spleen were weighed and examined. A complete set of tissues/organs were selected and retained in 10% neutral buffered formalin. All tissues from the control and high exposure groups were processed histologically and examined microscopically. In addition, the lungs, nasal passages, larynx and trachea of all animals in the lower and intermediate exposure groups were examined microscopically.</p> <p>Statistical Methods: Trend test (two sided Welch trend test), One-way analysis of Variance (ANOVA) and Dunnett's test were used to analyze the data. The P&lt;0.05 was chosen as the criteria of significance.</p>
<b>Remark</b>	:	Concentrations of 10, 50, 100 and 200 ppm = 81, 407, 814 and 1628 mg/m <sup>3</sup> , respectively. Actual overall mean exposure concentrations of 10, 50, 98 and 192 ppm = 81, 407, 798, and 1563 mg/m <sup>3</sup> , respectively,
<b>Result</b>	:	<p>The actual overall mean exposure concentrations of the test material for the various test groups were 10, 50, 98 and 192 ppm. No mortality or apparent treatment-related clinical signs were observed in any of the test groups. No statistically significant differences were noted in either mean body weights or food consumption. No treatment-related effects were seen in the clinical pathology parameters. Statistically significant increases were noted in the absolute and relative weights of adrenal glands of male rats from the 50, 100 and 200 ppm exposure groups and females at 100 and 200 ppm. Statistically significant increases were also observed in liver and kidney weights of males at 200 ppm. The organ weight changes were supported by the findings of microscopic lesions in these organs. Test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups. Histopathologic changes included adrenal cortical hypertrophy in males at 100 ppm and in both sexes at 200 ppm; hyaline droplet nephropathy in males at 50, 100 and 200 ppm; hepatocellular hypertrophy in males at 200 ppm and hyperplasia of urinary bladder epithelium in females at 10 ppm and both sexes at 50, 100 and 200 ppm. Statistically significant increases in micronucleated cells were observed in female rats of the 200 ppm group. There were no test article-related microscopic changes in any of the respiratory tract organs or other</p>

		tissues examined. In conclusion, test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups.	
<b>Test substance Conclusion</b>	:	NOAEL (NOEL): Not established in this study. : Test material of > 97% purity was used : Test article-related changes were detected histopathologically in the adrenal glands, kidneys, liver and urinary bladder in some rats from one or more exposure groups. Based on these results, a no-observed-effect level (NOEL) was not established in this study for chloropropyltrimethoxysilane.	
<b>Reliability</b> 01.06.2006	:	(1) valid without restriction	(28)
<b>Type</b>	:	Sub-acute	
<b>Species</b>	:	rat	
<b>Sex</b>	:	male/female	
<b>Strain</b>	:	Sprague-Dawley	
<b>Route of admin.</b>	:	inhalation	
<b>Exposure period</b>	:	Three weeks	
<b>Frequency of treatm.</b>	:	Eleven exposures of 6 hours per day (3 exposures during first week, 5 second week and 3 during third week)	
<b>Post exposure period</b>	:	None	
<b>Doses</b>	:	Target concentrations were 0, 50, 100 and 150 ppm	
<b>Control group</b>	:	other: Control group was exposed to chamber air	
<b>Method</b>	:	other: none	
<b>Year</b>	:	1990	
<b>GLP</b>	:	yes	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Method</b>	:	Test Subjects * Age at study initiation: ~ 8 weeks * No. of Animals per sex per dose: 10	
		Study Design * Vehicle: N/A * Satellite groups and reasons they were added: None * Clinical observations performed and frequency: Daily (excluding weekends). The animals were observed for general appearance, mortality and any evidence of respiratory, dermal, behavioral or ocular changes. * Organs examined at necropsy (macroscopic and microscopic): Gross necropsies were performed on all rats. Body weights and food consumption were measured weekly. The terminal body weights were determined on the animals at the terminal sacrifice.	
<b>Result</b>	:	Statistical Methods: Dunnett's Multiple T-test. The 95% confidence level (P<0.05) was chosen as the criteria of significance. : No mortality occurred and no treatment related toxic effects were observed in any of the test group animals. There were no statistically significant differences in group body weights or food consumption. No treatment-related effects were observed at gross necropsy.	
		NOAEL (NOEL): Not reported LOAEL (LOEL): Not reported	

	Actual Dose Received by Dose Level by Sex, If Known: 50,101 and 148 ppm (overall mean concentration)	
	Toxic Response/Effects by Dose Level: None	
<b>Test substance</b>	: Gas chromatographic analysis of this material showed the purity greater than 95%.	
<b>Conclusion</b>	: No treatment-related effects were observed in any of the parameters examined in this study. Based on the study results, the authors selected target exposure concentrations of 50, 100 and 150 ppm for conducting the 28-day vapor inhalation toxicity study.	
<b>Reliability</b>	: (2) valid with restrictions	
01.06.2006	The study does not follow recognised guidelines.	(24)
<b>Type</b>	: Sub-acute	
<b>Species</b>	: rat	
<b>Sex</b>	: male/female	
<b>Strain</b>	: Sprague-Dawley	
<b>Route of admin.</b>	: inhalation	
<b>Exposure period</b>	: 28 days	
<b>Frequency of treatm.</b>	: daily	
<b>Post exposure period</b>	:	
<b>Doses</b>	: 0, 5, 25, 100 ppm	
<b>Control group</b>	: yes, concurrent vehicle	
<b>NOAEL</b>	: 100 ppm	
<b>Method</b>	: other: OECD Guideline 422	
<b>Year</b>	: 2005	
<b>GLP</b>	: yes	
<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: (3-Chloropropyl)trimethoxysilane was administered for 6 hours daily by whole-body vapour inhalation to male rats for 28 days and to female rats throughout the 14-day pre-pairing, pairing and gestation period until the individual day 19 post coitum. The animals were exposed to the following mean test item concentrations: Group 1: 0 ppm (air control) Group 2: 5 ppm Group 3: 25 ppm Group 4: 100 ppm Control animals were exposed to air only under the same conditions as animals exposed to the test item. P generation males were sacrificed after they had been treated for 28 days, P generation females and pups were sacrificed on day 4 post partum.	
	<b>ORGAN WEIGHTS</b> From all adult males and females the following organs were taken, trimmed and weighed: liver heart adrenals* overies* thymus uterus kidneys* testes* spleen epididymides* seminal vesicles, with coagulating glands and their fluids(as one unit)	

lungs  
 prostate  
 brain  
 \* = paired weights

#### TISSUE PRESERVATION

The following tissues were collected from all adult males and females and preserved in neutral phosphate buffered 4% formaldehyde solution (except for testes and epididymides, which were fixed in Bouin's fixative):

gross lesions  
 uterus  
 heart  
 brain  
 thymus  
 spinal cord  
 thyroid  
 small and large intestines (incl. Peyers Patches)  
 trachea and lungs (preserved by inflation with fixative and then immersion)  
 stomach  
 urinary bladder  
 liver  
 lymph nodes (mediastinal and mesenteric)  
 kidneys  
 sciatic nerve  
 adrenals  
 bone marrow  
 spleen  
 testes  
 ovaries  
 epididymides  
 uterus  
 prostate  
 seminal vesicles with coagulation glands

The vapor generation system consisted of a round bottomed flask that was placed in a heating device set at 30 oC. Compressed air was supplied into the glass flasks and allowed the liquid test item to equilibrate with the temperature of the walls of the container. The vapor produced passed through a pipe and was then mixed and diluted with filtered air and conveyed to the inlet of the whole-body exposure chamber. After set-up of the definitive generation system the chamber concentration and stability of CPTMO over the duration of 6 hours was determined on two occasions prior to the start of the animal exposures.

The nominal atmosphere concentration was determined once daily by weighing the test item container before and after each exposure. The weight of the test item used was divided by the total air flow volume to give the nominal concentration.

The test atmosphere concentration in each chamber was determined daily, 5 times per hour per chamber during each hour of exposure.

#### Remark

- : The selection of dose levels (0, 5, 25 and 100 ppm) was based on the 90 day study with CPTMO, in which groups of male and female rats were exposed to target concentrations of 0, 0.5, 5 and 100 ppm of CPTMO vapors for 6 hours a day, 5 days a week for 90 days. The results of this 90 day study demonstrate test article-related histopathologic changes in the urinary bladder and kidneys of animals exposed to 100 ppm. The no-observed-effect-level (NOEL) for male and female rats was reported to be 5 ppm. While there were no effects at any dose in the OECD 422 study, based on the findings reported in the 90-day study, it was expected that

<b>Result</b>	<p>effects would be observed at the concentrations selected.</p> <p>: PARENT ANIMALS GENERAL TOLERABILITY No test item-related mortalities or clinical signs that were attributable to exposure to the test item were noted throughout the study. Neither food consumption nor body weight development were affected by exposure to the test item at any concentration.</p> <p>FUNCTIONAL OBSERVATIONAL BATTERY None of the parameters under investigation during the functional observational battery was considered to be affected by exposure to the test item.</p> <p>TERMINAL EXAMINATIONS During necropsy of parent animals no test item-related findings were noted. Mean absolute organ weights as well as organ/body weight ratios and organ/brain weight ratios were not affected by exposure to the test item.</p> <p>HISTOPATHOLOGICAL EXAMINATION There were no findings, which distinguished test item-treated animals from controls.</p> <p>The chamber concentrations (ppm) over the treatment period were as follows:</p> <table border="0" style="margin-left: 40px;"> <thead> <tr> <th style="text-align: left;">Group</th> <th style="text-align: left;">Mean nominal concentration</th> <th style="text-align: left;">Mean analytical concentration</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>4.93</td> <td>5.02</td> </tr> <tr> <td>3</td> <td>24.00</td> <td>25.44</td> </tr> <tr> <td>4</td> <td>101.3</td> <td>99.7</td> </tr> </tbody> </table>	Group	Mean nominal concentration	Mean analytical concentration	2	4.93	5.02	3	24.00	25.44	4	101.3	99.7
Group	Mean nominal concentration	Mean analytical concentration											
2	4.93	5.02											
3	24.00	25.44											
4	101.3	99.7											
<b>Test substance Conclusion</b>	<p>: Purity not stated.</p> <p>: Exposure to (3-Chloropropyl)trimethoxysilane up to and including the high concentration of 100 ppm did not result in any signs of general toxicity of the test item.</p> <p>Based on these results the NOEL (no observed effect level) was established at 100 ppm.</p>												
<b>Reliability</b>	<p>: (1) valid without restriction Guideline study</p>												
<b>Flag</b> 01.06.2006	<p>: Critical study for SIDS endpoint</p>												

(38)

**5.5 GENETIC TOXICITY 'IN VITRO'**

<b>Type</b>	: Ames test
<b>System of testing</b>	: Preincubation test with TA 98, TA 100, TA 1535, TA 1537, and TA 1538
<b>Test concentration</b>	: 8, 40, 200, 1000 and 5000 ug/plate
<b>Cycotoxic concentr.</b>	: >5000 ug/plate
<b>Metabolic activation</b>	: with and without
<b>Result</b>	: positive
<b>Method</b>	: Directive 84/449/EEC, B.14
<b>Year</b>	: 1993
<b>GLP</b>	: yes
<b>Test substance</b>	: as prescribed by 1.1 - 1.4
<b>Method</b>	<p>: Two tests were conducted:</p> <ol style="list-style-type: none"> <li>1. A main test with and without a metabolic activation system</li> <li>2. A pre-incubation test (30 minutes) with and without a metabolic activation system</li> </ol>

The test substance was dissolved in DMSO at 10 g/l.

	Positive control substances used during this test included: Nitro-fluorine - TA 98 and TA 1538 Sodium azide - TA 100 and TA 1535 Aminoacridine - TA 1537	
<b>Result</b>	: Precipitation occurred at 5000 ug/plate. TA 1535 without metabolic activation: mutagenic activity at 250 ug/plate; TA 1535 with metabolic activation: mutagenic activity at 200 ug/plate. There was no positive mutagenic effect with any of the other bacterial strains either with or without metabolic activation.	
<b>Test substance Conclusion</b>	: DYNASYLAN CPTMO: 98.9% 3-chloropropyltrimethoxysilane : Although only one the test organism showed an increase in mutations, compared with the spontaneous arising mutations (factor the of 2 ) the test substance was concluded to be mutagenic.	
<b>Reliability</b>	: (1) valid without restriction Guideline study	
15.02.2005		(13)
<b>Type</b>	: Bacterial reverse mutation assay	
<b>System of testing</b>	: Bacterial	
<b>Test concentration</b>	: 100, 333, 1000, 3333 and 5000 ug/plate	
<b>Cycotoxic concentr.</b>	: none	
<b>Metabolic activation</b>	: with and without	
<b>Result</b>	: positive	
<b>Method</b>	: other: Ames, et. al., Mutation Research, 31: 347-364, 1975, Moron, D.M. and Ames, B.N., 1983, Mutation Research 113:173-215	
<b>Year</b>	: 1993	
<b>GLP</b>	: yes	
<b>Test substance</b>	: as prescribed by 1.1 - 1.4	
<b>Method</b>	: Salmonella typhimurium/TA-98,TA-100,TA-1535,TA-1537,TA-1538,TA-102; Escherichia coli/WP2uvrA	
	Metabolic activation: * Species and cell type: Rat liver * Quantity: 0.5 ml S9 mix * Induced or not induced: Yes, Aroclor 1254	
	Statistical methods: None The assay was performed in two phases using the plate incorporation method. The first phase, the dose range-finding study, was used to establish the dose range for the mutagenicity assay. The second phase, the mutagenicity assay, was used to evaluate mutagenicity of the test article.	
	Test Design: * Number of replicates: 3 * Positive and negative control groups and treatment: 2-aminoanthracene was the positive control agent for activation assay (for all strains except TA-102 which utilized sterigmatocystin as a positive control agent). In the non-activation assay, the positive control substances were 2-nitrofluorene (TA-98 and TA-1537), sodium azide (TA-100 and TA-1535), cumene hydroperoxide (TA-102), 9-aminoacridine (TA-1537) and methyl methanesulfonate (WP2uvrA). All positive control treatment were 1 ug/plate except 9-aminoacridine (75 ug/plate), sterigmatocystin (10	

ug/plate), cumene hydroperoxide (100 ug/plate) and methyl methanesulfonate (1000 ug/plate). 2-aminoanthracene was used at 10 ug/plate for WP2uvrA strain in the activation assay.

\* Solvent: DMSO at 50 ul

\* Criteria for evaluating results (e.g. cell evaluated per dose group): All cultures must demonstrate the characteristic mean number of spontaneous revertants in the vehicle control as shown below:

TA98	10 - 50
TA100	80 - 240
TA1535	5 - 45
TA1537	3 - 21
TA1538	5 - 35
TA102	200- 380
WP2uvrA	10 - 60

To ensure that appropriate numbers of bacteria are plated, tester strain culture titers must be greater than or equal to  $0.3 \times 10^9$  cells/ml. The mean of each positive control must exhibit at least a three-fold increase in the number of revertants over the mean value of the respective vehicle control. A minimum of three non-toxic dose levels were required to evaluate assay data.

For the test article to be evaluated positive, it must cause a dose-related increase in the mean revertants per plate of at least one tester strain with a minimum of two increasing concentrations of test article. Data sets for strains TA1535, TA1537 and TA1538 will be judged positive if the increase in mean revertants at the peak of the dose response is equal to greater than three times the mean vehicle control value. Data sets for strains TA98, TA100, and WP2uvrA will be judged positive if the increase in mean revertants at the peak of the dose-response is equal to or greater than two times the mean vehicle control value.

**Result** : No precipitate or bacterial toxicity was observed in this assay. A positive response was observed with bacterial tester strain TA-98 in the absence of metabolic activation and tester strains TA-100 and TA-1535 with and without metabolic activation. The authors concluded that under these experimental conditions, the test material caused mutagenicity in three bacterial tester strains.

Cytotoxic concentration:

\* With metabolic activation: No toxicity observed at the maximum dose of 5000 ug/plate

\* Without metabolic activation: No toxicity observed at the maximum dose of 5000 ug/plate

Genotoxic effects (e.g. positive, negative, unconfirmed, dose-response, equivocal):

\* With metabolic activation: Positive in TA-100 and TA-1535

\* Without metabolic activation: Positive in TA-98, TA-100 and TA-1535

**Test substance** : Test item purity = 97%

**Conclusion** : The test material exhibited genetic activity in Salmonella strain TA-98 in the absence of metabolic activation and tester strains TA-100 and TA-1535 with and without metabolic activation.

**Reliability** : (1) valid without restriction

01.06.2006

(30)

- Type** : Bacterial reverse mutation assay
- System of testing** : Bacterial
- Test concentration** : 312.5, 625, 1250, 2500 and 5000 ug/plate
- Cycotoxic concentr.** :
- Metabolic activation** : with and without
- Result** : positive
- Method** : other: EEC Directive No. L251, Vol 27 pp 137-139
- Year** : 1990
- GLP** : yes
- Test substance** : as prescribed by 1.1 - 1.4
- Method** : Five concentrations of the test material, separated by half-log intervals, were evaluated with and without metabolic activation. Positive and negative controls were employed with each experiment and consisted of direct-acting mutagens for non-activation assays and mutagens that require metabolic biotransformation in activation assays. Plates were incubated for 72 hours and then counted. All testing was done in triplicate.
- Test Design:
- \* Number of replicates: 3
  - \* Positive and negative control groups and treatment: 2-anthramine was the positive control for the activation assay (all strains). In the non-activation assay, the positive substances were sodium azide (TA-1535 and TA-100), 9-amino acridine (TA-1537), 2-ntofluorene (TA-98) and N-methyl-N-nitri-N-nitrosoguanidine (WP2 uvr A). All positive controls were administered at 10 ug/plate except 9-amino acridine which was used at 50 ug/plate.
  - \* Solvent: ETOH
  - \* Criteria for evaluating results (e.g. cell evaluated per dose group): Not reported
  - \* No purity of the test material reported  
Salmonella tphimurium/TA-1535, TA-1537, TA-98 and TA-100; Escherichia coli/ WP2uvrA  
Metabolic activation: Both with and without
  - \* Species and cell type: Rat liver
  - \* Quantity: 0.5 ml S9 mix
  - \* Induced or not induced: Yes, Aroclor 1254-induced
- Statistical methods: None
- Result** : No toxicity or precipitate was noted. The test material produced a dose related increase in revertant colonies in strains TA-1535 and TA-1537 and TA-100 both with and without activation. The increases in revertant colonies was significant at the higher dose levels and ranged from a 2-fold to a 20-fold increase. No dose related increase in revertant colonies was noted in strain TA-98 or WP2 with or without activation. These results were confirmed in an independent repeat test. The test material is considered mutagenic under the conditions of this assay.
- Cytotoxic concentration:
- \* With metabolic activation: None
  - \* Without metabolic activation: None
- Genotoxic effects (e.g. positive, negative, unconfirmed, dose-response, equivocal):
- \* With metabolic activation: TA-1535, TA-1537 and TA-100
  - \* Without metabolic activation: TA-1535, TA-1537 and TA-100

<b>Test substance</b>	:	Purity not stated.	
<b>Conclusion</b>	:	Under the conditions of this assay, the test material exhibited genetic activity in Salmonella typhimurium strains TA-1535, TA-1537 and TA-100 with and without activation.	
<b>Reliability</b> 01.06.2006	:	(1) valid without restriction	(27)
<b>Type</b>	:	Bacterial reverse mutation assay	
<b>System of testing</b>	:	bacterial	
<b>Test concentration</b>	:	312.5, 625, 1250, 2500 and 5000 ug/plate	
<b>Cycotoxic concentr.</b>	:		
<b>Metabolic activation</b>	:	with and without	
<b>Result</b>	:	positive	
<b>Method</b>	:	other: EEC Directive No. L251, Vol. 27, pp. 137-139, Sept. 1984	
<b>Year</b>	:	1990	
<b>GLP</b>	:	yes	
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4	
<b>Method</b>	:	Species/Strain or cell type and or cell line, bacterial or non-bacterial: Salmonella typhimurium/TA-98, TA-100, TA-1535 and TA-1537; Escherichia coli/WP2 uvrA	
		Metabolic activation:	
		* Species and cell type: Rat liver	
		* Quantity: 0.5 ml S9 mix	
		* Induced or not induced: Yes, Arocolor 1254-induced	
		Test Design:	
		* Number of replicates: 3	
		* Positive and negative control groups and treatment:	
		2-Anthramine was the positive control agent for the activation assay (all strains). In the non-activation assay, the positive control substances were sodium azide (TA-100 and TA-1535), 9-Amino Acridine (TA-1537), Nitrofluorene (TA-98) and Methyl-nitro-nitrosoguanidine (WP2 uvrA). All positive control treatments were administered at 10 ug/plate except 9-Amino Acridine which was used at 50 ug/plate.	
		* Solvent: Ethanol	
		* Criteria for evaluating results (e.g. cell evaluated per dose group): Not reported	
		* Test material purity was not reported	
<b>Result</b>	:	No precipitate was noted. Slight toxicity was noted to strains TA-1535 and TA-100 with activation at 2500 and 5000 ug/plate and to strain TA-1537 with activation at 5000 ug/plate. The test material produced a dose-related increase in revertant colonies in strains TA-1535, TA-1537 and TA-100 both with and without activation. The increase in revertant colonies was significant at the higher dose levels and ranged from a 2-fold to a 15-fold increase. In addition, a dose-related increase in revertant colonies was observed in strain TA-98 with activation. This was also significant at the higher dose levels. No dose-related increase in revertant colonies was noted in strain TA-98 without activation or WP2 with or without activation. The authors considered the test material to be mutagenic under the conditions of this assay.	
		Cytotoxic concentration:	
		* With metabolic activation: Slight toxicity was observed at 2500 and 5000 ug/plate in TA-1535, TA-100 and 5000 ug/plate in TA-1537 strain.	
		* Without metabolic activation: None	

	Genotoxic effects (e.g. positive, negative, unconfirmed, dose-response, equivocal):	
	* With metabolic activation: Positive in TA-1535, TA-1537, TA-100 and TA-98 strains.	
	* Without metabolic activation: Positive in TA-1535, TA-1537 and TA-100 strains.	
<b>Test substance</b>	:	Purity not stated.
<b>Conclusion</b>	:	The test material exhibited genetic activity in Salmonella strains TA-1535, TA-1537 and TA-100 with and without activation and test strain TA-98 with activation.
<b>Reliability</b>	:	(1) valid without restriction
01.06.2006		(26)
<b>Type</b>	:	Bacterial reverse mutation assay
<b>System of testing</b>	:	bacterial
<b>Test concentration</b>	:	312.5, 625, 1250, 2500, 5000 ug/plate
<b>Cycotoxic concentr.</b>	:	With metabolic activation: None* Without metabolic activation: Slight toxicity to strain TA-98 at 625-5000 ug/plate
<b>Metabolic activation</b>	:	with and without
<b>Result</b>	:	positive
<b>Method</b>	:	other: EEC Directive, No. L251, Vol. 27 pp. 137-139, Sept. 1984
<b>Year</b>	:	1990
<b>GLP</b>	:	yes
<b>Test substance</b>	:	as prescribed by 1.1 - 1.4
<b>Method</b>	:	Five concentrations of the test material, separated by half-log intervals, were evaluated with and without metabolic activation. Positive and negative controls were employed with each experiment and consisted of direct-acting mutagens for nonactivation assays and mutagens that require metabolic biotransformation in activation assays. Plates were incubated for 72 hours and counted. All testing was done in triplicate.
		Species/Strain or cell type and or cell line, bacterial or non-bacterial: Salmonella typhimurium/TA-1535, TA-1537, TA-98, TA-100; Escherichia coli/WP2uvr A
		Metabolic activation: Both with and without
		* Species and cell type: Rat liver
		* Quantity: 0.5 ml S9 mix
		* Induced or not induced: Yes, Aroclor 1254-induced
		Test Design:
		* Number of replicates: 3
		* Positive and negative control groups and treatment: 2-Anthramine was the positive control substance for the activation assay (all strains). In the non-activation assay, the positive control substances were sodium azide (TA-1535 and TA-100), 9-amino acridine (TA-1537), 2-nitrofluorene (TA-98) and N-methyl-N-nitro-N-nitrosoguanidine (WP2 uvr A). All positive control treatments were administered at 10 ug/plate except 9-amino acridine which was used at 50 ug/plate.
		* Solvent: ETOH
		* Criteria for evaluating results (e.g. cell evaluated per dose group): Not reported
		* Purity of the test material was
<b>Result</b>	:	No precipitate was noted. Slight toxicity was noted in strain TA-98 without activation at 625-5,000 ug/plate. The

test material produced a dose-related increase in revertant colonies in strains TA-1535, TA-1537 and TA-100 both with and without activation. In addition, a dose-related increase in revertant colonies was observed in strain TA-98 with activation. No dose-related increase in revertant colonies was noted in strains TA-98 without activation and WP2 with or without activation. The increase in revertant colonies was significant at the higher dose levels and ranged from a 2 fold to a 25-fold increase. These results were confirmed in an independent repeat test. The test material was considered mutagenic under the conditions of this assay.

Cytotoxic concentration:

\* With metabolic activation: None

\* Without metabolic activation: Slight toxicity to strain TA-98 at 625-5000 ug/plate

Genotoxic effects (e.g. positive, negative, unconfirmed, dose-response, equivocal):

\* With metabolic activation: TA-1535, TA-1537, TA-100 and TA-98

\* Without metabolic activation: TA-1535, TA-1537 and TA-100

<b>Test substance</b>	:	Purity not stated.	
<b>Conclusion</b>	:	Under the conditions of this assay, the test material exhibited genetic activity in Salmonella strains TA-1535, TA-1537 and TA-100 with and without activation and stain TA-98 with activation.	
<b>Reliability</b>	:	(1) valid without restriction	(25)
01.06.2006			
<b>Type</b>	:	Mouse lymphoma assay	
<b>System of testing</b>	:	Non-bacterial	
<b>Test concentration</b>	:	25, 50, 60, 70 and 80 ug/ml in the presence of S9. 500, 1000, 1500, 2000 and 2500 ug/ml in the absence of S9	
<b>Cycotoxic concentr.</b>	:		
<b>Metabolic activation</b>	:		
<b>Result</b>	:	positive	
<b>Method</b>	:	OECD Guide-line 476	
<b>Year</b>	:	1995	
<b>GLP</b>	:	yes	
<b>Test substance</b>	:		
<b>Method</b>	:	The material was tested in the L5178Y/TK+/- mouse lymphoma mutagenesis assay in the absence and presence of Aroclor-induced rat liver S9. The assay was performed in two phases. The first phase, the preliminary toxicity assay was used to establish the dose range for the mutagenesis assay. The second phase, the mutagenesis assay was used to evaluate the mutagenic potential of the test article. A confirmatory assay which is required by full compliance of OECD and EPA guidelines was not performed. Selection of dose levels for the mutation assay was based on reduction of suspension growth relative to the solvent control. Substantial toxicity, i.e., suspension growth of less than equal to 50% of the solvent control, was observed at 5000 ug/ml without activation and greater than or equal to 50% at 50 ug/ml with S9 activation. Based on these findings, the dose chosen for the mutagenesis assay ranged from 500 to 5000 ug/ml for the non-activated cultures and 10 to 100 ug/ml for the S9 activated cultures. Acetone was determined to be the solvent	

of choice based on solubility of the test article and compatibility with the target cells.

Test Design:

- \* Number of replicates: 2
- \* Positive and negative control groups and treatment: Two positive control agents were used. 1) Ethyl methanesulfonate in the absence of metabolic activation at 0.25 and 0.50 ul/ml and 2) 7, 12-Dimethylbenz(a)anthracene was used in the presence of metabolic activation at 2.5 and 5.0 ug/ml.
- \* Solvent: Acetone
- \* Description of follow up repeat study: None
- \* Criteria for evaluating results (e.g. cell evaluated per dose group): In evaluation of the data, increases in the mutant frequencies which occurred only at highly toxic concentrations (i.e., less than 10% total growth) were not considered biologically relevant. All conclusions were based on sound scientific judgment; however, as a guide to interpretation of the data, the test article was considered to induce a positive response if a concentration-related increase in mutant frequency was observed and more than one dose level with 10% or greater total growth exhibited a mutant frequency two-fold greater than the solvent control. A doubling above background at one or more dose levels with 10% or greater total growth with no evidence of a dose-response was considered equivocal. Test articles not producing a doubling above background at one or more dose levels with 10% or greater total growth were concluded to be negative.

The following criteria must be met for the mutagenesis assay to be considered valid. The mutant frequency of the positive controls must be at least twice that of the appropriate solvent control cultures. The spontaneous mutant frequency of the solvent controls must be between 20 and 100 TFT-resistant mutants per 10<sup>6</sup> surviving cells. The cloning efficiency of the solvent controls must be greater than 50%.

The purity of the test material was not reported.

Type: L5178Y/TK+/- Mouse Lymphoma Mutagenesis Assay

Species/Strain or cell type and or cell line, bacterial or

non-bacterial: L5178Y/TK+/- Mouse lymphoma cells

Metabolic activation:

- \* Species and cell type: Rat Liver
- \* Quantity: 250 ul S9
- \* Induced or not induced: Aroclor 1254-induced

**Result**

- : In the mutagenesis assay, no non-activated test article-treated cultures and eight S9-activated test article-treated cultures exhibited mutant frequencies that were at least twice that of the solvent control. A dose-response trend was noted in the S9-activated cultures. Toxicity in the cloned cultures, i.e., total growth of less than or equal to 50% on the solvent control, was observed at a dose of 2000 ug/ml without activation and at doses of greater than or equal to 60 ug/ml with S9 activation. The trifluorothymidine-resistant colonies for the cloned S9-activated positive control, solvent control and test article-treated cultures were sized according to diameter over a range from 0.2 to 1.1 mm. The data on colony size

distributions showed an increase in the frequency of medium to large colonies when the treated cultures were compared to the solvent control cultures. Under the conditions of this study, the test article was considered to be negative without S9 activation and positive with S9 activation in the L5178Y/TK +/- Mouse Lymphoma Mutagenesis Assay.

Cytotoxic concentration:

\* With metabolic activation: 80 and 90 ug/ml

\* Without metabolic activation: 2000 and 2500 ug/ml

Genotoxic effects (e.g. positive, negative, unconfirmed, dose-response, equivocal):

\* With metabolic activation: Positive

\* Without metabolic activation: Negative

**Test substance** : Purity not stated.

**Conclusion** : Under the conditions of this study, the test material was considered to be negative without S9 activation and positive with S9 activation in the L5178Y/TK +/- Mouse Lymphoma Mutagenesis Assay.

**Reliability** : (2) valid with restrictions  
A confirmatory assay which is required by full compliance of OECD and EPA guidelines was not performed

01.06.2006

(32)

#### 5.6 GENETIC TOXICITY 'IN VIVO'

**Type** : Micronucleus assay

**Species** : mouse

**Sex** : male/female

**Strain** : Swiss Webster

**Route of admin.** : i.p.

**Exposure period** : 30, 48 and 72 hours

**Doses** : 0 (corn oil), 500, 1000 or 1625 mg/kg

**Result** : negative

**Method** : other: in conformance with OECD 474

**Year** : 1993

**GLP** : yes

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Chloropropyltrimethoxysilane (CAS No. 2530-87-2) was given to both male and female Swiss-Webster mice as a single dose by intraperitoneal injection. Based upon mortality data obtained in a range-finding study, the acute intraperitoneal LD50 for the combined sexes was calculated to be 2031 mg/kg chloropropyltrimethoxysilane (95% confidence interval, 1672 to 2456 mg/kg). The doses for the definitive micronucleus assay were selected by the study director as approximately 25%, 50%, and 90% of the LD50 or 500, 1000, and 1625 mg/kg chloropropyltrimethoxysilane.

**Result** : There were no signs of toxicity in male or female mice in the 500 mg/kg group, except that 1 female exhibited ataxia during the first hour post-treatment. All of the males and females in the 1000 mg/kg group exhibited ataxia and 2 of the males also had tremors during the first hour after treatment. In males and females treated at 1625 mg/kg chloropropyltrimethoxysilane, ataxia, tremors, and prostration were observed during the first hour after treatment. Other clinical signs in the high dose females

included myoclonic jerks and vocalization. There were no significant clinical observations in male or female mice from the afternoon of Day 1 through the end of the study.

There was a significant decrease in the polychromatophilic erythrocyte (PCE) to normochromatophilic erythrocyte (NCE) ratios at the 72 hr sampling time among male mice (50.6% of control) treated with 1625 mg/kg chloropropyltrimethoxysilane. However, there was no evidence that chloropropyltrimethoxysilane was excessively toxic to the bone marrow at the concentrations chosen for the study. No significant increases in the incidences of micronucleated PCE were observed at 500, 1000, or 1625 mg/kg chloropropyltrimethoxysilane at the 30, 48 or 72 hr sampling times in mice of either sex.

**Test substance Conclusion** : Purity: 96% chloropropyltrimethoxysilane  
: Chloropropyltrimethoxysilane did not produce significant, treatment-related increases in the incidence of micronucleated polychromatophilic erythrocytes among male or female Swiss-Webster mice assessed at 30, 48 or 72 hours after treatment with a single dose by intraperitoneal injection. Therefore, chloropropyltrimethoxysilane was not considered to be an inducer of micronuclei in male or female Swiss-Webster mice under the conditions of the in vivo assay.

**Reliability Flag** : (1) valid without restriction  
: Critical study for SIDS endpoint  
01.06.2006

(4)

**Type** : Micronucleus assay  
**Species** : rat  
**Sex** : male/female  
**Strain** : Sprague-Dawley  
**Route of admin.** : inhalation  
**Exposure period** : 90 days  
**Doses** : 0.5, 5, 100 and 200 ppm  
**Result** : negative  
**Method** : other: OECD 413  
**Year** : 1993  
**GLP** : yes  
**Test substance** : as prescribed by 1.1 - 1.4

**Method** : Micronucleus assay data was analyzed by Wilcoxon Rank Sum Test.  
Groups of male and female rats were exposed to target concentrations of 0, 0.5, 5 and 100 ppm of chloropropyltrimethoxysilane vapors for 6 hours a day, 5 days a week for 90 days. After 13 weeks of exposure, rats were sacrificed and examined for changes in blood, serum chemistry, urine, organ weights and gross and histopathology. At 24 and 48 hours post-exposure, bone marrow was collected from the femur of 5 animals in all groups for micronucleus assay. In addition, one group of ten male and ten female rats were also exposed concurrently to a target concentration of 200 ppm. A micronucleus assay was performed on this group at 24 and 48 hours post-exposure.

**Result** : Statistically significant increases in micronucleated cells was observed in females of the 100 ppm group at 48 hours post-exposure. This finding was not considered treatment-related because it lacked a dose-response and

there was no increase in micronucleated cells at 24 hours.

**Test substance** : Test material of 96% purity was used

**Reliability** : (1) valid without restriction

15.02.2005 (31)

## 5.7 CARCINOGENICITY

### 5.8.1 TOXICITY TO FERTILITY

**Type** : One generation study

**Species** : rat

**Sex** : male/female

**Strain** : Sprague-Dawley

**Route of admin.** : inhalation

**Exposure period** : 28 days

**Frequency of treatm.** : daily

**Premating exposure period**

**Male** : 14 days

**Female** : 14 days

**Duration of test** : until the individual day 19 post coitum

**No. of generation studies** :

**Doses** : 0, 5, 25 and 100 ppm

**Control group** : yes, concurrent vehicle

**NOAEL parental** : 100 ppm

**NOAEL F1 offspring** : 100 ppm

**Result** : No effects up to 100 ppm

**Method** : OECD Guide-line 422

**Year** : 2005

**GLP** : yes

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : (3-Chloropropyl)trimethoxysilane was administered for 6 hours daily by whole-body vapour inhalation to male rats for 28 days and to female rats throughout the 14-day pre-pairing, pairing and gestation period until the individual day 19 post coitum.

The animals were exposed to the following mean test item concentrations:

Group 1: 0 ppm (air control)

Group 2: 5 ppm

Group 3: 25 ppm

Group 4: 100 ppm

Control animals were exposed to air only under the same conditions as animals exposed to the test item.

parental generation males were sacrificed after they had been treated for 28 days, Parental generation females and pups were sacrificed on day 4 post partum.

**Result** : REPRODUCTION DATA

The fertility rate was high resulting in at least 9 litters per group for evaluation of reproduction data. At all concentrations, there were no treatment-related effects on precoital time, fertility indices, mean duration of gestation, number of implantations, post-implantation loss, pup survival or litter size from birth through to scheduled sacrifice on day 4 post partum.

LITTER DATA

No abnormal findings were noted for pups at first litter check or during the first 4 days post partum. Sex ratios at first litter check and on day 4 post partum were unaffected by treatment with the test item.

Mean pup weights on day 0 and day 1 post partum were unaffected by treatment with the test item. Mean pup weight development during the first 4 days post partum lactation was unaffected by treatment with the test item.

**TERMINAL EXAMINATIONS**  
The mean number of corpora lutea per dam (determined at necropsy) was similar in all groups and gave no indication of a test item-related effect.

**HISTOPATHOLOGICAL EXAMINATION**  
There were no findings, which distinguished test item-treated animals from controls. In particular, no treatment-related histopathological findings were observed in the reproductive organs of either sex from the parental generation. The assessment of the integrity of the spermatogenetic cycle did not provide any evidence of impaired spermatogenesis.

**Test substance** : Purity not stated.

**Conclusion** : Exposure to (3-Chloropropyl)trimethoxysilane up to and including the high concentration of 100 ppm did not result in any signs of general or reproductive toxicity of the test item.  
Based on these results the NOEL (no observed effect level) was established at 100 ppm.

**Reliability** : (1) valid without restriction  
Guideline study

**Flag** : Critical study for SIDS endpoint

01.06.2006 (38)

### 5.8.2 DEVELOPMENTAL TOXICITY/TERATOGENICITY

**Species** : rat

**Sex** : male/female

**Strain** : Sprague-Dawley

**Route of admin.** : inhalation

**Exposure period** : 28 days

**Frequency of treatm.** : daily

**Duration of test** : until the individual day 19 post coitum.

**Doses** : 0, 5, 25 and 100 ppm

**Control group** : yes, concurrent vehicle

**NOAEL maternal tox.** : 100 ppm

**NOAEL teratogen.** : 100 - ppm

**Result** : No effects up to 100 ppm

**Method** : other: OECD Guideline 422

**Year** : 2005

**GLP** : yes

**Test substance** : as prescribed by 1.1 - 1.4

**Method** : (3-Chloropropyl)trimethoxysilane was administered for 6 hours daily by whole-body vapour inhalation to male rats for 28 days and to female rats throughout the 14-day pre-pairing, pairing and gestation period until the individual day 19 post coitum.  
The animals were exposed to the following mean test item concentrations:  
Group 1: 0 ppm (air control)  
Group 2: 5 ppm  
Group 3: 25 ppm  
Group 4: 100 ppm  
Control animals were exposed to air only under the same conditions as animals exposed to the test item.  
Parental generation males were sacrificed after they had been treated for 28 days, Parental generation females and pups were sacrificed on day 4 post partum.

**Result** : LITTER DATA

		No abnormal findings were noted for pups at first litter check or during the first 4 days post partum. Sex ratios at first litter check and on day 4 post partum were unaffected by treatment with the test item. Mean pup weights on day 0 and day 1 post partum were unaffected by treatment with the test item. Mean pup weight development during the first 4 days post partum lactation was unaffected by treatment with the test item.
		TERMINAL EXAMINATIONS No test item-related findings were noted at macroscopical examination of pups.
<b>Test substance</b>	:	Purity not stated.
<b>Conclusion</b>	:	Exposure to (3-Chloropropyl)trimethoxysilane up to and including the high concentration of 100 ppm did not result in any signs of general or reproductive toxicity of the test item. Based on these results the NOEL (no observed effect level) was established at 100 ppm.
<b>Reliability</b>	:	(1) valid without restriction Guideline study
<b>Flag</b>	:	Critical study for SIDS endpoint
01.06.2006		(38)

### 5.8.3 TOXICITY TO REPRODUCTION, OTHER STUDIES

## 5.9 SPECIFIC INVESTIGATIONS

### 5.10 EXPOSURE EXPERIENCE

<b>Type of experience</b>	:	Human - Epidemiology
<b>Method</b>	:	Chemical Name: Chloropropyltrimethoxysilane Number of Years Exposed: 17 Average Time Exposed: 6
		The investigation was instituted as a means of determining whether or not personnel exposed to this material, who had periodic medical surveillance studies done, were in any way affected by their work with this chemical.
		Studies Performed
		1. Chest X-Ray
		2. EKG
		3. Audiometer
		4. Tonometer
		5. Pulmonary Function
		6. Urinalysis
		7. CBC
		8. Differential Blood Count
		9. Channel 12
		10. GGTP, SGPT, T-4 and triglycerides
<b>Result</b>	:	Purity of test material not reported The results of these studies revealed no major abnormalities. Occasional minimal variations from "normal" were noted but these variations were at random intervals and were not consistent nor persistent.
<b>Source</b>	:	Dow Corning Corporation Midland, MI
<b>Conclusion</b>	:	The study did not reveal any harmful effects in the

---

<b>Reliability</b>	parameters studied in the individuals who were involved in the study. : (3) invalid This is a medical surveillance study not an epidemiological study with limited number of subjects.	
04.03.2005		(21)

**5.11 ADDITIONAL REMARKS**

- (1) Aldrich (2003-2004) Handbook of Fine Chemicals, page 470.
- (2) American Institute of Chemical Engineers (DIPPR) (2005) Design Institute for Physical Property Data (DIPPR).
- (3) BRRC (1990) Organofunctional Silane A-1430: Acute toxicity and primary irritancy studies, Bushy Run Research Center, BRRC project report 53-51, 1990.
- (4) BRRC (1993) Chloropropyltrimethoxysilane: In Vivo Peripheral Blood Micronucleus Test with Swiss-Webster Mice, Bushy Run Research Center, Laboratory Project ID 91U0049, February 12, 1993
- (5) Carnegie-Mellon (1974) Silicone A-143: Special Report on Range Finding Toxicity Studies, Carnegie-Mellon Institute of Research, Report 37-111, December 6, 1974.
- (6) Chilworth Technology (2005) Vapor Pressure, Melting Point and Boiling Point Determinations for Various Silanes. Report No : R/5248/0405/DYK Date : April 20, 2005
- (7) CRC Handbook of Physical Chemistry
- (8) Degussa-Huls (1993) Acute dermal irritation test with DYNASYLAN CPTMO in the rabbit. Final Report Nr. AH-93/0102. Degussa-Huls AG-Nr.: 93-0309-DGT. 08/10/93.
- (9) Degussa-Huls (1993) Acute dermal toxicity test with DYNASYLAN CPTMO in the rat. Final Report Nr. AD-93/0102. Degussa-Huls AG-Nr.: 93-0307-DGT. 08/10/93.
- (10) Degussa-Huls (1993) Acute eye irritation test with DYNASYLAN CPTMO in the rabbit. Final Report Nr. AA-93/0102. Degussa-Huls AG-Nr.: 93-0311-DGT. 08/10/93.
- (11) Degussa-Huls (1993) Acute oral toxicity with DYNASYLAN CPTMO in the rat. Final Report Nr. AO-93/0102. Degussa AG-Nr.:93-0305-DGT. 8/11/1993.
- (12) Degussa-Huls (1993) Determination of bacterium toxicity of DYNASYLAN VTMOEO In Oxygen Consumption Test (Huls method). Final Report SK-93/20. Degussa AG-US-IT-NR. 93-0221 DGO. 12/14/93.
- (13) Degussa-Huls (1993) Determination of mutations caused by DYNASYLAN CPTMO In Salmonella/microsome Ames test based on Ames mutation test under Guideline 92/69/EEC B. 14. Report Number AM-93/31. Degussa AG-US-IT-NR.: 94-0213-DGM.
- (14) Degussa-Huls (1993) Determination of the acute effects of DYNASYLAN CPTMO On the growth of Scenedesmus subspicatus 86.81.SAG (algae growth test per Guideline 88/302/EEC). Final Report AW-321. Degussa-Huls AG Nr: 93-0215-DGO. 08/27/93.

## 6. REFERENCES

ID: 2530-87-2

DATE: 12.06.2006

- 
- (15) Degussa-Huls (1993) Determination of the acute effects of DYNASYLAN CPTMO on the swimming behavior of *Daphnia magna* (in accordance with EEC Guideline 84/449 C.2, Nov. 1989). Final Report DK 564. Degussa-Huels AG No: 93-0217-DGO. 08/02/93.
- (16) Degussa-Huls (1993) Determination of the biological degradation of DYNASYLAN CPTMO in the Modified OECD-Sturm-Test (following Guideline 84/449/EEC C5 and Draft OECD Guideline 301 B CO2 Evolution Test). Final Report ST-69/93. Degussa-Huels AG No: 93-0223-DGO. 08/19/93.
- (17) Degussa-Huls (1993) Test on the skin sensitization of DYNASYLAN CPTMO on the Guinea Pig (Method of Buhler). Final Report Nr. HS-93/0102. Degussa-Huls AG-Nr.: 93-0313-DGT.08/17/93.
- (18) Degussa-Huls (1994) Determination of the acute effects of DYNASYLAN CPTMO on fish (in accordance with EEC 92/69 C 1). Final Report FK 1251. Degussa-Huels AG No: 93-0219-DGO. 01/07/94.
- (19) Dow Corning Coporation (2005) Fate and Distribution of (3-Chloropropyl)-silanetriol in the Environment as Evaluated by Fugacity Modeling.
- (20) Dow Corning Coporation (2005) Fate and Distribution of (3-Chloropropyl)-trimethoxysilane (CAS 2530-87-2) in the Environment as Evaluated by Fugacity Modeling. Sponsor Project Number: 05-004.
- (21) Dow Corning Corporation (1977) Epidemiological Study of Personnel Exposed to methoxysilanes including chloropropyltrimethoxysilane. Report Number 1977-I0065-1202-03
- (22) Dow Corning Corporation (1981) Department of Transportation Skin Corrosiveness Test with chloropropyltrimethoxysilane. Report number 1981-I0005-931
- (23) Dow Corning Corporation (1982) Acute Toxicological Properties and Industrial Handling Hazard of chloropropyltrimethoxysilane. Report number 1982-I0005-943
- (24) Dow Corning Corporation (1990) A Two-Week Range-finding Vapor Inhalation Toxicity Study with chloropropyltrimethoxysilane in the rat. Report number 1990-I0000-35076
- (25) Dow Corning Corporation (1990) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report 1990-I0000-35684
- (26) Dow Corning Corporation (1990) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1990-I0000-35715
- (27) Dow Corning Corporation (1990) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1990-I0000-35772

## 6. REFERENCES

ID: 2530-87-2

DATE: 12.06.2006

- 
- (28) Dow Corning Corporation (1992) A 28-Day Inhalation Toxicity Study of chlorosilane in the rat. Report Number 1992-I0000-37310
- (29) Dow Corning Corporation (1993) A 90-Day Subchronic Vapor Inhalation Study of chloropropyltrimethoxysilane in the rat. Report number 1993-I0000-38450
- (30) Dow Corning Corporation (1993) Genetic Evaluation of chloropropyltrimethoxysilane in Bacterial Reverse Mutation Assay. Report number 1993-I0000-38483
- (31) Dow Corning Corporation (1993) Report No. 1993-I0000-38450
- (32) Dow Corning Corporation (1995) L5178Y/TK Mouse Lymphoma Mutagenesis Assay. Report number 1995-I0000-41180.
- (33) Dow Corning Corporation (2005) Fate and Distribution of (3-Chloropropyl)-trimethoxysilane (CAS 2530-87-2) in the Environment as Evaluated by Fugacity Modeling. Sponsor Project Number: 05-004.
- (34) Gorman, M. and D.E. Powell (1995) Hydrolysis of DC-5772 as a function of pH. Dow Corning Technical Report 1995-I0000-40961
- (35) Johnson Matthey Company (2003) Material Safety Data Sheet, Alfa Aesar, Johnson Matthey Company, 4/29/2003
- (36) Merrifield, J. (2003) Personal Communication.
- (37) OSi Specialties (2000) Silquest A-143 silane Material Safety Data Sheet number 1524 (revision 1.2), OSi Specialties, a Crompton business, 11/30/00.
- (38) RCC Ltd (2005) (3-Chloropropyl)trimethoxysilane: Combined Repeated Dose Inhalation Toxicity Study with the Reproduction/Developmental Toxicity Screening Test in the Rat. RCC Study Number 851635.
- (39) SEHSC (2005) Personal Communication